

PASTE PLANT 1 HTF

Customer: PTRHTF60012

TOMAGO ALUMINIUM COMPANY 638 TAMAGO ROAD, TOMAGO

NEW SOUTH WALES

NEWCASTLE, 2324 Australia

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System Information

System Volume: 5000 ltr

Bulk Operating Temp: 437F / 225C

Heating Source:

Blanket:

Fluid: PETRO CANADA CALFLO AF

Make:

Sample Information

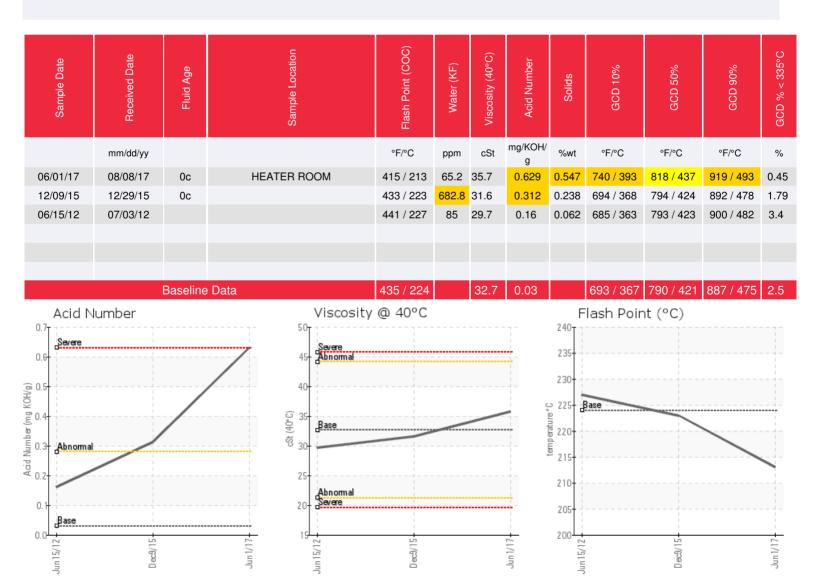
Lab No: 02162060 Analyst: Yutong Gao Sample Date: 06/01/17 Received Date: 08/08/17 Completed: 08/29/17

To discuss this report contact Yutong

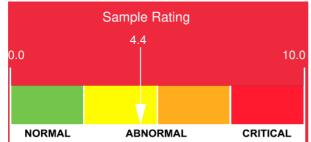
Gao at (403)873-1876

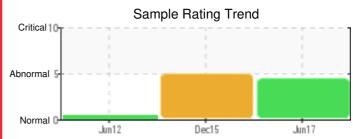
Recommendation: The current fluid has moderate oxidation, so that the AN number, viscosity and GCD 10%/50%/90% all have been increased. However, the fluid is still suitable for use. Please take one sample in 12 months to monitor the conditions.

Comments:



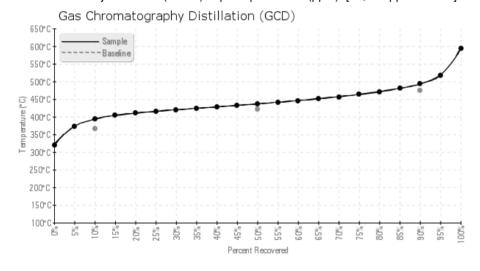


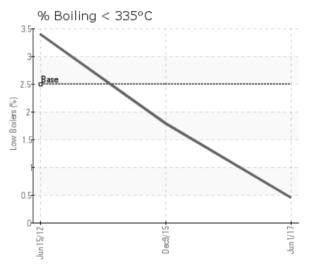




| Sample Date | lron | Chromium | Nickel | Aluminum | Copper | Lead | Tin | Cadmium | Silver | Vanadium | Silicon | Sodium | Potassium | Titanium | Molybdenum | Antimony | Manganese | Lithium | Boron | Magnesium | Calcium | Barium | Phosphorus | Zinc |
|---------------|------|----------|--------|----------|--------|------|-----|---------|--------|----------|---------|--------|-----------|----------|------------|----------|-----------|---------|-------|-----------|---------|--------|------------|------|
| 06/01/17 | 15 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 199 | 0 |
| 12/09/15 | 11 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 159 | 3 |
| 06/15/12 | 21 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 3 | 0 | 0 | 92 | 1 |
| | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | |
| Baseline Data | | | 0 | 0 | | | | | | 0 | | | 0 | 0 | | | | | 0 | | | | 270 | |

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]





Historical Comments Water contamination levels are abnormally high. Acid Number (AN) is abnormally high. Water accelerates the oil oxidation, so please control the water contamination. Please take one sample in 9 months to monitor the conditions. The oil condition is normal. We have updated the system volume and operating temperatures.

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