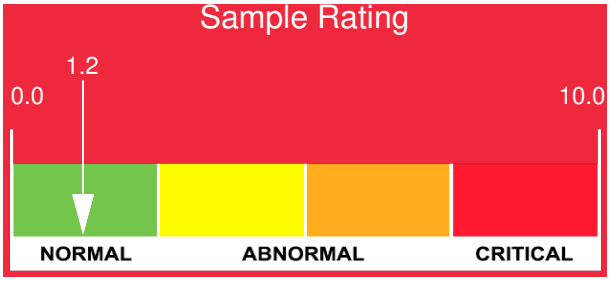
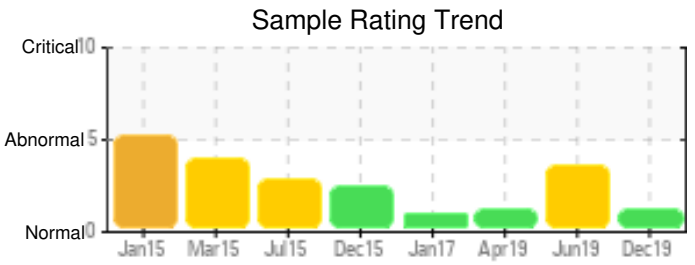




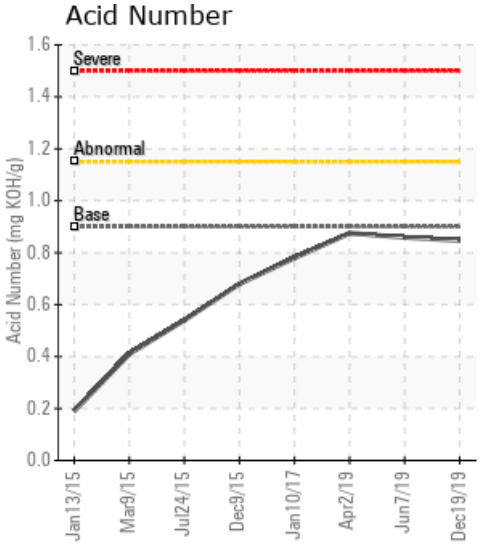
#4 COOKER (I-854-R-0124)

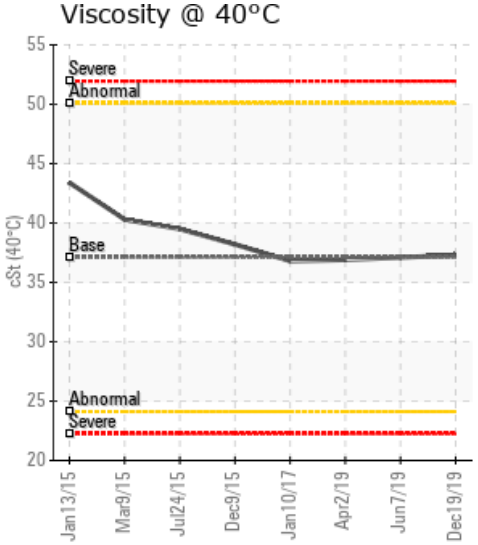
Customer: PTRHTF10156	System Information	Sample Information
INGREDION 1515 SOUTH DROVER ST INDIANAPOLIS, IN 46221 USA Attn: Randy Ward Tel: (317)656-2247 E-Mail: Randy.Ward@ingredion.com	System Volume: 200 gal Bulk Operating Temp: 400F / 204C Heating Source: Blanket: Fluid: PETRO CANADA PURITY FG HEAT TRANSFER FLUID Make: HEAT EXCHANGE/TRAN	Lab No: 02333353 Analyst: Yvette Trzcinski Sample Date: 12/19/19 Received Date: 01/22/20 Completed: 01/30/20 Yvette Trzcinski yvette.trzcinski@petrocanadalsp.com

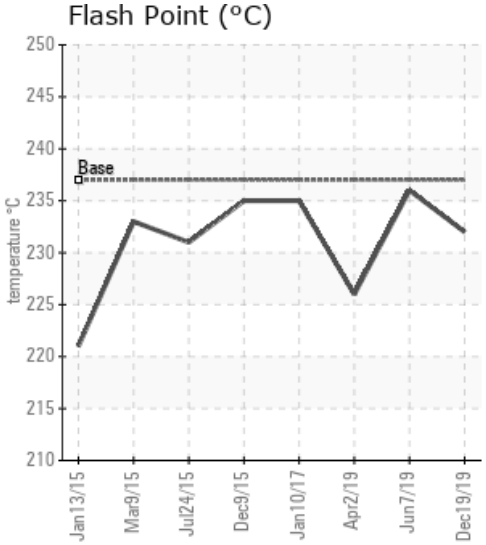
Recommendation: the oil meets fluid specifications - except there is zinc contamination in the oil - 800 ppm - if this is zinc from a ZDDP additive package from hydraulic or engine oil it can decompose and cause issues with the heat transfer fluid. Determine the source of the zinc contamination - Recommend resampling in 4-6 months

Comments: Zinc ppm levels are severely high.

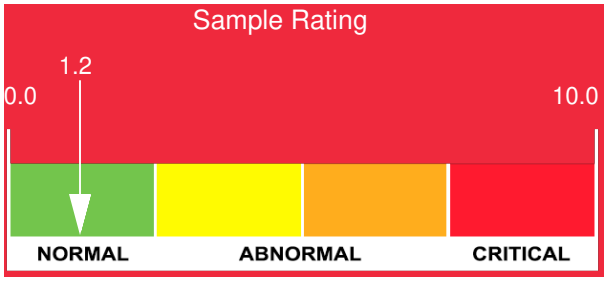
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
12/19/19	01/22/20	0m		450 / 232	33.2	37.3	0.847	0.063	743 / 395	805 / 429	896 / 480	0.00
06/07/19	06/20/19	0m	SAMPLEPORT 3-1004045	457 / 236	707.4	37.1	0.859	0.272	725 / 385	815 / 435	918 / 492	0.00
04/02/19	06/20/19	0m	SAMPLE PORT 3-966892	439 / 226	107.7	36.9	0.875	0.052	710 / 377	780 / 416	886 / 474	1.39
01/10/17	01/23/17	6m		455 / 235	40.7	36.8	0.78	0.032	736 / 391	826 / 441	925 / 496	0.11
12/09/15	04/19/16	6m	HOT OIL HEAT EXCHNGR	455 / 235	7.5	38.2	0.68	0.059	773 / 411	843 / 451	941 / 505	0.00
Baseline Data				459 / 237		37.12	0.90		721 / 383	807 / 431	892 / 478	1.5

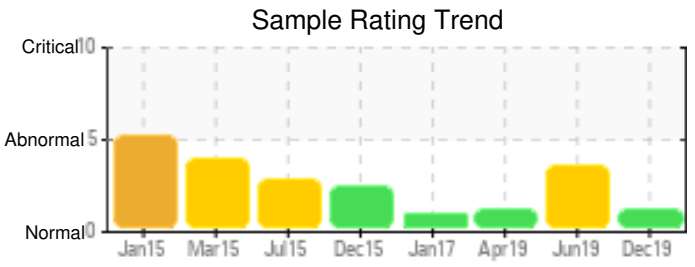






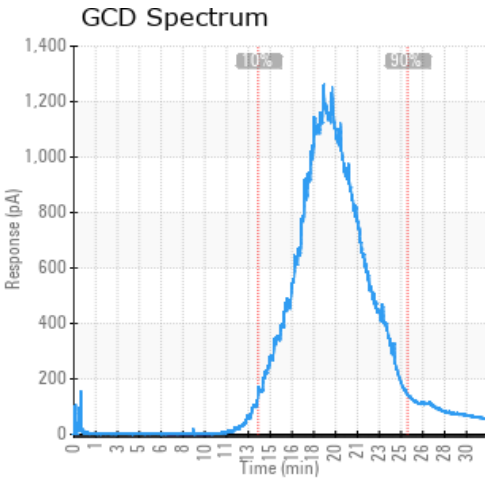
PETRO-CANADA LUBRICANTS

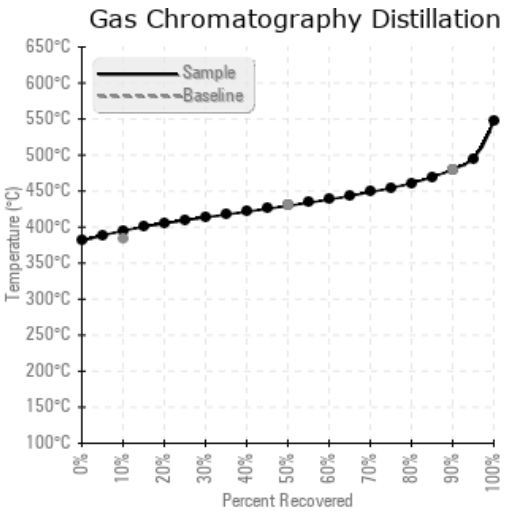


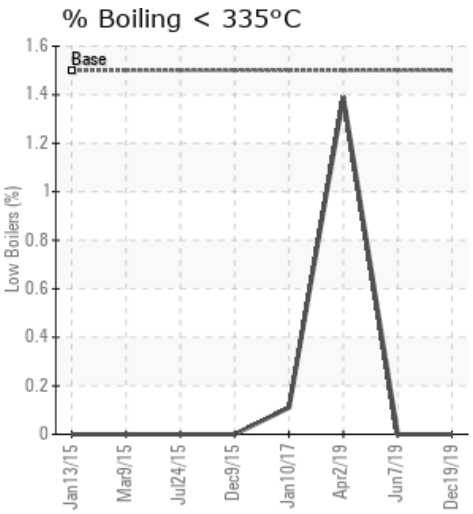


Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
12/19/19	152	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	1	0	0	0	0	0	209	815
06/07/19	161	0	0	0	0	0	0	0	0	0	3	0	0	0	0	0	1	0	0	0	0	0	210	755
04/02/19	147	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	1	0	0	0	0	0	211	516
01/10/17	6	0	0	0	0	0	0	0	0	0	3	0	0	0	0	0	0	0	0	0	0	0	219	0
12/09/15	46	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	178	1
Baseline Data			0	0						0			0	0					0				230	

Elemental anaysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]







Historical Comments

06/07/19	sample from June 7 2019 - zinc contamination levels increased 45% or 236 ppm from the sample taken 2 months ago as well as water contamination increase to over 700 ppm from 100 ppm - looks like water and zinc are coming from an issue within the system Water contamination levels are abnormally high. ppm Water contamination levels are abnormally high. Zinc ppm levels are severely high. (GCD) 90% Distillation Point is marginally high.
04/02/19	sample dated April 2 2019 - seeing 516 ppm zinc contamination and water level has increased to 107 ppm - need to determine whether zinc contamination is from the wrong top up fluid used or from galvanized components in the system Zinc ppm levels are severely high.
01/10/17	The color change seem to indicate the oil has been changed since the last sample. Plus the iron went down significantly and the properties now more closely resemble Purity FG HTF. The flash point remains strong. No action deemed necessary at this time, just re-sample in 6 months for normal monitoring. (GCD) 90% Distillation Point is abnormally high.
12/09/15	The sample is dated Dec 9 2015, so a fresh sample would provide more insight into the current fluid condition. The amount of Purity FG HTF is slowly increasing in this system. Flash point is increasing and the low boilers are reduced. Please keep monitoring every 6 months considering how critical these cookers are. (GCD) 90% Distillation Point is severely high. (GCD) 10% Distillation Point is abnormally high. (GCD) 50% Distillation Point is marginally high.