

MODIFIED ROOM

Customer: PTRHTF10059

CERTAINTEED - SAINT GOBAIN 11519 US RT 250 N MILAN, OH 44846 USA

Attn: DAVE BLAKELY Tel: (419)541-0843

E-Mail: dave.l.blakely@saint-gobain.com

System Information
System Volume: 320 gal

Bulk Operating Temp: 520F / 271C

Heating Source:

Blanket:

Fluid: PETRO CANADA CALFLO AF

Make: FIRST THERMOL

Sample Information

Lab No: 02160210 Analyst: Yvette Trzcinski Sample Date: 07/09/17 Received Date: 07/28/17 Completed: 07/31/17

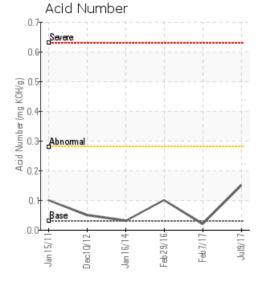
To discuss this report contact Yvette

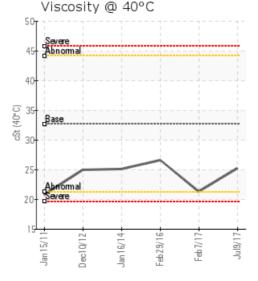
Trzcinski at (262)933-0718

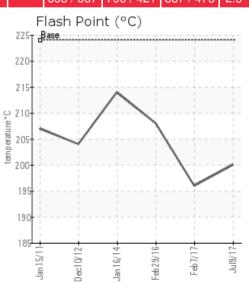
Recommendation: Viscosity has stabilized from last sample flash point in acceptable ranges, fluid appears to be free of contamination and does not appear to have degraded from last samples. Re sample in 6 months to verify fluid condition.

Comments:

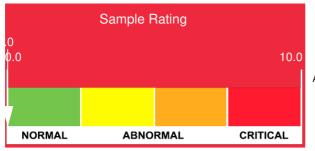
| Sample Date | Received Date | Fluid Age | Sample Location | Flash Point (COC) | Water (KF) | Viscosity (40°C) | Acid Number | Solids | GCD 10% | GCD 50% | GCD 90% | GCD % < 335°C |
|-------------|---------------|-----------|----------------------|-------------------|------------|------------------|--------------|--------|-----------|-----------|-----------|---------------|
| | mm/dd/yy | | | °F/°C | ppm | cSt | mg/KOH/ g | %wt | °F/°C | °F/°C | °F/°C | % |
| 07/09/17 | 07/28/17 | 0h | | 392 / 200 | 19.7 | 25.2 | 0.15 | 0.032 | 678 / 359 | 780 / 416 | 881 / 472 | 2.50 |
| 02/07/17 | 02/15/17 | 0h | SIDE STREAM FLTR PRT | 385 / 196 | 11.7 | 21.3 | 0.02 | 0.030 | 678 / 359 | 779 / 415 | 883 / 473 | 2.20 |
| 02/29/16 | 03/10/16 | 0h | BY HEADER | 406 / 208 | 6.0 | 26.6 | 0.10 | 0.314 | 680 / 360 | 787 / 420 | 908 / 487 | 2.43 |
| 01/16/14 | 01/23/14 | 0h | DRIP LEG BY PUMP | 417 / 214 | 11.9 | 25.1 | 0.03 | 0.014 | 672 / 355 | 776 / 413 | 870 / 466 | 3.03 |
| 12/10/12 | 01/17/13 | 0h | 123516 | 399 / 204 | 11.3 | 24.9 | 0.05 | 0.017 | 668 / 354 | 769 / 410 | 861 / 460 | 3.16 |
| 01/15/11 | 01/18/12 | | MODIFIED ROOM | 405 / 207 | 31 | 20.7 | 0.1 | 0.008 | 668 / 354 | 761 / 405 | 851 / 455 | 3.001 |
| | I | Baseline | Data | 435 / 224 | | 32.7 | 0.03 | | 693 / 367 | 790 / 421 | 887 / 475 | 2.5 |

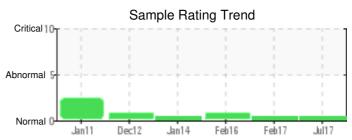






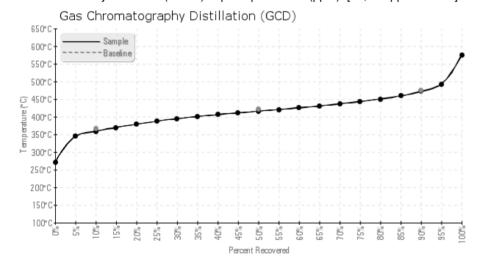


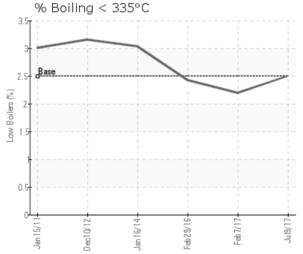




| Sample Date | Iron | Chromium | Nickel | Aluminum | Copper | Lead | Tin | Cadmium | Silver | Vanadium | Silicon | Sodium | Potassium | Titanium | Molybdenum | Antimony | Manganese | Lithium | Boron | Magnesium | Calcium | Barium | Phosphorus | Zinc |
|---------------|------|----------|--------|----------|--------|------|-----|---------|--------|----------|---------|--------|-----------|----------|------------|----------|-----------|---------|-------|-----------|---------|--------|------------|------|
| 07/09/17 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 4 | 0 | 0 | 0 | 34 | 0 |
| 02/07/17 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 34 | 0 |
| 02/29/16 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 34 | 0 |
| 01/16/14 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 17 | 0 |
| 12/10/12 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 14 | 0 |
| 01/15/11 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 8 | 0 |
| Baseline Data | | | 0 | 0 | | | | | | 0 | | | 0 | 0 | | | | | 0 | | | | 270 | |

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]





| | Historical Comments |
|----------|---|
| 02/07/17 | The viscosity of the fluid has dropped by 20% from the last sample a year ago. The flash point remains strong however. The overall condition looks good and there is no apparent contamination, therefore we can speculate that the drop in viscosity comes from operating the fluid in a way that promotes thermal degradation. We suggest more frequent sampling on this system, next quarter and every 6 months after that. |
| 02/29/16 | Oil is in good condition. We are beginning to see some slight oxidation but it is not an issue at this time. Re-sample at next scheduled interval. (GCD) 90% Distillation Point is marginally high. |
| 01/16/14 | The fluid has not changed much since the last test in June 2013. It is still a mixture of Therminol 55 and Calflo AF. Everything looks normal. Re-sample as part of your PM in another 6 months or so. |
| 12/10/12 | The oil is in good condition as it appear to have received a little Calflo AF since the last sample. Please submit a sample anually. (GCD) 90% Distillation Point is marginally low. |
| 01/15/11 | This is the first sampls we receive under our program so we are building the database here so we can examine trends. The oil looks significantly different than Calflo A values because there is very little Calflo AF in this fluid, we suspect is mainly what looks like Therminol 55. As the systems are topped-up the numbers will start looking more like Calfo AF. The oil condition is gode at this point, no action required. We suggest sampling twice per year, yearly minimum. Thank you for your business |

Petro-Canada makes no representation or warranty of any kind, either express or implied, as to the accuracy or completeness of the analysis and assumes no responsibility and shall have no liability whatsoever with respect to such analysis, or a party's use of it. Petro-Canada is a division of HollyFrontier Corporation.