

[North River Midstream / LSD 16-11-82-9W6] 4TH CREEK PLANT #1

Customer: PTRHTF20127

SPECTRA ENERGY

BAG 6180

FORT ST JOHN, BC V1J 4H7 Canada

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System Information

System Volume: 30000 ltr

Bulk Operating Temp: 383F / 195C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: RUSHTON

Sample Information

Lab No: 02036039 Analyst: Terry Veenstra Sample Date: 11/08/15

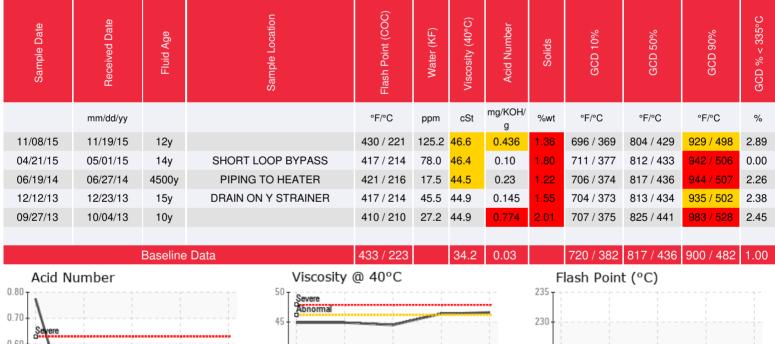
Received Date: 11/19/15 Completed: 11/26/15

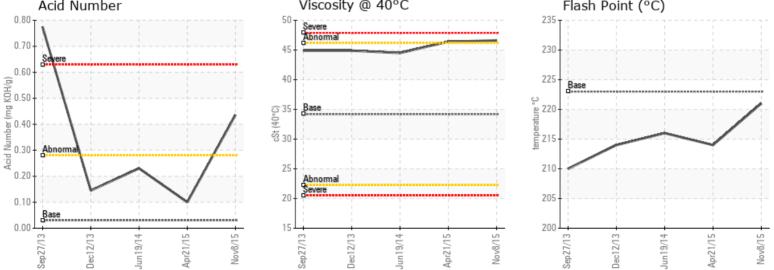
Terry Veenstra

terry.veenstra@petrocanadalsp.com

Recommendation: TAN has greatly increased and pentane insoluables are higher then normal. Viscosity still looks good. Ensure Nitrogen Blanket is functioning and continue to operate. Resample in 6 months.

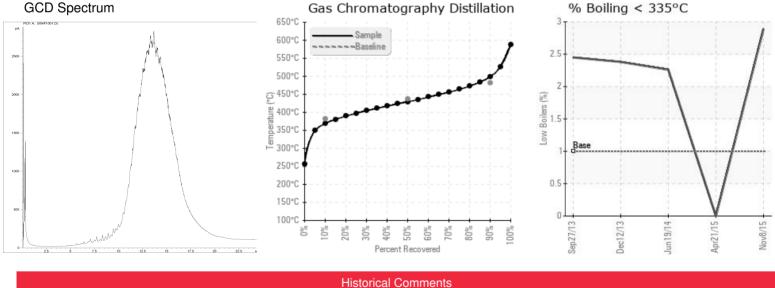
Comments: Pentane Insolubles levels are severely high. Acid Number (AN) is abnormally high. (GCD) 90% Distillation Point is abnormally high. Visc @ 40°C is abnormally high.







Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	
04/21/15	Pentane Insolubles and GCD 90% Distillation point are severly high. Continue to operate and resample in 6 months. Pentane Insolubles levels are severely high. (GCD) 90% Distillation Point is severely high. Visc @ 40°C is abnormally high. Pentane Insolubles levels are severely high. (GCD) 90% Distillation Point is severely high. Visc @ 40°C is abnormally high.
06/19/14	(GCD) 90% Distillation Point is severely high. Visc @ 40°C is abnormally high. Pentane Insolubles levels are high. TAN is elevated.Resample in 4-6 Months. Pentane Insolubles levels are severely high. (GCD) 90% Distillation Point is severely high. Visc @ 40°C is abnormally high.
12/12/13	The 90% GCD temperature is high which indicates fluid oxidation is taking place. Please check blanket gas system. The Pentane Insoluble (solids) content is high. 1.55% is 3x higher than the warning limit of 0.5%. This can result in heat transfer efficiency problems, plugging of heat exchangers bundles and leakage of heat medium pump mechanical seals over time. Filtration of the fluid is recommended. For information about filtration please contact your Petro-Canada Tech Service Advisor. Re-sample after filtration has taken place. Pentane Insolubles levels are severely high. (GCD) 90% Distillation Point is abnormally high.
09/27/13	This system is quite the contrast to Plant #2. The oil in this system has a very high Acid Number. if this was a bad sample from a sampling valve improperty flushed, the Acid Number as well as the water amount and iron would be high. In this case, only the Acid Number is high which leads us to think the sample is representative and the oil is severely oxidized. We suggest to send a confirmation sample from this system and if results match, a system cleaning and flushing wil be suggested or else the oil may eventually reach an oxidation level where it starts to plug smaller lines and greatly affect productivity and force a shut down. Pentane Insolubles levels are severely high. Acid Number (AN) is severely high. (GCD) 90% Distillation Point is severely high.

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