

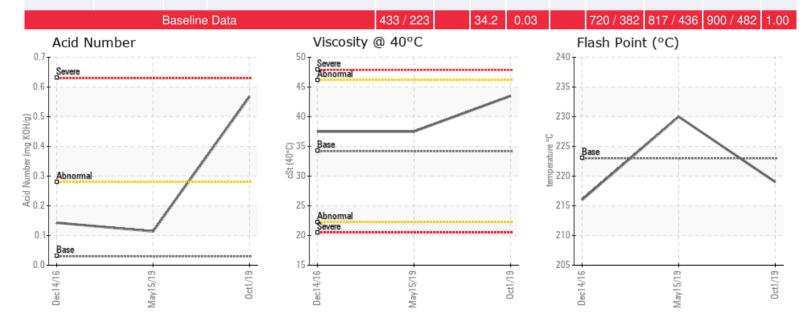
## [12-31-53-19W5] H-802

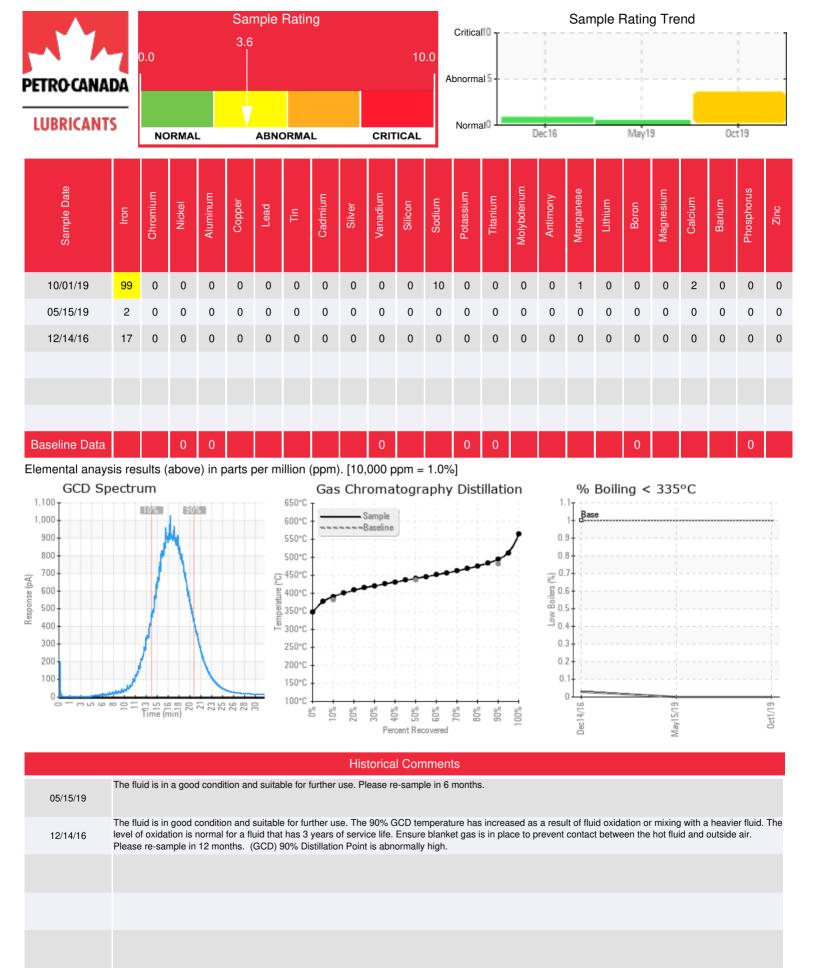
Customer:	System Information	Sample Information			
PEYTO EXPLORATION	System Volume: 7000 ltr	Lab No: 02312942			
12-31-53-19W5	Bulk Operating Temp: 392F / 200C	Analyst: Peter Harteveld			
Box 7198	Heating Source:	Sample Date: 10/01/19			
EDSON, AB T7E 1V4 Canada	Blanket:	Received Date: 10/07/19			
Attn: Steve Warren	Fluid: PETRO CANADA PETRO-THERM	Completed: 10/18/19			
Tel:	Make: PROPAK				
E-Mail:					

Recommendation: According to the information on the analysis request form the fluid in the system has been in service for 6 months but is a used fluid. The condition of the fluid has degraded compared to the May 2019 analysis results. Viscosity and AN have increased. The fluid is starting to become acidic (AN = 0.57) which explains why the Fe content has increased to 99 ppm. (corrosion) Pentane Insoluble (solids) content is high at 1.25%. (0.5% is reportable limit). The fluid is suitable for further use but filtration of the fluid is strongly advised. In addition to filtration sweetening of the fill is recommended to stop the corrosion. Changing out 25% of the total volume should reduce the AN to a more acceptable level. Please re-sample after the sweetening has taken place or 3 months from now.

Comments: Iron ppm levels are noted. Pentane Insolubles levels are severely high. Acid Number (AN) is abnormally high. (GCD) 90% Distillation Point is marginally high.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
10/01/19	10/07/19	6у		426 / 219	20.4	43.5	0.567	1.25	735 / 391	826 / 441	922 / 494	0.00
05/15/19	05/22/19	5y		446 / 230	43.7	37.5	0.114	0.204	724 / 384	800 / 427	900 / 482	0.00
12/14/16	12/19/16	Зу	REBOILER BOTTOM	421 / 216	8.0	37.5	0.143	0.146	733 / 389	831 / 444	954 / 512	0.03





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