LABORATORY ANALYSIS

Department	NC
Equipment No.	2032 SPINDLE (00053)
System	Unknown Component
Oil Type	MAKINO SPINDLE LUBRICANT (GAL)

Diagnosis

Particle counts are slightly elevated but lower than the last sample. If filter element was replaced recently continue use to allow more time for filtration.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the sample. The condition of the sample is acceptable for the time in service.



Tel: 1-800-876-0008 info@englube.com

BACHMAN MACHINE COMPANY

4321 NORTH BROADWAY, 008901 ST LOUIS, MO US 63147 Contact: Michael McKenzie mke.mckenzie@bachmanmachine.com T: (314)231-4221 F: (314)231-1201

Sample Information							
Lab Number		New	2406-00853	2312-00178	2305-00746		
Date of Sample		(Typical)	25 Jun 2024	01 Dec 2023	19 May 2023		
Oil Added			UNK	UNK	UNK		
Last Drain Date							
Months on Sample			60.6	53.9	47.6		
Last Filter Service							
Sample Point							
Sample Status			ATTENTION	ABNORMAL	SEVERE		
VISCOSITY @ 100F or 40C (ASTM D445)							
SSU Vis. @ 100F	SSU		33.5	33.4	33.19		
cSt Vis. @ 40C	cSt		2.25	2.242			
% WATER - RELATIVE HUMIDITY SENSOR (ASTM D7546)							
% Water	%		0.014	0.005	0.007		
ppm Water	ppm		140	50	70		
PARTICLE COUNT (PER 1ML)							
ISO CODE	ISO 4406(c)	>16/14/12	16/15/12	18/17/13	20/18/16		
4 Micron & Larger	particles/1ml	>640	489	▲ 2,356	▲ 5,422		
6 Micron & Larger	particles/1ml	>160	— 171	▲ 758	▲ 2,245		
14 Micron & Larger	particles/1ml	>40	29	69	▲ 399		
21 Micron & Larger	particles/1ml	>10	9	9 19	1 50		
38 Micron & Larger	particles/1ml	>3	1	0	▲ 12		
70 Micron & Larger	particles/1ml	>3	0	0	0		
DR FERROGRAPHY READINGS							
L			2.4	0.7	19.2		
S			2.3	0.1	3.2		
WPC	DL + DS		4.7	0.8	22.4		

Customer Id: BACSTL Sample No.: EN24060853 Lab Number: 24060853 Test Package: TEST



To discuss the diagnosis or test data: Beau Vuagniaux +1 bvuagniaux@englube.com

To change component or sample information: Tracy Weaks +1 (314)872-9540 tweaks@englube.com



OIL ANALYSIS REPORT

