

## [ATHABASCA OIL CORP / 05-27-078-10W4M] L3 (PAD C) LIESMER

**Customer: PTRHTF20133**  
 ATHABASCA OIL CORP.  
 LEISMER DEMONSTRATION PLANT  
 LSD2-79-10-W4M  
 NEAR CONKLIN, AB Canada  
 Attn: George Ball  
 Tel: (587)233-1312  
 E-Mail: gball@atha.com

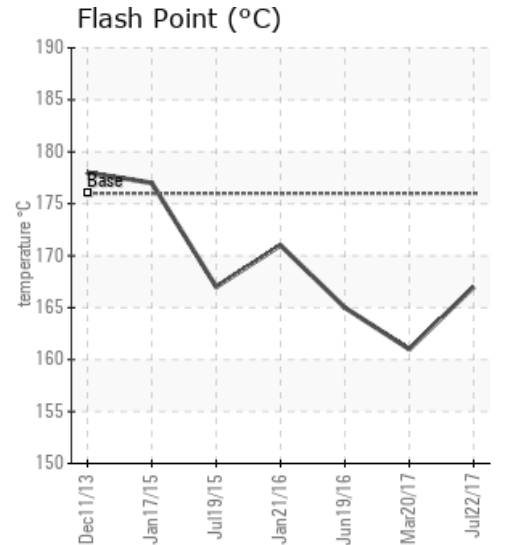
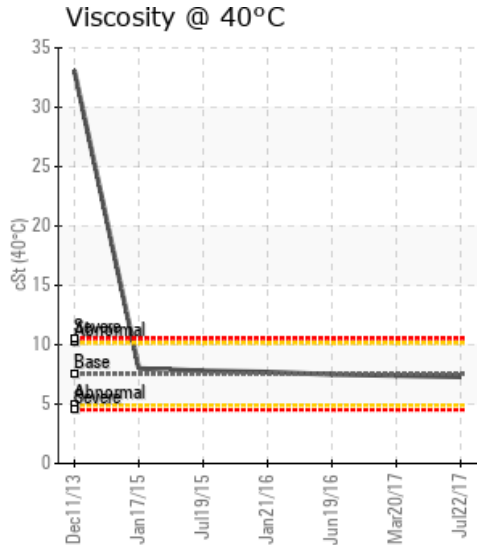
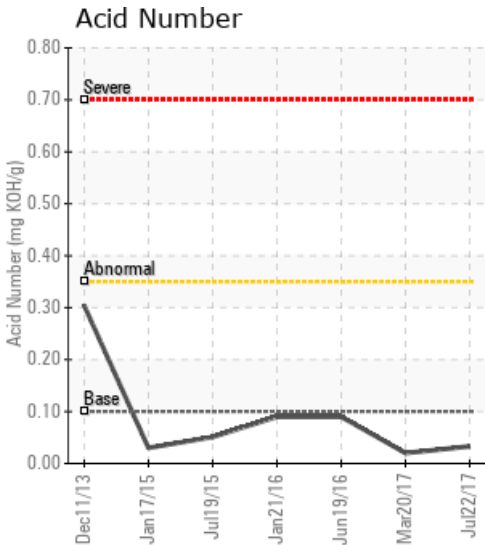
**System Information**  
 System Volume: 8000 ltr  
 Bulk Operating Temp: 212F / 100C  
 Heating Source:  
 Blanket:  
 Fluid: PETRO CANADA CALFLO LT  
 Make: TORNADO TECHNOLOGIES

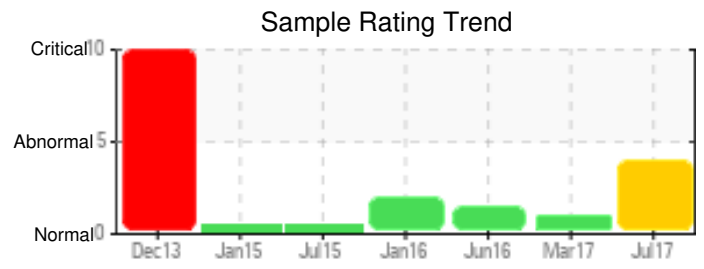
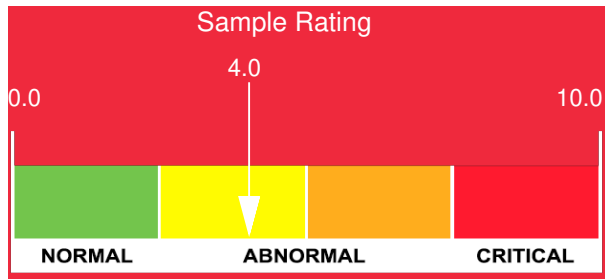
**Sample Information**  
 Lab No: 02162066  
 Analyst: Peter Harteveld  
 Sample Date: 07/22/17  
 Received Date: 08/08/17  
 Completed: 08/16/17  
 Peter Harteveld  
 peter.harteveld@HFSinclair.com

Recommendation: The fluid is in a good condition and suitable for further use. It does show some degradation indicated by a higher percentage of boil-off <335C and an elevated 90% GCD temperature. It is recommended to vent-off low boiler vapors to atmosphere at a regular interval. (suggestion is once a month) Please re-sample in 12 months.

Comments: (GCD) 90% Distillation Point is severely high. (GCD) % < 335°C is marginally high.

| Sample Date          | Received Date | Fluid Age | Sample Location | Flash Point (COC) | Water (KF) | Viscosity (40°C) | Acid Number | Solids | GCD 10%   | GCD 50%   | GCD 90%   | GCD % < 335°C |
|----------------------|---------------|-----------|-----------------|-------------------|------------|------------------|-------------|--------|-----------|-----------|-----------|---------------|
|                      | mm/dd/yy      |           |                 | °F/°C             | ppm        | cSt              | mg/KOH/g    | %wt    | °F/°C     | °F/°C     | °F/°C     | %             |
| 07/22/17             | 08/08/17      | 0.0y      |                 | 333 / 167         | 36.3       | 7.3              | 0.033       | 0.017  | 608 / 320 | 655 / 346 | 772 / 411 | 41.20         |
| 03/20/17             | 04/05/17      | 24.0y     |                 | 322 / 161         | 8.5        | 7.4              | 0.02        | 0.033  | 611 / 322 | 645 / 341 | 735 / 390 | 36.95         |
| 06/19/16             | 07/05/16      | 18.0y     | FLOW LINE       | 329 / 165         | 6.7        | 7.5              | 0.09        | 0.013  | 611 / 322 | 647 / 342 | 742 / 394 | 36.53         |
| 01/21/16             | 02/11/16      | 0.0y      |                 | 340 / 171         | 213.3      | 7.7              | 0.09        | 0.061  | 606 / 319 | 639 / 337 | 733 / 390 | 44.67         |
| 07/19/15             | 07/31/15      | 10.0y     |                 | 333 / 167         | 33.6       | 7.8              | 0.051       | 0.064  | 621 / 327 | 663 / 351 | 748 / 398 | 24.74         |
| <b>Baseline Data</b> |               |           |                 | 349 / 176         |            | 7.52             | 0.1         |        | 604 / 318 | 640 / 338 | 734 / 390 | 35.0          |

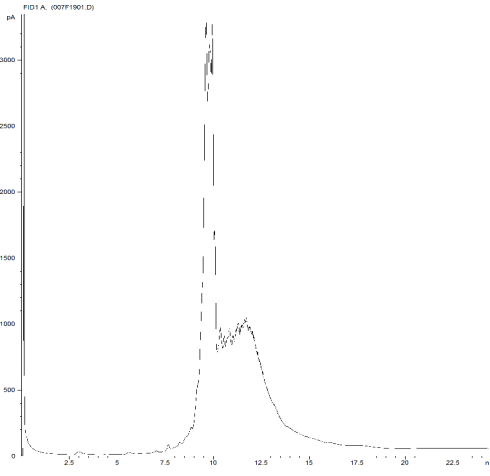




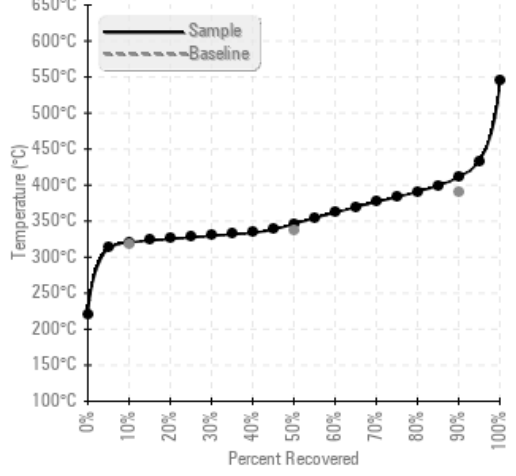
| Sample Date   | Iron | Chromium | Nickel | Aluminum | Copper | Lead | Tin | Cadmium | Silver | Vanadium | Silicon | Sodium | Potassium | Titanium | Molybdenum | Antimony | Manganese | Lithium | Boron | Magnesium | Calcium | Barium | Phosphorus | Zinc |
|---------------|------|----------|--------|----------|--------|------|-----|---------|--------|----------|---------|--------|-----------|----------|------------|----------|-----------|---------|-------|-----------|---------|--------|------------|------|
| 07/22/17      | 2    | 0        | 0      | 0        | 0      | 0    | 0   | 0       | 0      | 0        | 0       | 0      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 37         | 0    |
| 03/20/17      | 0    | 0        | 0      | 0        | 0      | 0    | 0   | 0       | 0      | 0        | 0       | 0      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 38         | 0    |
| 06/19/16      | 5    | 0        | 0      | 1        | 0      | 0    | 0   | 0       | 0      | 0        | 0       | 2      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 45         | 0    |
| 01/21/16      | 19   | 0        | 0      | 0        | 0      | 0    | 0   | 0       | 0      | 0        | 0       | 1      | 1         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 87         | 0    |
| 07/19/15      | 14   | 0        | 0      | 0        | 0      | 0    | 0   | 0       | 0      | 0        | 2       | 2      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 148        | 0    |
| Baseline Data |      |          | 0      | 0        |        |      |     |         |        | 0        |         |        | 0         | 0        |            |          |           |         | 0     |           |         |        | 270        |      |

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]

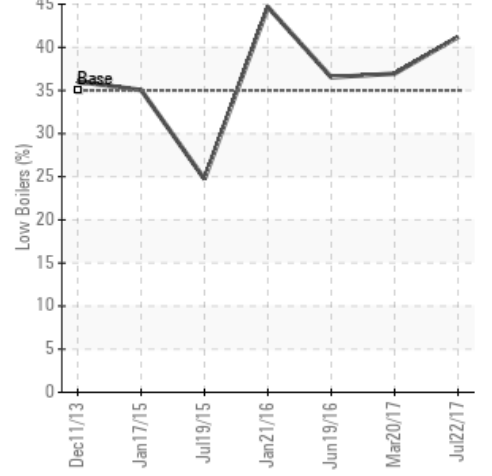
GCD Spectrum



Gas Chromatography Distillation



% Boiling < 335°C



| Historical Comments |  |
|---------------------|--|
| 03/20/17            | The fluid is in good condition and suitable for further use. Please resample in 12 months.   |
| 06/19/16            | The fluid is in good condition and suitable for further use. Please re-sample in 12 months.  |
| 01/21/16            | Boil-off below 335 degrees C. has increased to 44.7%. This indicates an increased content of low boiler vapors as a result of thermal degradation of the fluid. Please vent the low boiler vapors to atmosphere. The fluid is suitable for further use. Re-sample in 6 months. Indicate fluid service life at next sample. (GCD) % < 335°C is marginally high. |
| 07/19/15            | The fluid is in good condition and suitable for further use. Please re-sample in 6 months.   |

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