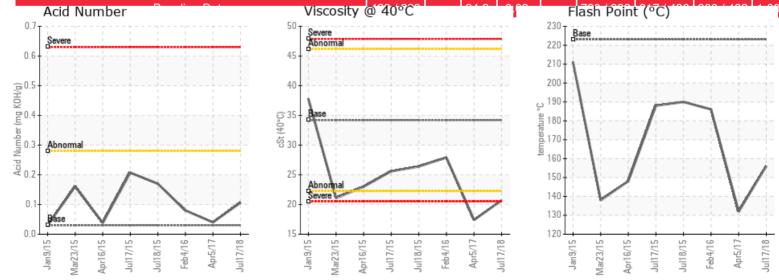
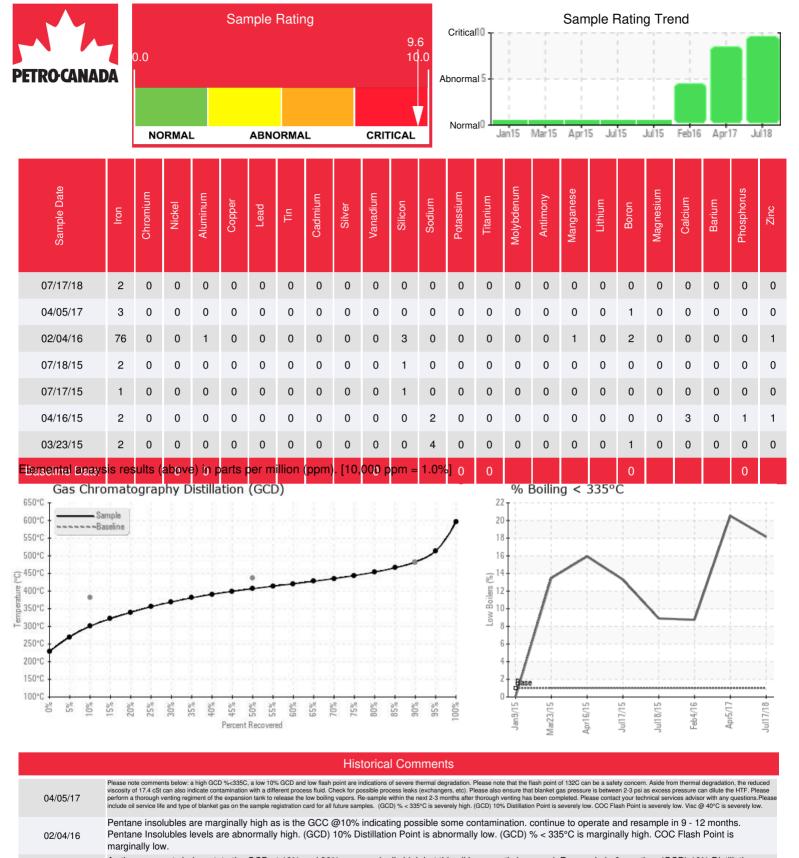


Recommendation: Sample results indicate that the heat transfer fluid is not suitable for continued service. Fluid requires replacement and the system requires cleaning due to severe thermal degradation as evidenced by low viscosity, 18.16% boil off, flash point and 1.2% insoluble (solids). Severe thermal degradation can be caused by too high of heat flux and lack of turbulent flow around the burner tubes. Once system is cleaned and filled with fresh fluid, please obtain an initial fluid sample before start-up followed by a second sample after approx. 24 hours of service to establish a baseline. It is of utmost importance to ensure all water is thoroughly cleaned from system before initial fill. A slow, gradual start-up procedure will be very beneficial to fluid life. Please contact Petro-Canada Lubricants Technical Services for further assistance

Comments: (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. COC Flash Point is severely low. Visc @ 40°C is abnormally low.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
07/17/18	07/30/18	0y		313 / 156	34.6	20.7	0.106	1.20	572 / 300	764 / 407	900 / 482	18.16
04/05/17	04/17/17	0y	SITE GLASS	270 / 132	39.0	17.4	0.04	0.351	525 / 274	772 / 411	918 / 492	20.53
02/04/16	02/16/16	0y	SITE GLASS	367 / 186	327.5	27.9	0.08	0.521	645 / 341	796 / 424	911 / 488	8.74
07/18/15	07/22/15	2у	HEATER BOTTOMS	374 / 190	3.1	26.4	0.170	0.142	644 / 340	803 / 428	920 / 493	8.90
07/17/15	07/22/15	2у	MID POINT HEATER	370 / 188	112.4	25.6	0.207	0.115	584 / 307	783 / 417	931 / 500	13.30
04/16/15	04/22/15	0y	REBOILER DRAIN	298 / 148	18.9	23.0	0.038	0.437	566 / 297	770 / 410	868 / 465	15.92
03/23/15	04/01/15	2у	REBOILER DRAIN	280 / 138	14.5	21.1	0.161	0.248	597 / 314	779 / 415	928 / 498	13.47





As the comments below state the GCD at 10% and 90% are marginally high but this oil has greatly improved. Resample in 6 months. (GCD) 10% Distillation 07/18/15 Point is abnormally low. (GCD) % < 335°C is marginally high. (GCD) 90% Distillation Point is marginally high. COC Flash Point is marginally low.

As comments below state, the GCD at 10% is low nut has greatly improved since last tested. Continue to operate and resample in 6 months. (GCD) 10% 07/17/15 Distillation Point is severely low. (GCD) % < 335°C is abnormally high. (GCD) 90% Distillation Point is abnormally high. COC Flash Point is marginally low.

 04/16/15
 This sample Flash point is still quite low however it is still better then previous sample. GCD@10% indicates some lighter ends in the sample which could be caused by thermal cracking or contamination. Increase in Pentane Insoluable also indicate solid carbon particles in the oil as well. Pentane Insolubles levels are abnormally high. (GCD) 10% Distillation Point is severely low. COC Flash Point is severely low. (GCD) % < 335°C is abnormally high. (GCD) 90% Distillation Point is abnormally low.</td>

 03/23/15
 Flash point is very low. Oil may be contaminated with condensate or lighter hydrocarbons or could be thermally cracked. If thermaly cranked, it will cause viscosity to drop and explain the 10% GCD being lw and the 90% Distillation being abnormally high. (GCD) 10% Distillation Point is severely low. COC Flash Point is severely low. (GCD) 10% Distillation Point is severely low. COC Flash Point is severely low. COC Flash Point is abnormally high. (GCD) 10% Distillation Point is severely low. COC Flash Point is everely low. GCD being lw and the 90% Distillation being abnormally high. (GCD) 10% Distillation Point is severely low. COC Flash Point is abnormally high. (GCD) 10% Distillation Point is abnormally high. Visc @ 40°C is abnormally low.

severely low. (GCD) % < 335°C is abnormally high. (GCD) 90% Distillation Point is abnormally high. Visc @ 40°C is abnormally low. Petro-Canada makes no representation or warranty of any kind, either express of impled, as to the accuracy or completeness of the analysis and assumes no responsibility and shall have no liability whatsoever with respect to such analysis, or a party's use of it. Petro-Canada is a division of HollyFrontier Corporation.

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