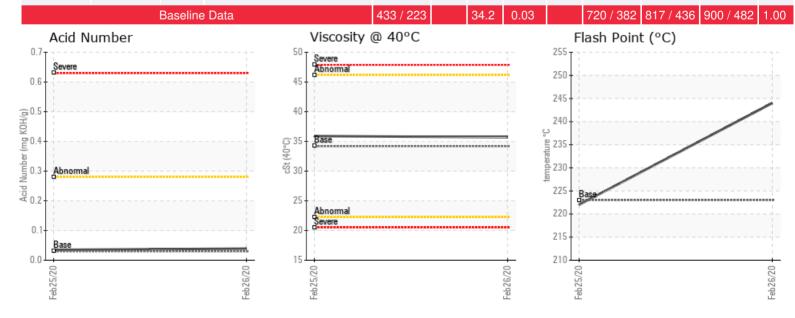
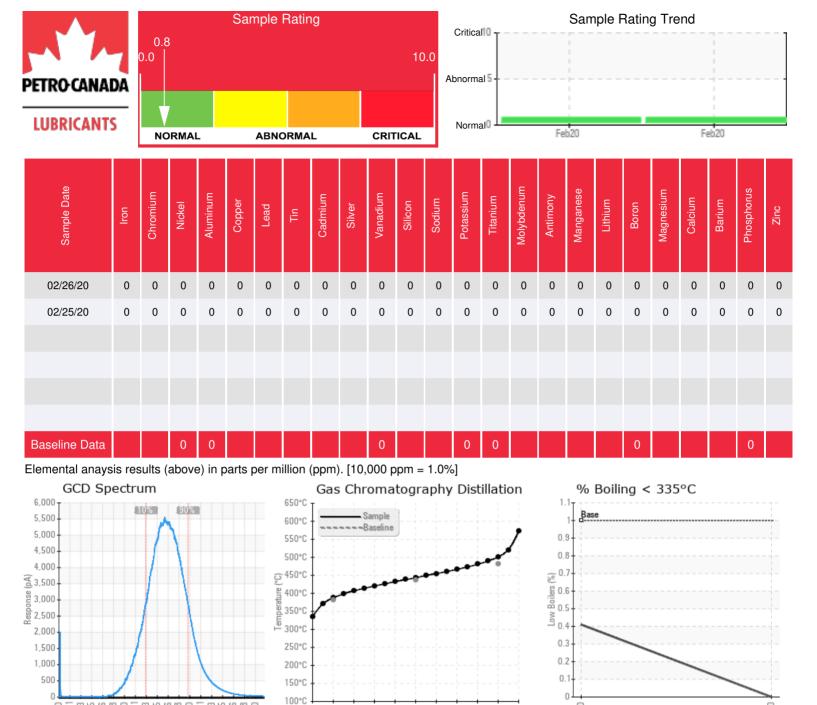


Recommendation: Sample results indicate that the fluid is suitable for continued service. Understanding that there has been ongoing pump mechanical seal failures, we had the lab run ISO Particle count to understand the condition of fluid cleanliness as the Solids content of the fluid is 0.124%; typically, solids content is flagged when it reaches 0.5% and beyond. ISO 4406= 21/19/13. This is not atypical cleanliness for a heat transfer system as most systems do not utilize filtration. Please re-sample in 12 months

Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
02/26/20	03/03/20	11y	SEAL FLUSH LINE	471 / 244	0.00	35.7	0.039	0.124	729 / 387	830 / 443	933 / 501	0.00
02/25/20	03/02/20	10y	PUMP DISCHARGE	432 / 222	2.2	35.9	0.035	0.163	748 / 398	810 / 432	900 / 482	0.41





% 20% 10% 50% 6 Percent Recovered

Feb25/20

Feb26/20

Historical Comments

Sample results indicate that the heat transfer fluid is suitable for continued service and appears to be in good condition. (GCD) 10% Distillation Point is marginally high but does not impact the overall health of the fluid. 02/25/20

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Time (min)

20

21 25 25 26 28 30

0 9 9 0