

[PEMBINA / LSD 8-13-63-5W6] PHASE #4 HEAT MEDIUM

Customer: PTRHTF20062

Pembina Gas Services

GRANDE PRAIRIE, AB T8V 7K2 Canada

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System Information

System Volume: 40000 ltr

Bulk Operating Temp: 500F / 260C

Heating Source:

Blanket:

Fluid: PETRO CANADA CALFLO AF

Make: HEATECH

Sample Information

Lab No: 02335522 Analyst: Clinton Buhler Sample Date: 01/07/20 Received Date: 02/03/20 Completed: 02/19/20

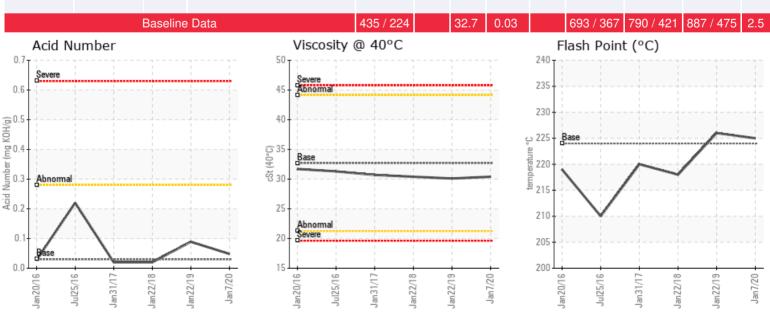
Clinton Buhler

Clinton.Buhler@PetroCanadaLSP.com

Recommendation: Sample results indicate the fluid is suitable for continued service. Please re-sample in 12 months

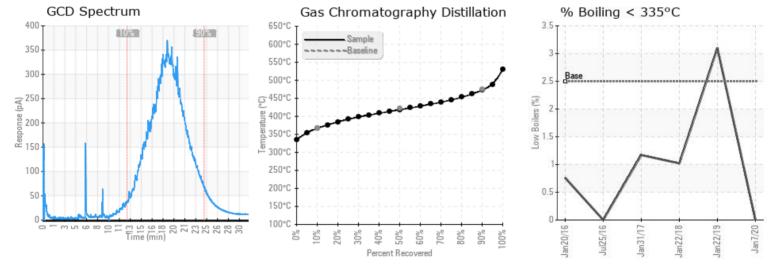
Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	3CD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
01/07/20	02/03/20	4y	SLIPSTREAM	437 / 225	0.00	30.4	0.048	0.084	691 / 366	784 / 418	883 / 473	0.00
01/22/19	02/04/19	4y	FILTER POT	439 / 226	28.9	30.1	0.089	0.067	675 / 357	775 / 413	877 / 469	3.10
01/22/18	01/29/18	Зу		424 / 218	0.00	30.4	0.02	0.083	706 / 375	804 / 429	904 / 484	1.02
01/31/17	02/13/17	2y	FLTR POT PMP DCHRGE	428 / 220	6.9	30.7	0.02	0.031	700 / 371	797 / 425	901 / 483	1.17
07/25/16	07/28/16	2y	PUMP DISCHARGE	410 / 210	4.9	31.3	0.22	0.069	703 / 373	793 / 423	886 / 474	0.00
Baseline Data				435 / 224		32.7	0.03		693 / 367	790 / 421	887 / 475	2.5
Acid N	umber		Viscosity @ 40°C					Flash Point (°C)				





Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments							
01/22/19	Sample results indicate that the fluid is suitable for continued service. Please note iron levels have increased from last year. This can be related to erosion or corrosion. The fluid's Acid number has increased since last year yet remains below alarm limits. Investigate source of iron. Please re-sample in 12 months Iron ppm levels are abnormal.						
01/22/18	Sample results indicate that the HT fluid is healthy and suitable for continued service. However, please note the level of iron (215 PPM) in the fluid. Further investigation into the source of iron should be considered as this is abnormal. Iron ppm levels are abnormal.						
01/31/17	Sample indicates that oil is in good condition and suitable for continued use. Resample in 6 months.						
07/25/16	The fluid is in good condition and suitable for further use. Please re-sample in 6 months.						

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