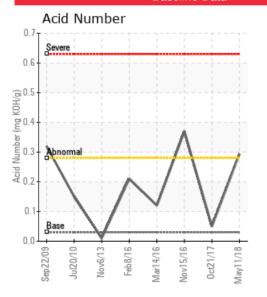


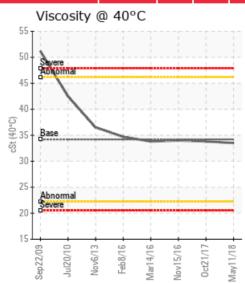
E-Mail: swarren@peyto.com
Make: ALCO OIL AND GAS
To discuss this report contact Peter
Harteveld at (780)967-4234

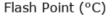
Recommendation: The fluid is in reasonable condition but shows signs of thermal degradation. Fluid is suitable for further use. The low boiler vapor content is high (% boil-off <335C.) and the GCD 10% temperature is low. Pentane Insolubles (solids content) is high at 2x the limit (= 0.5%). It is recommended to vent off the low boiler vapors to atmosphere and start filtration of the fluid to lower the solids content. Please re-sample in 6 months.

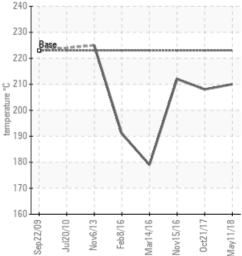
Comments: Pentane Insolubles levels are severely high. Acid Number (AN) is abnormally high.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
05/11/18	05/31/18	0w	DISCHARGE SIDE PUMP	410 / 210	23.7	33.5	0.294	1.04	686 / 364	802 / 428	887 / 475	4.67
10/21/17	10/30/17	0w	DOWNSTREAM OF PUMP	406 / 208	6.1	33.8	0.05	1.15	694 / 368	811 / 433	900 / 482	4.19
11/15/16	12/23/16	0w	DOWNSTREAM OF PUMP	414 / 212	0.7	34.0	0.370	0.879	688 / 365	808 / 431	898 / 481	4.66
03/14/16	03/15/16	0w	DISCHRG SIDE OF PUMP	354 / 179	8.7	33.8	0.12	0.926	681 / 360	802 / 428	897 / 480	5.34
02/08/16	02/16/16	0w	DISCHARGE OFF PUMP	376 / 191	15.2	34.7	0.21	1.39	686 / 363	805 / 429	897 / 481	4.99
11/06/13	11/21/13	1w	PUMP DISCHARGE	437 / 225	1310.6	36.5	0.01	0.042	726 / 386	818 / 437	917 / 491	0.00
Baseline Data			433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00	



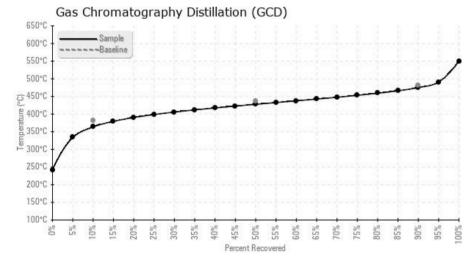




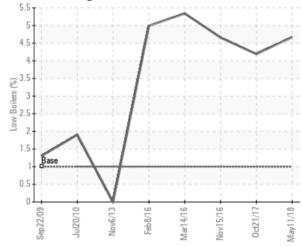




Elemental anaysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



% Boiling < 335°C



Historical Comments

10/21/17	The fluid is in a reasonable condition and suitable for further use but shows signs of thermal degradation. Indications of this are: Elevated % boil-off below 335 degrees C, slightly low 10% GCD temperature and increase in Pentane Insoluble (solids) content. It is recommended to vent off low boiler vapors to atmosphere on a regular basis and start filtration to lower the solids content. Please re-sample in 6 months and list the service life of the fluid at that time. Pentane Insolubles levels are severely high.
11/15/16	Flash Point is good. TAN has increased. Percentage boil-off <335 degrees C. has remained about the same. The 10% GCD temperature still shows a slight decrease. These are all indications of thermal degradation. Pentane Insoluble (solids) content is high. Filtration of the fluid is required. Please re-sample after 6 months.Indicate oil service life at the next sample !!! Pentane Insolubles levels are severely high. Acid Number (AN) is abnormally high.
03/14/16	Flash Point of the fluid has decreased further. TAN shows a slight decrease. Percentage boil-off <335 degrees C. has remained about the same. The 10% GCD temperature still shows a slight decrease. These are all indications of thermal degradation. Pentane Insoluble (solids) content is high. Filtration of the fluid needs to be continued for a longer period of time. Please re-sample after 6 months. Indicate oil service life at the next sample !!! Pentane Insolubles levels are severely high. COC Flash Point is marginally low.
02/08/16	Flash Point of the fluid has decreased. TAN shows a slight increase. Percentage boil-off <335 degrees C. has increased. These are indications of thermal degradation. Pentane Insoluble (solids) content is high. It is recommended to filter the fluid. Please re-sample after filtration and indicate oil service life at the next sample. Pentane Insolubles levels are severely high. COC Flash Point is marginally low.
11/06/13	The fluid lools fine except the water content is excessive at 0.1%. Sometimes this much water could cause operational issues with pump cavitation and safety concerns with gargling in the expansion tank. However, perhaps this sample is not a true representation of what circulates in the system because the sampling valve was not flushed with 3-4L of oil before collecting the sample. Improperly flushed sampling valve will often show a lot of water. Feel free to re-sample but as it is the sample looks concerning because of the water. Water contamination levels are severely high. Water contamination levels are severely high. (GCD) 90% Distillation Point is abnormally high.

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