

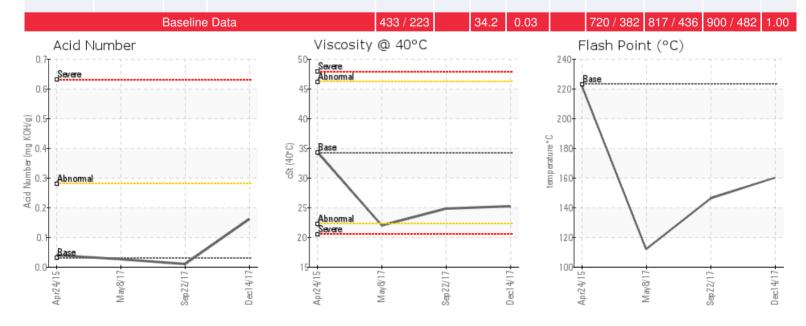
BONAVISTA 16-11-54-15W5

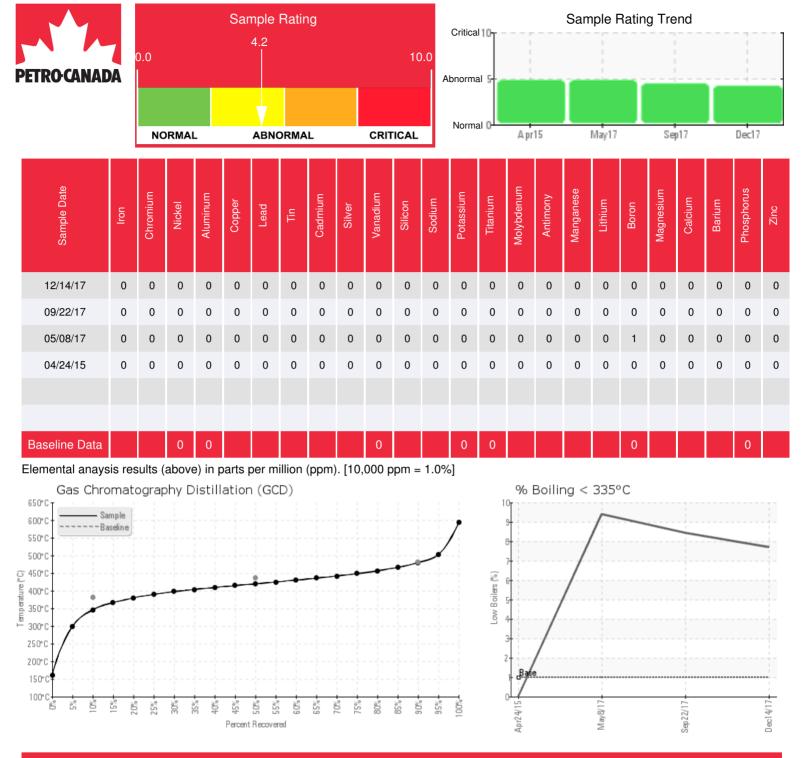
Customer: PTRHTF20158	System Information	Sample Information			
BONAVISTA ENERGY	System Volume: 14000 ltr	Lab No: 02188645			
16-11-54-15-W5	Bulk Operating Temp: 435F / 224C	Analyst: Peter Harteveld			
PEERS, AB T0E 1W0 Canada	Heating Source:	Sample Date: 12/14/17			
Attn: Dan Duriez	Blanket:	Received Date: 12/18/17			
Tel: (780)728-3552	Fluid: PETRO CANADA PETRO-THERM	Completed: 12/21/17			
E-Mail:	Make:	To discuss this report contact Peter			
dan.duriez@bonavistaenergy.com		Harteveld at (780)967-4234			

Recommendation: The fluid condition shows a small improvement compared to that of the previous sample. The combination of low viscosity, low Flash Point, high % boil-off below 335C and low 10% GCD temperature indicates thermal degradation. Venting of low boiler vapors to atmosphere is still recommended to restore fluid condition. Currently the fluid is suitable for further use.

Comments: COC Flash Point is severely low. (GCD) % < 335°C is marginally high. (GCD) 10% Distillation Point is marginally low.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
12/14/17	12/18/17	0y		320 / 160	14.4	25.2	0.16	0.085	655 / 346	787 / 420	896 / 480	7.71
09/22/17	09/27/17	0y	Top Filter Housing	295 / 146	5.1	24.8	0.01	0.033	649 / 343	795 / 424	910 / 488	8.44
05/08/17	06/14/17	Зу		234 / 112	21.0	22.0	0.025	0.039	637 / 336	797 / 425	909 / 487	9.40
04/24/15	05/21/15	0y		432 / 222	233.1	34.4	0.04	0.046	808 / 431	860 / 460	948 / 509	0.00





Historical Comments

09/22/17	The fluid condition is similar to that of the previous sample. The combination of low viscosity, low Flash Point, high % boil-off below 335C and low 10% GCD temperature indicates either thermal degradation of the fluid or contamination with process fluid like Condensate. The latter seems unlikely as the fluid oces not contain elements that can coincide with such contamination. Petro-Canada R&D has been contacted for their opinion of the carbon distribution analysis which may shed light into contamination. Venting of low boiler vapors to atmosphere is still recommended to restore fluid condition. Currently the fluid is unliable for further use. COC Flash Point is severely low. (GCD) % < 335°C is marginally high. (GCD) 10% Distillation Point is marginally low.
05/08/17	Reduced flash point can be a safety concern.Reduced viscosity, 10% Distillation point and flash point as well as increased % <335C GCD (9.40) can indicate a contaminated fluid, a thermally degraded fluid or a combination of the two. Investigate possible contamination/ mixing with another product or for leaking process fluid. Once cross contamination has been resolved or ruled out, proceed to perform thorough venting of the low boiling vapors from the expansion tank. At this time, turn off nitrogen blanket to allow low boiling vapors to vent out of system. Perform thorough venting regime and ensure nitrogen blanket is re-activated in between and after venting. Re-sample fluid in 2-3 months
04/24/15	The fluid is in reasonable condition and suitable for further use. The distillation curve is not representative for Petro-Therm. The 10%, 50% and 90% GCD temperatures are elevated. This may be the result of oxidation and/or mixing with a heavier fluid. Please re-sample in 6 months. (list service life of the fluid next time) (GCD) 10% Distillation Point is severely high. (GCD) 90% Distillation Point is severely high. (GCD) 10% Distillation Point is marginally high.

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