

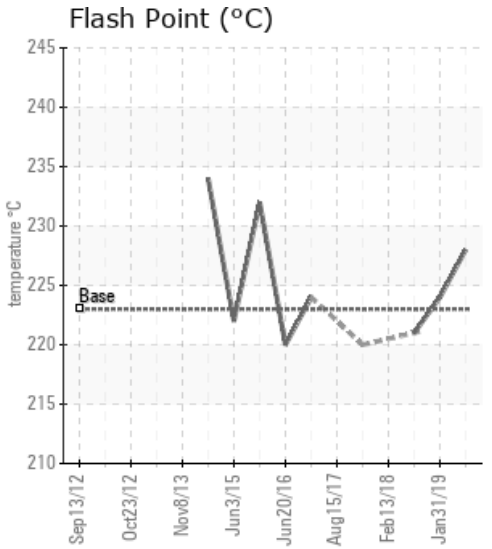
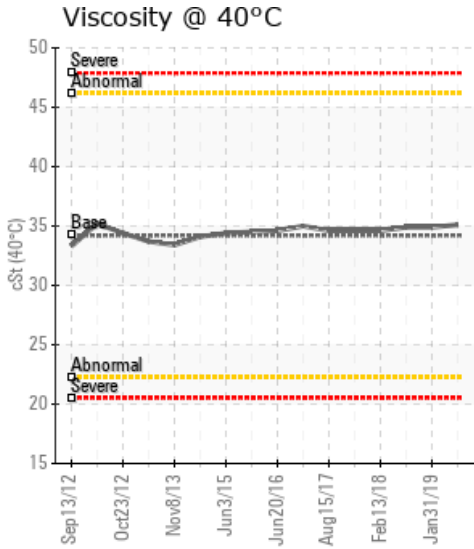
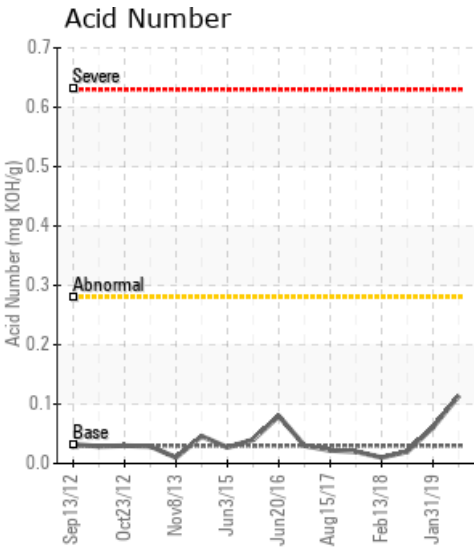
[SARAH] SARAH - THERMAL OIL SYSTEM CIRCULATING OIL

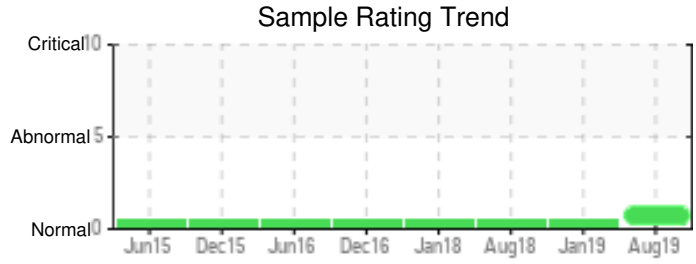
Customer: PTRHTF30015	System Information	Sample Information
Transport Desgagnes Inc. 21 Marche Champlain Suite 100 Quebec City, QC G1K 8Z8 Canada Attn: Sonia Desmarais Tel: (418)692-1000 E-Mail:	System Volume: 6000 ltr Bulk Operating Temp: 392F / 200C Heating Source: Blanket: Fluid: PETRO CANADA PETRO-THERM Make: AALBORG	Lab No: 02309315 Analyst: Pierre Castagne Sample Date: 08/03/19 Received Date: 09/19/19 Completed: 10/09/19

Recommendation: Les fractions lourdes (GCD @90%) sont très élevé, le calcium ainsi que le soufre sont élevé. Les fractions lourdes augmente la viscosité et favorise les dépôts de carbone. Investiguer, s'il n'y a pas un léger mélange avec une autre huile.

Comments: (GCD) 90% Distillation Point is abnormally high. Calcium ppm levels are abnormally high.

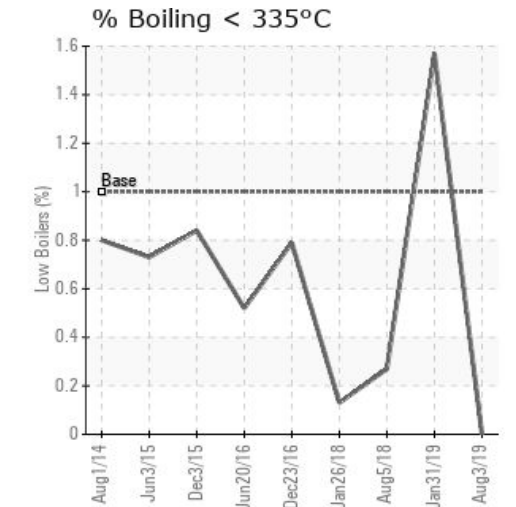
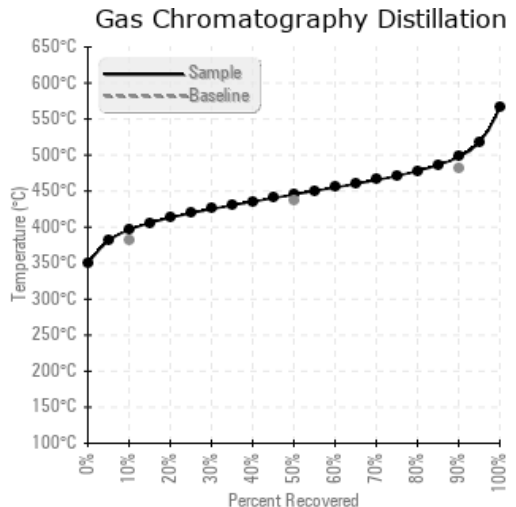
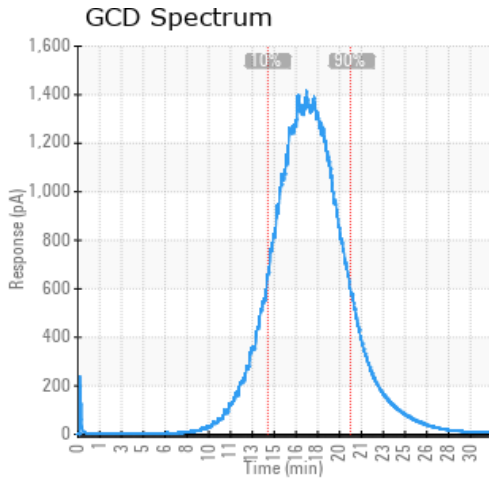
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
08/03/19	09/19/19	0y	#2 PUMP DISCHARGE	442 / 228	29.2	35.1	0.114	0.113	745 / 396	833 / 445	927 / 497	0.00
01/31/19	02/19/19	11y	PUMP DISCHARGE	435 / 224	28.9	34.9	0.061	0.044	701 / 372	794 / 423	888 / 476	1.57
08/05/18	08/23/18	1y	MAIN CIRC PUMP	430 / 221	42.8	34.9	0.02	0.032	720 / 382	810 / 432	906 / 486	0.27
02/13/18	02/15/18	0y				34.6	0.01					
01/26/18	02/07/18	10y		428 / 220	31.4	34.6	0.02	0.042	705 / 374	792 / 422	885 / 474	0.13
08/15/17	09/15/17	10y				34.6	0.022					
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
08/03/19	5	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	32	0	6	3
01/31/19	7	0	0	0	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	35	0	7	4
08/05/18	9	0	0	0	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	32	0	7	4
02/13/18	10	0	0	0	4	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	30	0	8	4
01/26/18	16	0	0	0	5	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	32	0	7	6
08/15/17	6	0	0	0	2	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	24	0	6	3
Baseline Data			0	0						0		0	0						0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	
01/31/19	Le fluide est en condition d'opération. SVP échantillonner à l'intervalle prévue pour analyse (6 à 12 mois).Aucune trace d'usure. Aucune trace de contamination. Rien d'anormal à signaler
08/05/18	Malgré la contamination à l'eau. L'huile est en bonne état et peut demeurer en service pour le moment. Nous recommandons de soumettre un nouvel échantillon après 12 mois d'opération.Aucuns métaux d'usures détectés. Présence d'eau détectée à 42.8 PPM. Rien à signaler.
02/13/18	Resample at the next service interval to monitor.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the fluid is suitable for further service.
01/26/18	All parameters are normal. The Petro-Therm fluid is in very good condition and can stay in service until nextsampling.We recommend a new sample in 12 months
08/15/17	Resample at the next service interval to monitor. Lubritest recommends using HTTFL sample kits for heat transfer fluids. Please contact us at 1-800-268-2131 and provide a purchase order for \$245 + HST in order to conduct additional testing (boiling points @ 10%, 50%, and 90%, percent boiling < 335°C, and solids) to determine the suitability for continued use.All component wear rates are normal. ISO Cleanliness Code (ISO 4406:1999): 24/20/13; Cumulative particle counts >4µm = 116043, >6µm = 8805, >14µm = 67, >21µm = 10, >38µm = 0, >71µm = 0. There is no indication of any contamination in the component(unconfirmed). The AN level is acceptable for this fluid. The condition of the fluid is acceptable for the time in service.

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