



[NUVISTA ENERGY / BILBO / 03-36-65-06W6] CL1802-0158-01

Customer: PTRHTF20039

BRENNTAG CANADA INC 3124-54TH AVENUE SE CALGARY, AB T2A 0A8 CANADA

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System Information

System Volume: 55000 ltr

Bulk Operating Temp: 446F / 230C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: ALCOE

Sample Information

Lab No: 02148108 Analyst: Clinton Buhler Sample Date: 05/02/17 Received Date: 05/26/17 Completed: 06/02/17

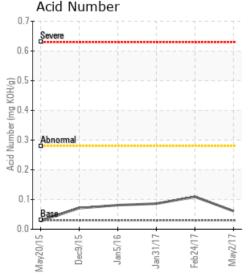
To discuss this report contact Clinton

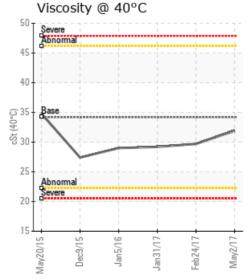
Buhler at 780-516-9920

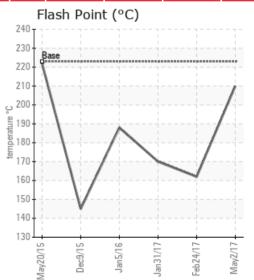
Recommendation: Please include system volume, bulk temperature and fluid service time with sample registration.90% distillation point level can indicate oxidation of the fluid. Please ensure blanket gas is operational in expansion tank.GCD %<335°C and 10% distillation point can indicate thermal degradation (cracking), which means low boiling vapors are present. Continue periodic yet thorough venting of expansion tank to release the low boilers.26 ppm of Potassium may indicate contamination with outside sources. Please investigate possible sources of contamination (water/glycol, etc.).Re-sample fluid in 6 months.

Comments: Potassium ppm levels are abnormally high. (GCD) 90% Distillation Point is marginally high.

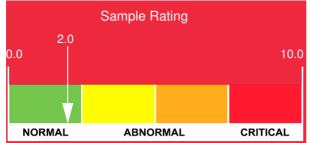








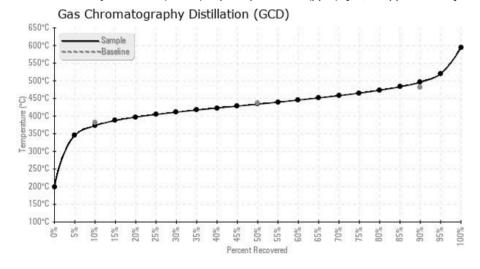


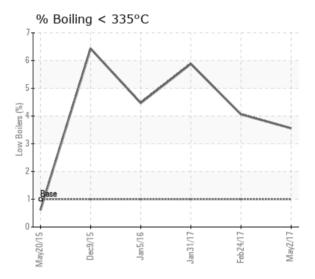




Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
05/02/17	31	0	0	0	0	0	1	2	0	0	0	3	26	0	0	0	0	0	0	0	2	0	0	0
02/24/17	7	0	0	0	0	0	1	1	0	0	0	2	0	0	0	0	0	0	0	0	1	0	0	0
01/31/17	2	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
01/05/16	15	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	2	0	0	0
12/09/15	2	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
05/20/15	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]





	Historical Comments
02/24/17	Please list system volume, bulk oil temperature and fluid service life on the sample label. The blank areas are there for a reason !Low Flash Point, decreased viscosity and elevated low boiler vapor content (% boil-off below 335C.) are indications of thermal degradation. At the same time oxidation is taking place. (90% GCD temp is high). Please vent off low boiler vapors to atmosphere but make sure that the fluid is not exposed to outside air (oxygen) for too long when the fluid temp is high. After venting please ensure that blanket gas is applied. (GCD) 90% Distillation Point is severely high. COC Flash Point is severely low.
01/31/17	Please ensure sample label is completely filled out including system volume, service life and bulk oil temperature. Increased 90% GCD can indicate oxidation. Please check for functioning gas blanket.Reduced COC flash point and increased %<335°C indicates thermal degradation. Please ensure system is thoroughly vented to release the low boiling vapors (GCD) 90% Distillation Point is severely high. COC Flash Point is abnormally low.
01/05/16	Flash is still low but has greatly improved over the December Sample. Continue to operate and resample in 6 months COC Flash Point is marginally low.
12/09/15	Sample indicated 0.2% Water in the Oil and the Flash point is down at 145 DEG C. COC Flash Point is severely low.
05/20/15	Oil looks good although GCD@90°C is marginally high indicating some heavier ends in the sample. This is usually caused by contamination or thermal cracking from hotspots in system. Continue to operate and resample in 12 months. (GCD) 90% Distillation Point is abnormally high.

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