

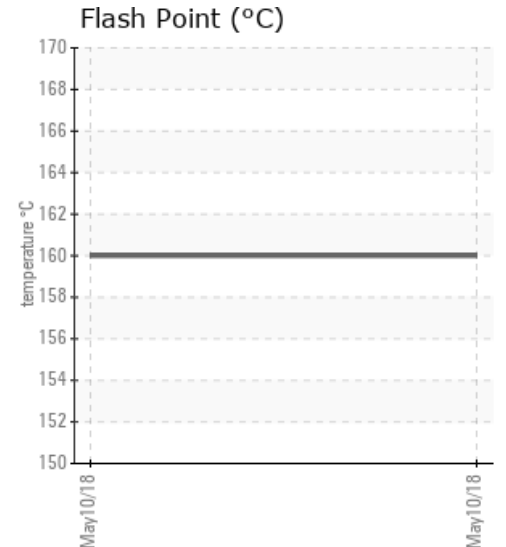
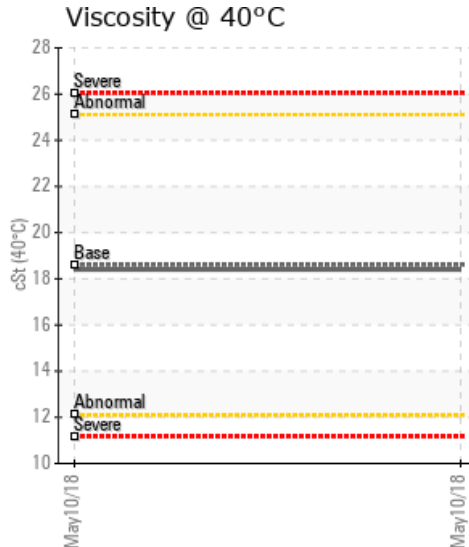
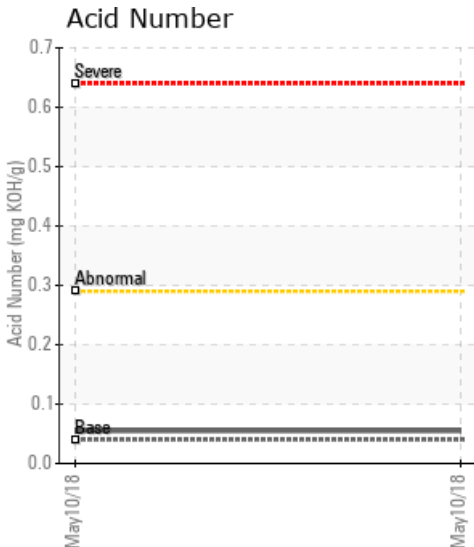
PERDUE TFC

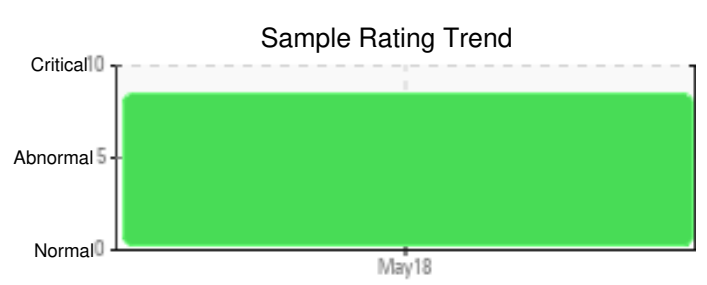
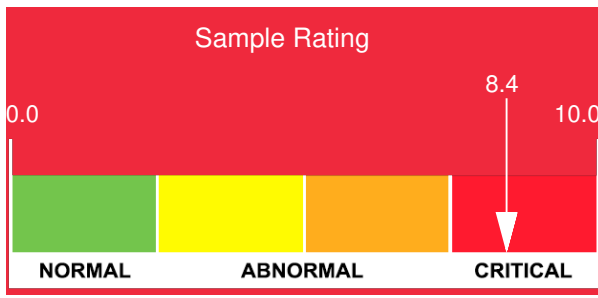
Customer: PTRHTF10046	System Information	Sample Information
EW PROCESS 100 MAIN STREET FT MILL, SC 29715 USA Attn: KEITH BLACK Tel: (803)396-8555 E-Mail: KHINTON@EWPROCESS.COM	System Volume: 0 gal Bulk Operating Temp: 565F / 296C Heating Source: Blanket: Fluid: PARATHERM NF Make: FULTON	Lab No: 02215918 Analyst: Manny Garcia Sample Date: 05/10/18 Received Date: 05/11/18 Completed: 05/25/18 To discuss this report contact Manny Garcia at 954-384-7259

Recommendation: Recommendation is to drain this system fluid & re-fill with premium Petro Canada Purity FG HTF which is the cross reference Food Grade White Oil for Paratherm NF. If food grade quality is not deemed necessary for this system, please consider Petro-Canada Calflo AF. If the system is fouled internally or has not be cleaned out in recent years, we would recommend 'cleaning' the entire system with Petro Canada Cleaning Fluid for Heat Transfer Systems followed by a flush with a Petro-Canada Flushing Fluid or a Paraflex HT 32/22.

Comments: (GCD) % < 335°C is severely high. (GCD) 90% Distillation Point is severely high. COC Flash Point is severely and dangerously low. (GCD) 10% Distillation Point is marginally low. (GCD) % < 335°C is severely high. (GCD) 90% Distillation Point is severely high. COC Flash Point is severely high. (GCD) 10% Distillation Point is marginally low.

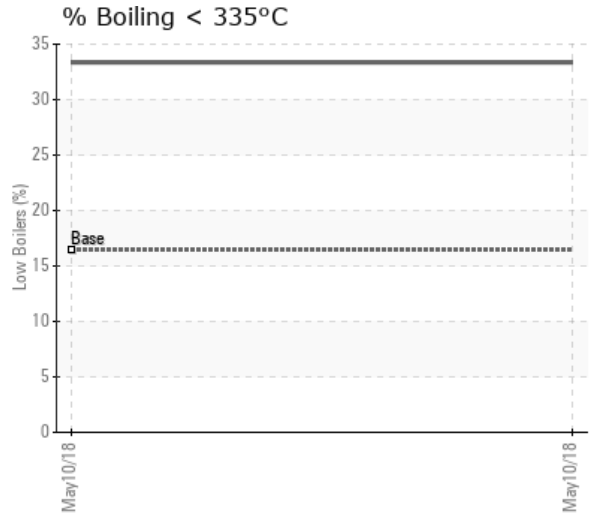
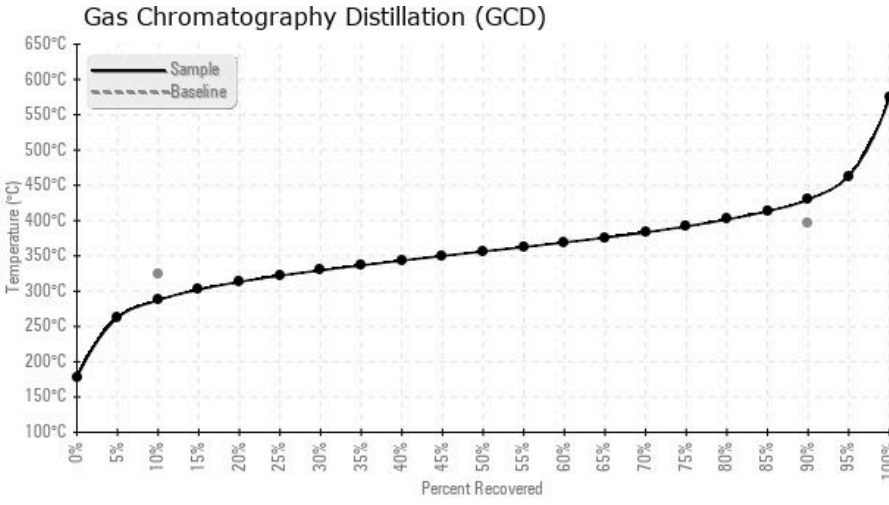
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
05/10/18	05/11/18	0h		320 / 160	6.7	18.4	0.055	0.026	549 / 287	673 / 356	805 / 430	33.35
Baseline Data				32 / 0		18.6	0.04		615 / 324		747 / 397	16.42





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc	
05/10/18	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Baseline Data			0	0						0			0	0					0				0		

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

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