

[SIMONETTE GAS PLANT / LSD: 9-6-63-25-W5] H625 DEETH HOT OIL HEATER

Customer: PTRHTF20187
 KEYERA ENERGY- SIMONETTE GAS PLANT
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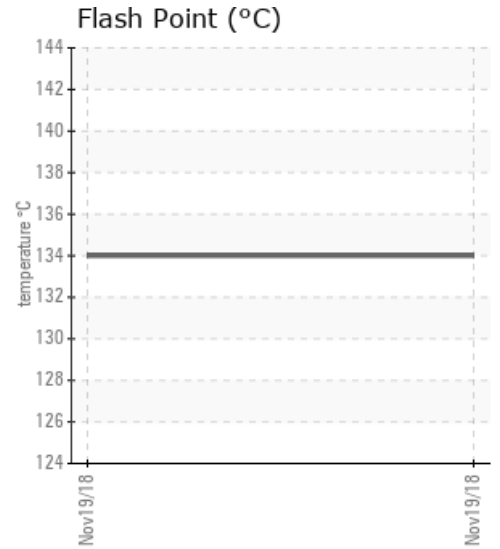
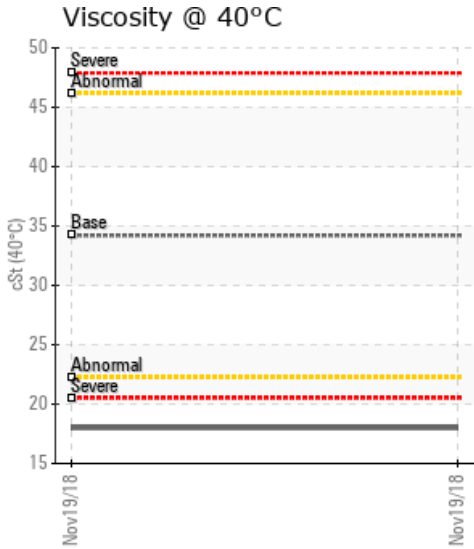
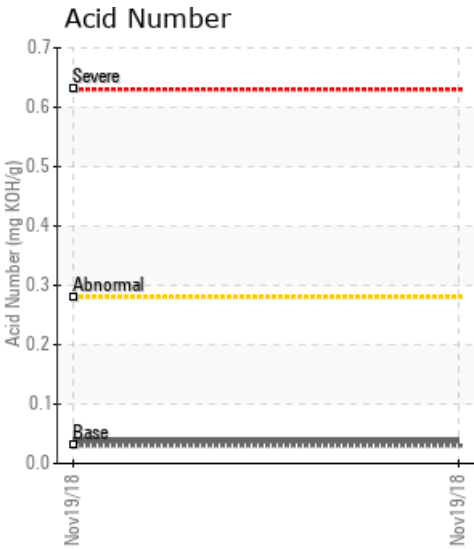
System Information
 System Volume: 18000 ltr
 Bulk Operating Temp: 392F / 200C
 Heating Source:
 Blanket:
 Fluid: PETRO CANADA PETRO-THERM
 Make: PETROTECH

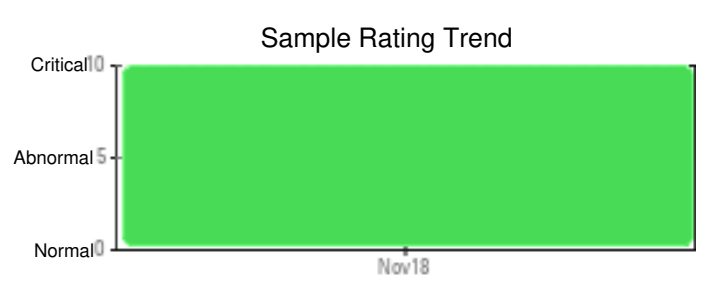
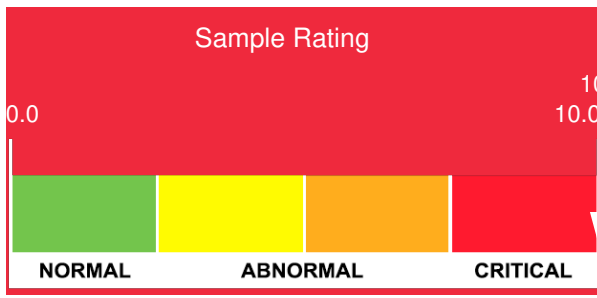
Sample Information
 Lab No: 02254405
 Analyst: Peter Harteveld
 Sample Date: 11/19/18
 Received Date: 11/29/18
 Completed: 12/04/18

Recommendation: As a result of assumed mixing with a lighter fluid the following parameters are low and not representative for Petro-Therm: Viscosity, Flash Point and distillation curve. A Flash Point of 134 degrees is a safety concern in cases of an external leak. The low boiler vapor content is high (20.21%) and has to be lowered via venting. The fluid is suitable for further use but please start venting on a regular basis. Re-sample in 6 months.

Comments: (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. (GCD) 90% Distillation Point is severely low. COC Flash Point is severely low. Visc @ 40°C is severely low. (GCD) 50% Distillation Point is abnormally low.

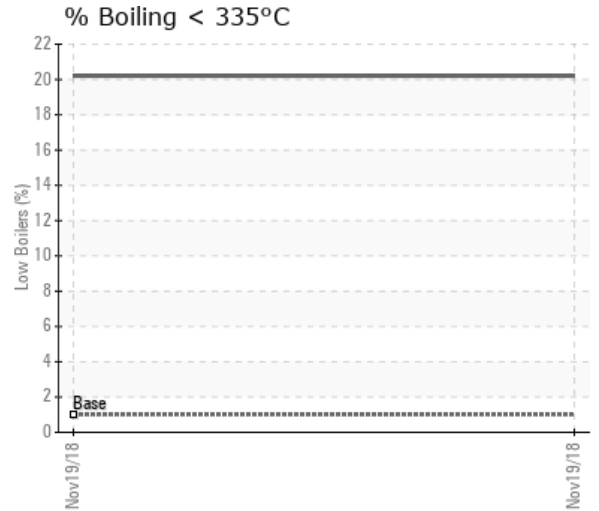
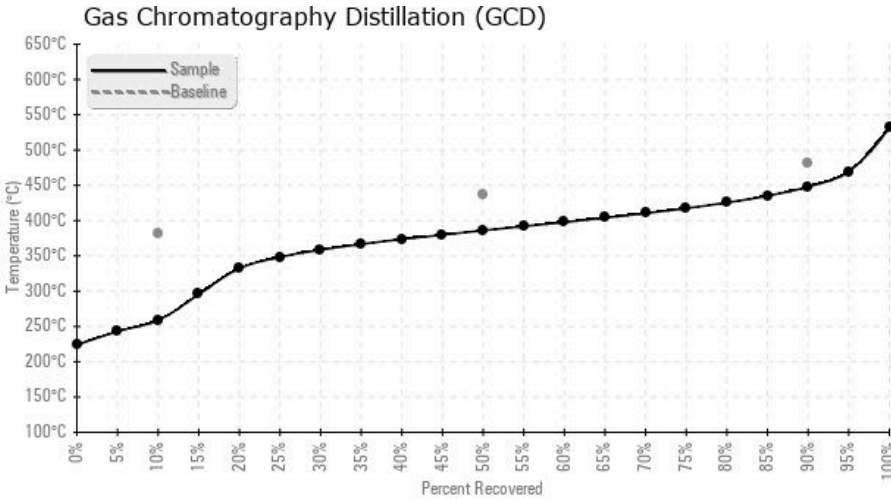
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
11/19/18	11/29/18	15m		273 / 134	22.3	18.0	0.038	0.040	498 / 259	727 / 386	838 / 448	20.21
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
11/19/18	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

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