

[ARC RESOURCES LSD / 10-36-65-25-W5] ARC SIMONETTE

Customer: PTRHTF20177

ARC RESOURCES LTD.

10-36-65-25-W5

VALLEYVIEW, AB T0H 3N0 Canada

Attn: Duane Penson Tel: (780)552-3022

E-Mail: dpenson@arcresources.com

System Information

System Volume: 2500 ltr

Bulk Operating Temp: 150F / 66C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make:

Sample Information

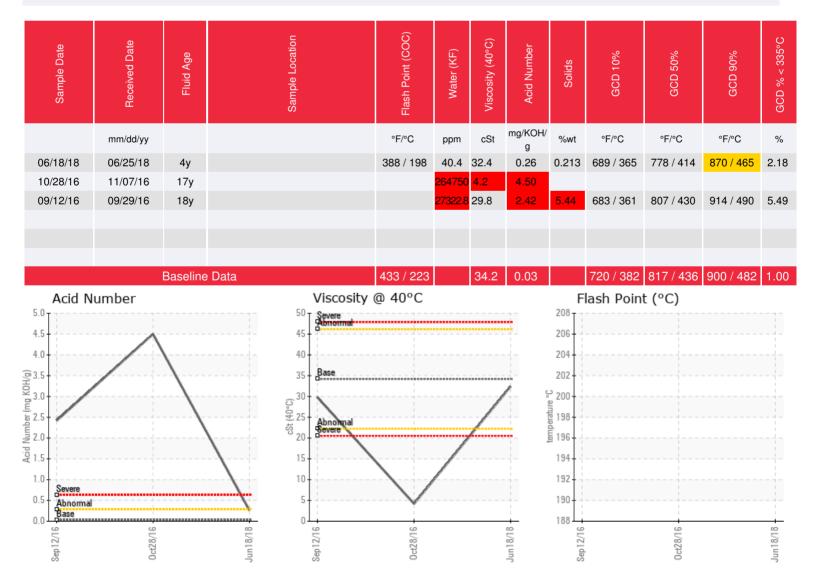
Lab No: 02224169 Analyst: Peter Harteveld Sample Date: 06/18/18 Received Date: 06/25/18 Completed: 07/03/18

To discuss this report contact Peter

Harteveld at (780)967-4234

Recommendation: The fluid is in good condition but the distillation curve as a whole is not representative for Petro-Therm. This in combination with a slightly decreased Flash Point and increased low boiler vapor content (%<335C.) may indicate mixing with a lighter fluid. The fluid is suitable for further use. Please re-sample in 6 months.

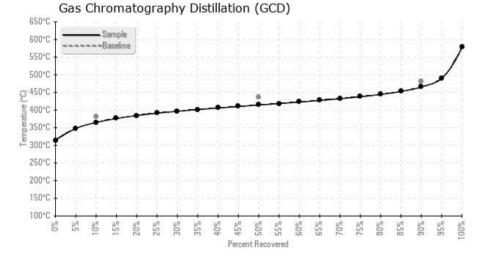
Comments: (GCD) 90% Distillation Point is abnormally low.

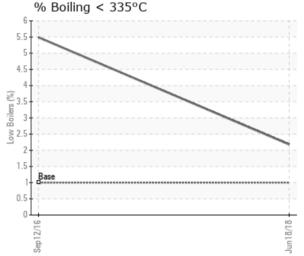






Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]





Historical Comments

10/28/16

09/12/16

Baseline Data

The acidity of the fluid is at an unacceptable high level. Corrosion is taking place. It is recommended to drain the fluid, flush the system and re-fill with fresh Petro-Therm. Before doing this the source of contamination has to be eliminated.NOTE: The sample was approximately 50% glycol. Suspect that the customer has sampled from a low point in the system and that is why the glycol content is so high. Iron and manganese ppm levels are severe. PQ levels are abnormal. Glycol contamination levels are severely high. Water contamination levels are severely high. Water contamination levels are severely high. Potassium ppm levels are abnormally high. Acid Number (AN) is severely high. Calcium ppm levels are severely high. Visc @ 40°C is severely low. Sodium ppm levels are notably high.

This sample has 2.7% Water in it. If this is representative of the oil in the system, you risk doing a boil over of the water causing the system to overflow. This could create a potentially dangerous situation. The metallic components are indicate contamination. This system needs to be either cleaned up or replaced. TAN is severely high indicating the oil requires changing. Verify whether the sample taken was representative of the oil in the system. If in fact it is, an oil change and system cleaning is recommended. Autinium and iron ppm levels are severely high. Perit contamination levels are severely high. Sodium ppm levels are abnormally high. Calcium ppm levels are abnormally high. Calcium ppm levels are abnormally high.

Petro-Canada makes no representation or warranty of any kind, either express or implied, as to the accuracy or completeness of the analysis and assumes no responsibility and shall have no liability whatsoever with respect to such analysis, or a party's use of it. Petro-Canada is a division of HollyFrontier Corporation.