

HEAT TRANSFER SYSTEM

Customer: PTRHTF30019

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System Information
System Volume: 0 gal

Bulk Operating Temp: 425F / 218C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make:

Sample Information

Lab No: 02192410 Analyst: Behshad Sabah Sample Date: 01/11/18 Received Date: 01/12/18 Completed: 01/18/18

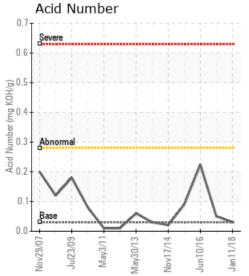
To discuss this report contact Behshad

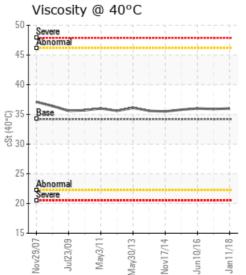
Sabah at

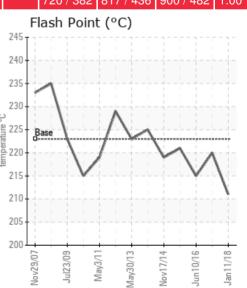
Recommendation: Fluid condition indicates the fluid is suitable for continued use. Sample does indicate an increase in the Iron content in the oil which may be an indication of pump wear or scale from piping or tanks. Pentane insolubles level did increase over the last sample, but still below 0.5%. Sample frequency should be increased to at least twice per year to monitor iron and pentane insoluble levels. Last sample was taken in November 2016.

Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
01/11/18	01/12/18	11y		412 / 211	8.6	36.0	0.03	0.329	706 / 375	808 / 431	907 / 486	1.61
11/11/16	11/14/16	10y	SUCTION LINE OF PUMP	428 / 220	14.6	35.9	0.05	0.172	705 / 374	810 / 432	908 / 487	1.56
06/10/16	06/10/16	9у	SUCTION LINE	419 / 215	0.00	36.0	0.224	0.287	692 / 367	782 / 416	865 / 463	1.85
06/05/15	06/08/15	8y	SUCTION LINE OF PUMP	430 / 221	23.3	35.8	0.09	0.265	708 / 375	813 / 434	914 / 490	1.34
11/17/14	11/17/14	7y		426 / 219	18.2	35.5	0.02	0.428	705 / 374	806 / 430	919 / 493	1.43
10/29/13	10/31/13	0y		437 / 225	0.00	35.6	0.03	0.021	706 / 374	806 / 430	904 / 484	1.42
	I	Baseline	Data	433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00

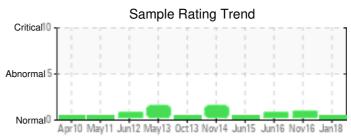






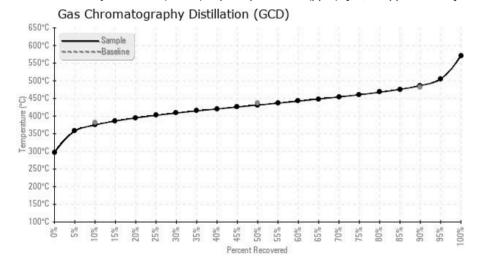


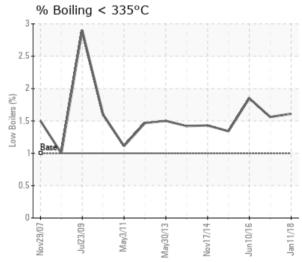




Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
01/11/18	25	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	13	0
11/11/16	18	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	14	0
06/10/16	19	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	14	0
06/05/15	23	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	16	0
11/17/14	26	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2	0	17	0
10/29/13	25	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	15	0
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]





	Historical Comments
11/11/16	The oil is in good condition - the acid number has returned to normal levels. This oil is suitable for continued service - resample in six months.
06/10/16	Suitable for continued service - the acid number is higher than the previous sample. I would suggest another sample at the end of November 2016. (GCD) 90% Distillation Point is abnormally low.
06/05/15	Results indicate that the oil is in good condition and suitable for continued service
11/17/14	The Pentane Insolubles are above normal. The rest of the analysis indicates that the oil is in good condition. I would suggest another sample in 6 months and we will monitor the Pentane insolubles. Pentane Insolubles levels are above normal. (GCD) 90% Distillation Point is marginally high.
10/29/13	Despite its dark appearance, the oil is in excellent condition. All parameters tested are close to fresh oil and the moisture content is so low it's undetectable. Keep up the good work and re-sample at yoru next scheduled interval.

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