

LABORATORY ANALYSIS



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Department **MAQUINADOS 1**
Equipment No. **1904.5 HYD DEKKA 8-SP DRILL (DEKKA DRILL PRESS) (00021)**
System **Hydraulic System**
Oil Type **ENGINEERED LUBRICANTS ENLUBE 30-AW (--- GAL)**

DIAGNOSIS

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

Lab Number	New	2312-00025	2306-00765	---
Date of Sample	(Typical)	13 Nov 2023	16 Jun 2023	---
Oil Added		UNK	UNK	---
Last Drain Date		--	--	---
Last Filter Service		--	--	---
Sample Point		---	---	---
Sample Status		SEVERE	SEVERE	---

VISCOSITY @ 100F OR 40C (ASTM D-445)

SSU Vis. @ 100F	SSU	194.8	193.5	---
cSt Vis. @ 40C	cSt	68.0	37.72	37.49

COLOR (BASED ON ASTM D1500 STANDARDS)

Color	Scale 0-8	1.0	0.5	---
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PARTICLE COUNT (PER 1ML)

ISO CODE	ISO 4406(c)	>19/18/14	21/19/14	18/14/11	---
4 Micron & Larger	particles/ml	>5000	▲ 17,497	■ 2,057	---
6 Micron & Larger	particles/ml	>2500	▲ 3,709	■ 158	---
14 Micron & Larger	particles/ml	>160	■ 82	■ 19	---
21 Micron & Larger	particles/ml	>40	■ 14	■ 7	---
38 Micron & Larger	particles/ml	>10	■ 1	■ 1	---
70 Micron & Larger	particles/ml	>3	■ 0	■ 0	---

ICP - OILS (REPORTED IN PARTS PER MILLION)

Aluminum (Al)	ppm	<5	<5	---
Antimony (Sb)	ppm	<5	<5	---
Cadmium (Cd)	ppm	<5	<5	---
Chromium (Cr)	ppm	<5	<5	---
Cobalt (Co)	ppm	<5	<5	---
Copper (Cu)	ppm	■ <5	■ <5	---
Iron (Fe)	ppm	■ <5	■ <5	---
Lead (Pb)	ppm	<5	<5	---
Manganese (Mn)	ppm	<5	<5	---
Molybdenum(Mo)	ppm	<5	<5	---
Nickel (Ni)	ppm	<5	<5	---
Silver (Ag)	ppm	<5	<5	---
Tin (Sn)	ppm	<5	<5	---
Titanium (Ti)	ppm	<5	<5	---
Vanadium (V)	ppm	<5	<5	---
Barium (Ba)	ppm	<5	<5	---
Boron (B)	ppm	<5	<5	---
Calcium (Ca)	ppm	82	91	---
Magnesium (Mg)	ppm	<5	<5	---
Phosphorus(P)	ppm	508	548	---
Silicon (Si)	ppm	<5	<5	---
Zinc (Zn)	ppm	668	■ 602	■ 690
Sulfur (S)	ppm	1,420	1,660	---

Customer Id: ENC0005J03
Sample No.: EN23120025
Lab Number: 23120025
Test Package: TEST



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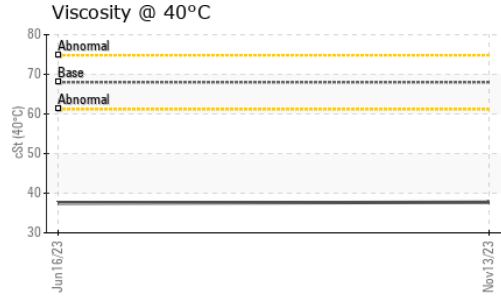
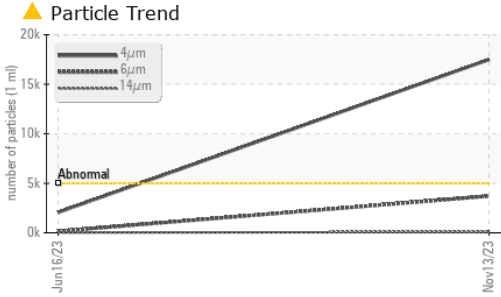
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OIL ANALYSIS REPORT



DR FERROGRAPHY READINGS

L		■ 1.6	■ 2.8	---
S		■ 1.5	■ 0.8	---
WPC	DL + DS	■ 3.1	■ 3.6	---

CONTAMINATION

Water	>0.05	NEG	NEG	---
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