### LABORATORY ANALYSIS



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#### **COPELAND (MHDS)**

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## Department REYLAM-PRESS

Equipment No. MAN19 DEREELER (LAM LINE 19) (00103)

System Hydraulic System

Oil Type ENGINEERED LUBRICANTS ENLUBE 20-AW (--- GAL)

### Diagnosis

We advise that you check for the source of water entry. Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We advise that you use off-line filtration with water adsorbent filters to attempt to remove the water from this oil. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a moderate concentration of water present in the oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Customer Id: MOTMCA Sample No.: EN24040857 Lab Number: 24040857 Test Package: TEST



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Sample Information					
Lab Number		New	2404-00857	2401-00700	2310-00777
Date of Sample		(Typical)	05 Apr 2024	19 Jan 2024	10 Oct 2023
Oil Added		,	UNK	UNK	UNK
Last Drain Date					
Last Filter Service					
Sample Point					
Sample Status			ABNORMAL	NORMAL	NORMAL
VISCOSITY @ 100F or 40C (ASTM D-445)					
SSU Vis. @ 100F	SSU		271.9	242.3	243.3
cSt Vis. @ 40C	cSt	46	<b>△</b> 52.59	<b>46.93</b>	<b>47.11</b>
% WATER - KARL FISCHER (ASTM E203)					
		3/12/1 (7.07/W	· · · · · · · · · · · · · · · · · · ·		
% Water (KF)	%		▲ 0.140		
ppm Water (KF)	ppm		<u> </u>		
COLOR (BASED	ON AS	STM D1500 S	STANDARDS)		
Color	Scale 0-8		1.5*	0.5	<0.5
PARTICLE COUNT (PER 1ML)					
ISO CODE	ISO 4406(c)	>19/18/14	18/16/11	18/16/12	18/16/12
4 Micron & Larger	particles/1ml	>5000	2,122	2,040	<b>1</b> ,637
6 Micron & Larger	particles/1ml	>2500	<b>■368</b>	<b>□</b> 487	□374
14 Micron & Larger	particles/1ml	>160	<b>18</b>	<b>3</b> 3	<b>28</b>
21 Micron & Larger	particles/1ml	>40	<b>6</b>	<u>8</u>	<u>9</u>
38 Micron & Larger	particles/1ml	>10	<b>■</b> 0	1	<b>1</b>
70 Micron & Larger	particles/1ml	>3	■0	<b>0</b>	<u> </u>
ICP - OILS (REPORTED IN PARTS PER MILLION)					
Aluminum (Al)	ppm		<5	<5	<5
Antimony (Sb)	ppm		<5	<5	<5
Cadmium (Cd)	ppm		<5	<5	<5
Chromium (Cr)	ppm		<5	<5	<5
Cobalt (Co)	ppm		<5	<5	<5
Copper (Cu)	ppm		<b>■&lt;5</b>	<b>-</b> <5	<b>□</b> <5
Iron (Fe)	ppm		<5	<5	<b>□</b> <5
Lead (Pb)	ppm		<5	<5	<5
Manganese (Mn)	ppm		<5	<5	<5
Molybdenum(Mo)	ppm		<5	<5	<5
Nickel (Ni)	ppm		<5	<5	<5
Silver (Ag)	ppm		<5	<5	<5
Tin (Sn)	ppm		<5	<5	<5
Titanium (Ti)	ppm		<5	<5	<5
Vanadium (V)	ppm		<5	<5	<5
Barium (Ba)	ppm		<5	<5	<5
Boron (B)	ppm		<5	<5	<5
Calcium (Ca)	ppm		50	62	62
Magnesium (Mg)	ppm		<5	<5	<5
Phosphorus(P)	ppm		452	484	502
Silicon (Si)	ppm		<5	<5	<5
Zinc (Zn)	ppm	715	<b>■</b> 517	<b>602</b>	<b>604</b>
Sulfur (S)	ppm		1,870	1,530	1,470



# **OIL ANALYSIS REPORT**





