

BONAVISTA 16-11-54-15W5

Customer: PTRHTF20158

BONAVISTA ENERGY 16-11-54-15-W5

PEERS, AB T0E 1W0 Canada

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System Information

System Volume: 14000 ltr

Bulk Operating Temp: 435F / 224C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make:

Sample Information

Lab No: 02192814 Analyst: Peter Harteveld Sample Date: 12/21/17 Received Date: 01/16/18 Completed: 01/17/18

To discuss this report contact Peter

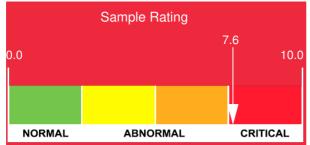
Harteveld at (780)967-4234

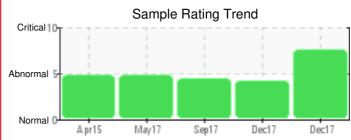
Recommendation: This sample taken on Dec 21, 2017 came after the sample taken on Dec 31, 2017 (lab nr. 02191318) Comments were already made on the last sample and customer was contacted by phone. Since there is no value in taking weekly heat transfer fluid samples it was agreed with the customer to take the next sample one month after the last system modification which took place recently. Next sample has to be taken mid February.

Comments: (GCD) 10% Distillation Point is severely low. (GCD) 90% Distillation Point is severely low. COC Flash Point is severely low. (GCD) % < 335°C is abnormally high.



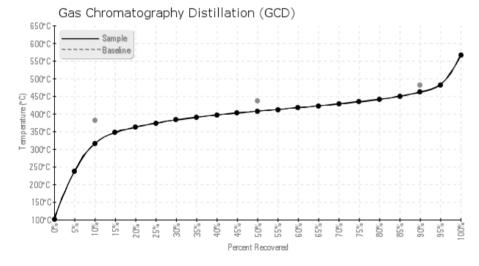


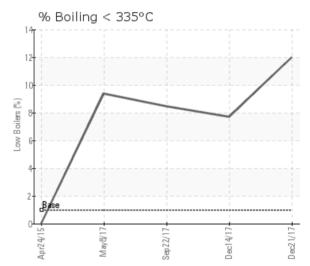




Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
12/21/17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
12/14/17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
09/22/17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
05/08/17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
04/24/15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
seline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]





Historical Comments

12/14/17

The fluid condition shows a small improvement compared to that of the previous sample. The combination of low viscosity, low Flash Point, high % boil-off below 335C and low 10% GCD temperature indicates thermal degradation. Venting of low boiler vapors to atmosphere is still recommended to restore fluid condition. Currently the fluid is suitable for further use. COC Flash Point is severely low. (GCD) % < 335°C is marginally high. (GCD) 10% Distillation Point is marginally low.

09/22/17

The fluid condition is similar to that of the previous sample. The combination of low viscosity, low Flash Point, high % boil-off below 335C and low 10% GCD temperature indicates either thermal degradation of the fluid or contamination with process fluid like Condensate. The latter seems unlikely as the fluid does not contain elements that can coincide with such contamination. Petro-Canada R&D has been contacted for their opinion of the carbon distribution analysis which may shed light into contamination. Venting of low boiler vapors to atmosphere is still recommended to restore fluid condition. Currently the fluid is suitable for further use. COC Flash Point is severely low. (GCD) % < 335°C is marginally high. (GCD) 10% Distillation Point is marginally low.

05/08/17

Reduced flash point can be a safety concern. Reduced viscosity, 10% Distillation point and flash point as well as increased % <335C GCD (9.40) can indicate a contaminated fluid, a thermally degraded fluid or a combination of the two. Investigate possible contamination/ mixing with another product or for leaking process fluid. Once cross contamination has been resolved or ruled out, proceed to perform thorough venting of the low boiling vapors from the expansion tank. At this time, turn off nitrogen blanket to allow low boiling vapors to vent out of system. Perform thorough venting regime and ensure nitrogen blanket is re-activated in between and after venting. Re-sample fluid in 2-3 months

04/24/15

The fluid is in reasonable condition and suitable for further use. The distillation curve is not representative for Petro-Therm. The 10%, 50% and 90% GCD temperatures are elevated. This may be the result of oxidation and/or mixing with a heavier fluid. Please re-sample in 6 months. (list service life of the fluid next time) (GCD) 10% Distillation Point is severely high. (GCD) 90% Distillation Point is marginally high.

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