

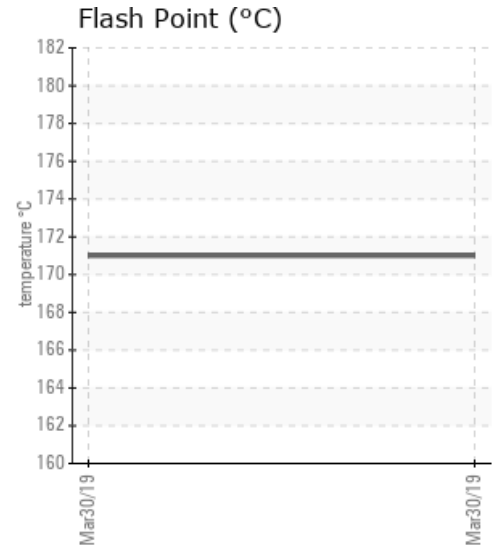
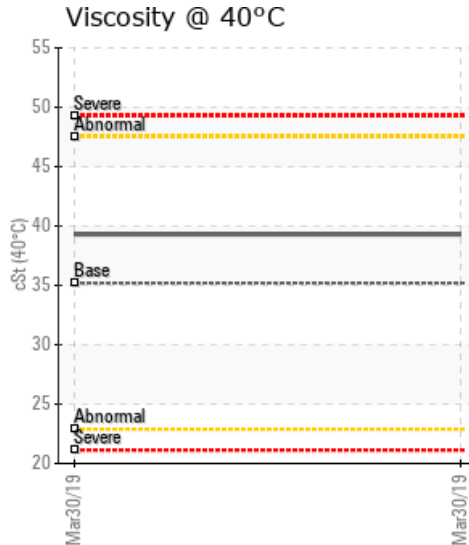
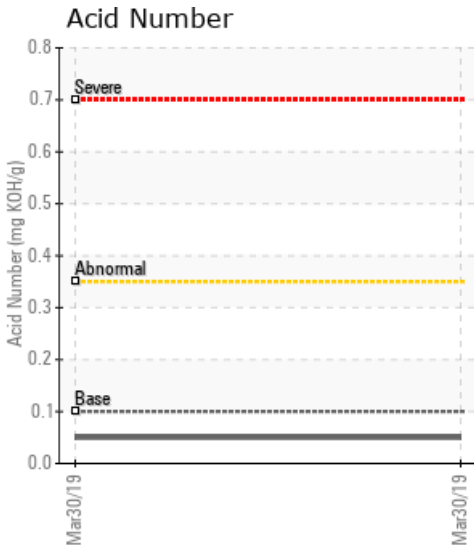
VIL RESINE FLO

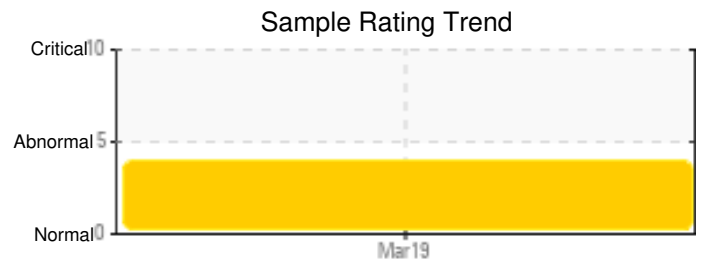
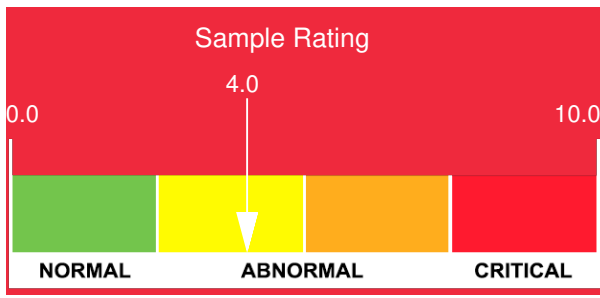
Customer: PTRHTF40130	System Information	Sample Information
Calis UK LTD Unit 6, Geith Works Crown Industrial Estate Tredegar, Gwent, NP22 4EE UK Attn: Martin Jones Tel: 0(786)672-3785 E-Mail: calisukltd@aol.com	System Volume: 3600 ltr Bulk Operating Temp: 554F / 290C Heating Source: Blanket: Fluid: PETRO CANADA CALFLO HTF Make: CHEMLINE SERVICES	Lab No: 02281028 Analyst: Philip Riley Sample Date: 03/30/19 Received Date: 04/23/19 Completed: 04/29/19

Recommendation: Concern with the sample taking into account it is the first one from the system. Flash Point is off specification and low. Insolubles are very high and viscosity is also at the high end for relatively fresh oil. Need to investigate how the oil was changed, was it flushed? Was the system cleaned? What condition was the outgoing oil in?

Comments: Pentane Insolubles levels are severely high. COC Flash Point is severely low. (GCD) 10% Distillation Point is marginally low.

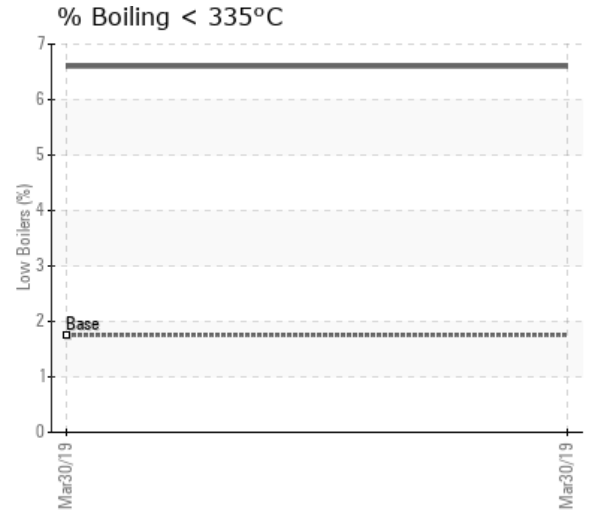
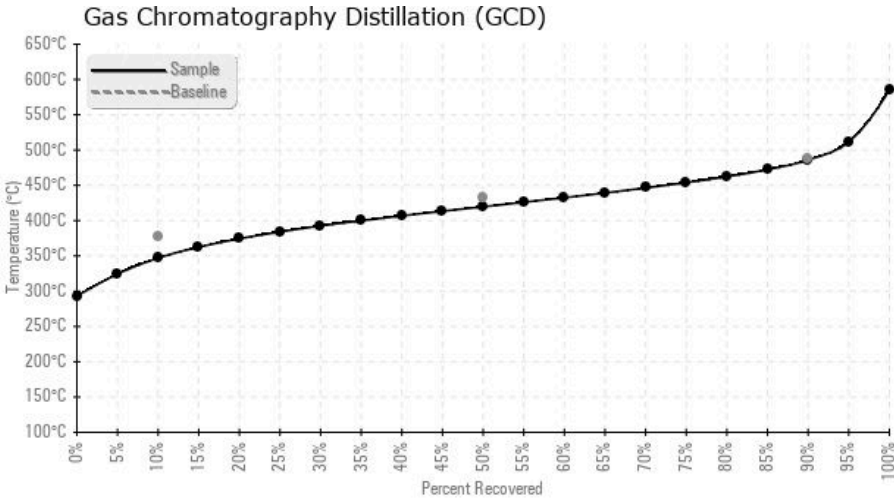
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
03/30/19	04/23/19	0h		340 / 171	126.5	39.3	0.05	9.66	656 / 347	787 / 420	907 / 486	6.60
Baseline Data				448 / 231		35.20	.1		712 / 378	810 / 432	910 / 488	1.75





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
03/30/19	17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	62	0
Baseline Data			0	0						0			0	0					0				280	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	

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