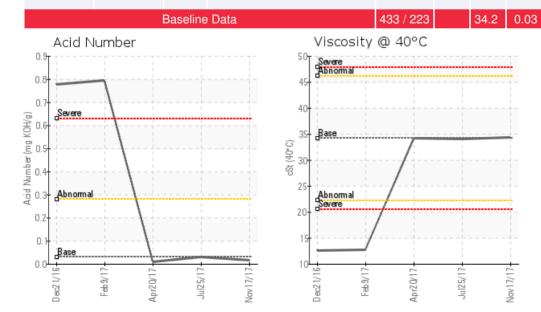
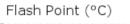


Recommendation: Fluid remains in very good condition. Given the history of this unit suggest another sample in 6 months or so.

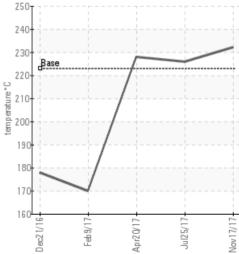
Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
11/17/17	11/29/17	0m		450 / 232	6.5	34.3	0.015	0.024	746 / 397	809 / 431	908 / 487	0.00
07/25/17	07/31/17	3m	LOW LEVEL COLUMN	439 / 226	9.6	34.0	0.030	0.043	731 / 389	820 / 438	923 / 495	0.77
04/20/17	04/25/17	2m	LOW LEVEL SHUTDOWN	442 / 228	62.6	34.1	0.01	0.036	731 / 389	820 / 438	923 / 495	0.53
02/09/17	03/02/17	7m	LEVEL SWITCH	338 / 170	213.6	12.7	0.793	1.66	613 / 323	685 / 363	859 / 460	37.25
12/21/16	01/24/17	16m	LOW LVL SENSOR FLOAT	352 / 178	2295.2	12.6	0.778	0.876	612 / 322	722 / 383	877 / 470	35.08

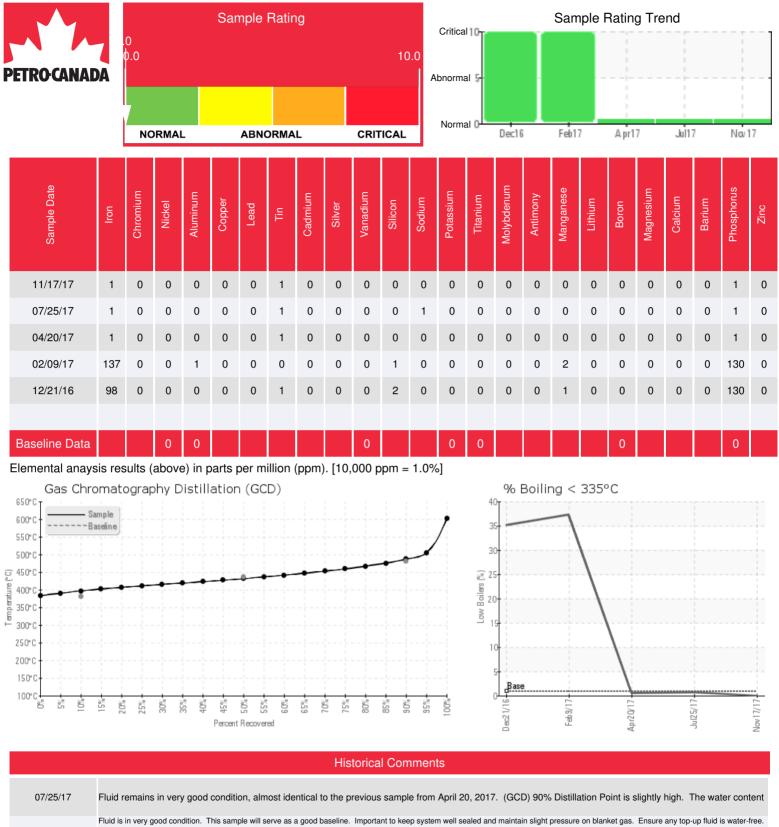




Vov17/17.



720 / 382 817 / 436 900 / 482 1.00



04/20/17 Given the history of this heater, suggest sampling every 90 days or so until we're comfortable that things are on the right track. Free water 0.2% Slight increase in GCD 10% & GCD 90%.

 02/09/17
 The water content is much improved from the December sample - most likely because the recent sample is a better representation of the fluid in the active portion of the bath. However the overall fluid condition is very poor and continues to deteriorate. Fluid should be replaced. Very high solids content (particularly iron) indicate corrosion. Pentane Insolubles levels (solids content) severely high. (GCD) % < 335°C is severely high. Acid Number (AN) is severely high. (GCD) 50% Distillation Point is severely low. Visc @ 40°C is severely low which may be due to partial charge of Calflo Synthetic. COC Flash Point is abnormally low.</td>

 12/21/16
 Severely high acid number, water content, and solids content. Viscosity is severely high. Pentane Insolubles levels are severely high. (GCD) % < 335°C is severely high. COC) % < 335°C is severely high. Acid Number (AN) is severely high. Coc Flash Point is abnormally low.</td>

 12/21/16
 fluid is in poor condition and should be changed out. Water contamination levels are severely high. Pentane Insolubles levels are severely high. (GCD) % < 335°C is severely high. Acid Number (AN) is severely high. Visc @ 40°C is severely low. COC Flash Point is abnormally low. (GCD) 10% Distillation Point is abnormally low. (GCD) 50% Distillation Point is marginally low.</td>

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