

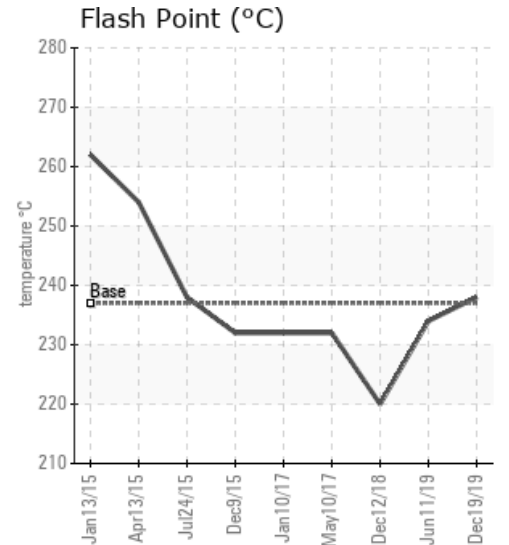
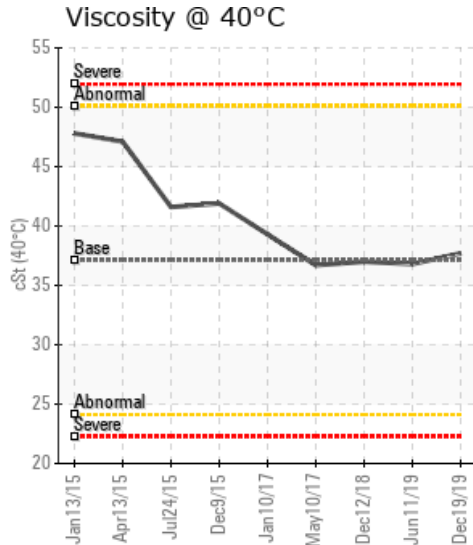
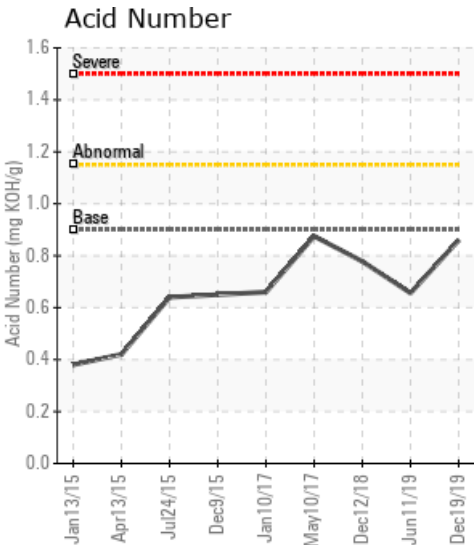
DEXTRIN COOKER #2 (I-853-1-0120)

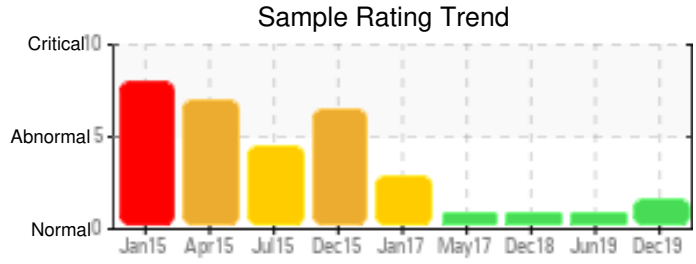
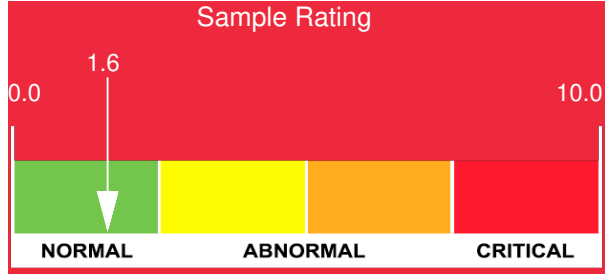
Customer: PTRHTF10156	System Information	Sample Information
INGREDION 1515 SOUTH DROVER ST INDIANAPOLIS, IN 46221 USA Attn: Randy Ward Tel: (317)656-2247 E-Mail: Randy.Ward@ingredion.com	System Volume: 200 gal Bulk Operating Temp: 400F / 204C Heating Source: Blanket: Fluid: PETRO CANADA PURITY FG HEAT TRANSFER FLUID Make: HEAT EXCHANGER/TRAN	Lab No: 02333350 Analyst: Yvette Trzcinski Sample Date: 12/19/19 Received Date: 01/22/20 Completed: 01/30/20 Yvette Trzcinski yvette.trzcinski@petrocanadalsp.com

Recommendation: The sample is showing water contamination of 500 ppm - water at that level is not normal for this cooker - can happen if the system has been starting and stopping often - recommend resampling

Comments: Water contamination levels are marginally high. Water contamination levels are marginally high.. ppm Water contamination levels are marginally high.

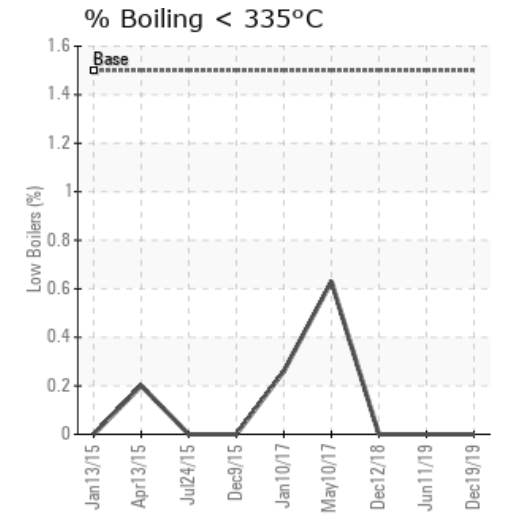
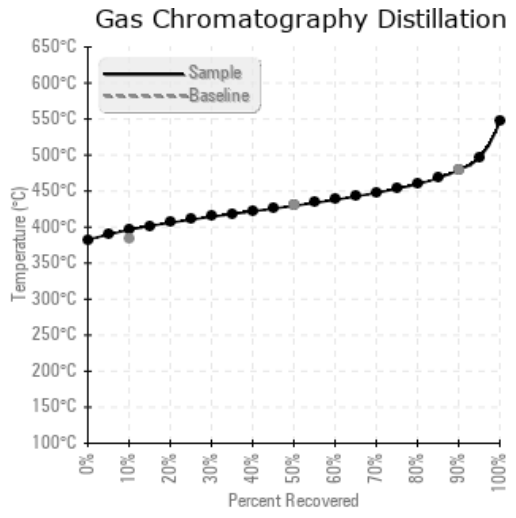
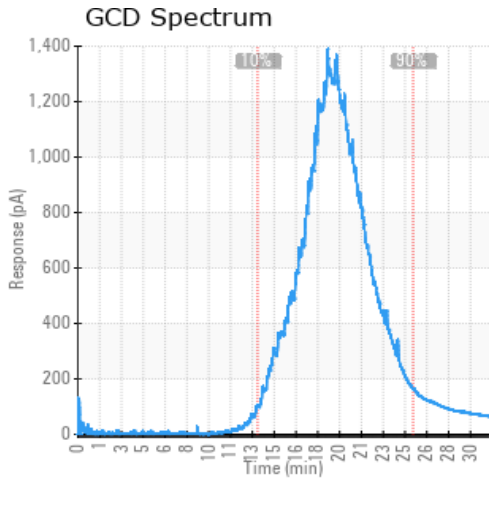
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
12/19/19	01/22/20	0m		460 / 238	521.5	37.7	0.860	0.091	745 / 396	805 / 430	894 / 479	0.00
06/11/19	06/28/19	0m	SAMPLE PORT	453 / 234	37.8	36.8	0.656	0.070	725 / 385	807 / 431	913 / 489	0.00
12/12/18	06/20/19	0m	SAMPLE PORT	428 / 220	23.2	37.0	0.778	0.121	730 / 388	812 / 433	917 / 492	0.00
05/10/17	05/16/17	6m	DRAIN PORT	450 / 232	9.5	36.7	0.875	0.056	725 / 385	821 / 438	926 / 497	0.63
01/10/17	01/23/17	8m		450 / 232	13.4	39.3	0.66	0.068	735 / 391	836 / 447	987 / 531	0.26
Baseline Data				459 / 237		37.12	0.90		721 / 383	807 / 431	892 / 478	1.5





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc	
12/19/19	28	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	193	6	
06/11/19	24	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	171	6
12/12/18	17	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	180	6
05/10/17	53	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	0	215	1
01/10/17	26	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0	166	2
Baseline Data			0	0						0			0	0					0					230	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	
06/11/19	Seeing some oxidation occurring in the system with the GCD 90% increasing but all sampling parameters similar to last sample in December 2018. Resample in 6 months. (GCD) 90% Distillation Point is marginally high.
12/12/18	sample dated December 12 2018 - seeing some oxidation occurring in the system with the GCD 90% increasing but all other testing parameters look normal - resample in 6 months (GCD) 90% Distillation Point is marginally high.
05/10/17	Continued addition of Purity FG HTF is improving the viscosity and health of this system it is currently looking the best as compared to the other two systems. Resample at normal intervals
01/10/17	This system was in the worst shape and has seen a modest addition of Purity FG HTF since the last sample. The high viscosity from the degraded Interlube is being diluted and is getting closer to Purity FG HTF. The high GCD 10% alerts are also going away slowly, meaning the fluid is starting to look better. No immediate action deemed necessary at this time, but if the health of the fluid is this particular system is extremely critical, if budget and time allows, you could consider improving its condition rapidly by replacing 50% of it or more. Otherwise, re-sample in 6 months for normal monitoring. (GCD) 90% Distillation Point is severely high. (GCD) 50% Distillation Point is marginally high.

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