

Fluid: PETRO CANADA CALFLO LT

Make: TORNADO TECHNOLOGIES

system. The reported fluid temperature in the expansion tank is 120 degrees C. Depending on the remaining oxidative stable life of the fluid and the condition of the system internals with regard to deposit formation (coking), a decision has to be made on whether to sweeten the fill or replace the fill completely. For now it is recommended to lower the fluid temperature in the

Recommendation: TAN is very high. This is most likely the result of oxidation taking place in the expansion tank of the

Received Date: 01/15/14

peter.harteveld@HFSinclair.com

Completed: 01/22/14

Peter Harteveld

Blanket:

expansion tank and provide a N2 blanket to prevent contact with air (oxygen)

Comments: Acid Number (AN) is severely high.

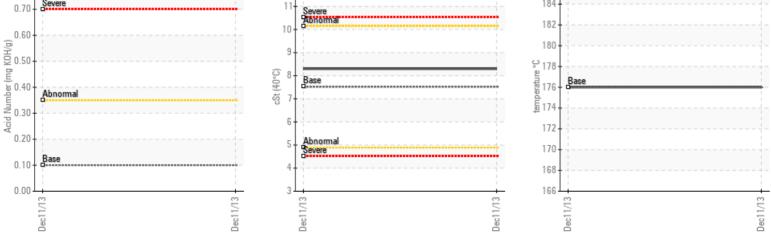
NEAR CONKLIN, AB Canada

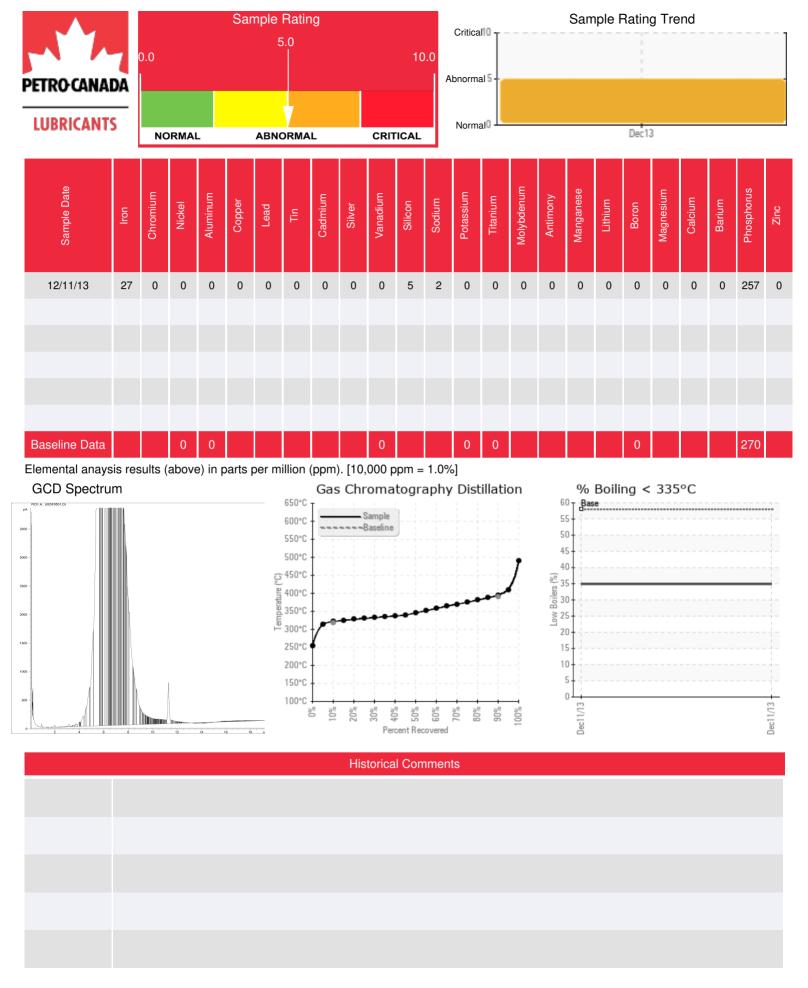
Attn: George Ball

Tel: (587)233-1312

E-Mail: gball@atha.com

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C	
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%	
12/11/13	01/15/14	2.0y	DISCHARGE PIPING	349 / 176	120.2	8.3	0.786	0.087	611 / 321	654 / 346	743 / 395	34.91	
		Baseline	o Data	349 / 176		7.52	0.1		604 / 318		734 / 390	58	
Acid Number Viscosity							Flash Point (°C)						
0.80 0.70 - Severe			12 11 Severe					186 184					





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