

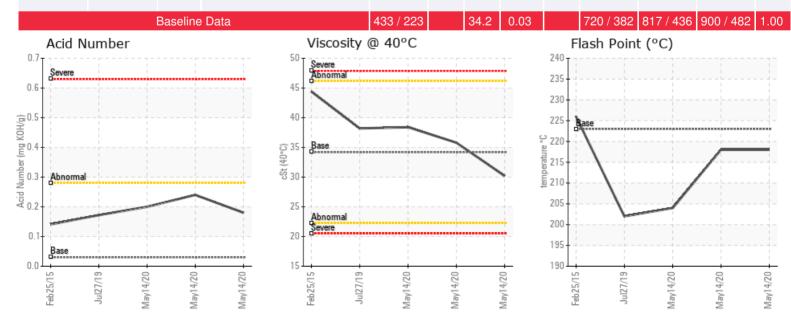
## **BABINE ENERGY SYSTEM**

Customer: PTRHTF20130	System Information	Sample Information
BABINE FOREST PRODUCTS	System Volume: 50000 ltr	Lab No: 02354552
19479 HIGHWAY 16	Bulk Operating Temp: 500F / 260C	Analyst: Ray Rolston
EAST BURNS LAKE, BC V0J1E0	Heating Source:	Sample Date: 05/14/20
Canada	Blanket:	Received Date: 05/19/20
Attn: Bob Petkau	Fluid: PETRO CANADA PETRO-THERM	Completed: 06/16/20
Tel: (250)692-6598	Make: WELLONS	Ray Rolston
E-Mail:		Ray.Rolston@petrocanadalsp.com

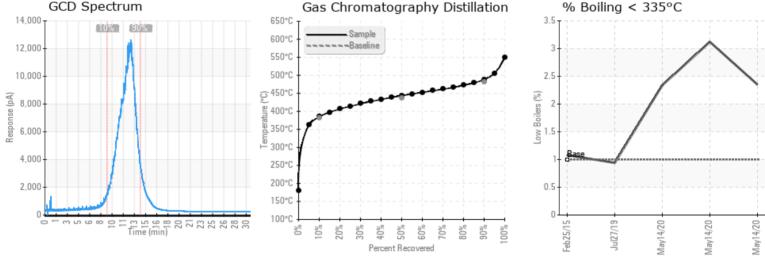
Recommendation: Lab Number 0234552 sample was obtained from Booster Pump. Note 53 ppm iron wear content and lower viscosity (30.2 cSt @ 40 C). Petro-Therm heat transfer fluid is suitable for continued use; re-sample in one year to monitor fluid's condition.

Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
05/14/20	05/19/20	0y	BOOSTER PUMP	424 / 218	8.4	30.2	0.18	0.283	724 / 385	830 / 443	911 / 488	2.35
05/14/20	05/19/20	0y	RADIANT COIL	424 / 218	9.0	35.8	0.24	0.232	721 / 383	830 / 443	912 / 489	3.12
05/14/20	05/19/20	0y	PRIMARY PUMP	399 / 204	25.8	38.4	0.20	0.191	725 / 385	830 / 444	912 / 489	2.34
07/27/19	08/06/19	0y	OUTCRT OF PUMP	396 / 202	13.0	38.2	0.172	0.079	704 / 373	799 / 426	888 / 475	0.94
02/25/15	03/09/15	0y	OUTLET OF PUMP	439 / 226	21.8	<mark>44.4</mark>	0.141	0.078	743 / 395	841 / 449	913 / 490	1.08







Historical Comment

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05/14/20	Note: Lab Number 02354550 sample was obtained from Primary Pump; 02354551 was obtained from Radiant Coil Section; 0234552 was obtained from Booster Pump. Used oil analysis results from 02354550 were provided on May 25, 2020.Note 53 ppm iron wear content and lower viscosity (30.2 cSt @ 40 C) from 02354551 Booster Pump. Note low Initial Boiling Point on all 3 samples, but normal 10% through Final Boiling Point Distillation Range.Petro-Therm is suitable for continued use; re-sample in one year to monitor fluid's condition.
05/14/20	Petro-Therm heat transfer fluid is in satisfactory condition for continued use. Recommend re-sampling in one year to monitor.
07/27/19	This sample of Petro-Therm heat transfer fluid is in very good condition. Wear and additive metals are normal. Water content is low at 0.001% / 13 ppm. The Acid Number (AN) has increased slightly to 0.172 as expected. The fluid's viscosity at 38.2 cSt @ 40 C is normal. The Cleveland Open Cup flash point is good at 202 deg C. Gas Chromatography Distillation results are good. Sludge and sediment are low as Pentane Insolubles is 0.079 mg.Recommend that the system continue to be monitored, and another sample be submitted in one year.
02/25/15	Over the analysis data is very good other than the noted high viscosity. However it would appear that this based on the original oil which was an ISO 46 and therefore the viscosity is normal. None of the other analysis data shows any signs of thermal degradation. Visc @ 40°C is abnormally high.

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