

LABORATORY ANALYSIS



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Department **TOOL ROOM**
Equipment No. **1061 CNC MILL (00061)**
System **Unknown Component**
Oil Type **MAKINO SPINDLE LUBRICANT (--- GAL)**

Diagnosis

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the sample. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The sample is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sample Information

Lab Number	New	2404-00482	2312-00331	2305-00743
Date of Sample	(Typical)	05 Apr 2024	01 Dec 2023	19 May 2023
Oil Added		UNK	UNK	UNK
Last Drain Date		--	--	--
Months on Sample		151.8	147.8	141.5
Last Filter Service		--	--	--
Sample Point		---	---	---
Sample Status		ABNORMAL	ATTENTION	NORMAL

VISCOSITY @ 100F or 40C (ASTM D445)

SSU Vis. @ 100F	SSU	34.0	33.7	33.48
cSt Vis. @ 40C	cSt	2.337	2.334	---

% WATER - RELATIVE HUMIDITY SENSOR (ASTM D7546)

% Water	%	0.009	0.002	0.007
ppm Water	ppm	90	20	70

PARTICLE COUNT (PER 1ML)

ISO CODE	ISO 4406(c)	>16/14/12	19/16/13	16/15/12	16/14/11
4 Micron & Larger	particles/ml	>640	▲ 2,510	433	451
6 Micron & Larger	particles/ml	>160	▲ 623	178	154
14 Micron & Larger	particles/ml	>40	● 43	21	17
21 Micron & Larger	particles/ml	>10	11	5	5
38 Micron & Larger	particles/ml	>3	1	0	1
70 Micron & Larger	particles/ml	>3	0	0	0

DR FERROGRAPHY READINGS

L		3.2	1.4	1.7
S		1.4	0.9	1.3
WPC	DL + DS	4.6	2.3	3

Customer Id: BACSTL
Sample No.: EN24040482
Lab Number: 24040482
Test Package: TEST



To manage this report scan the QR code

To discuss the diagnosis or test data:

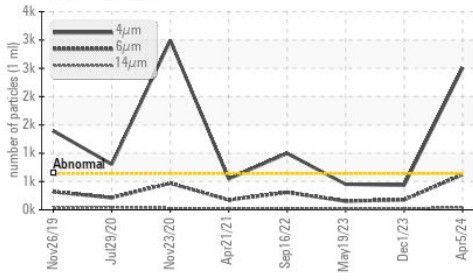
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To change component or sample information:

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OIL ANALYSIS REPORT

▲ Particle Trend



Viscosity @ 40°C

