

[16-11-54-15W5] BONAVIDA

Customer: PTRHTF20158
 BONAVIDA ENERGY
 16-11-54-15-W5
 PEERS, AB T0E 1W0 Canada
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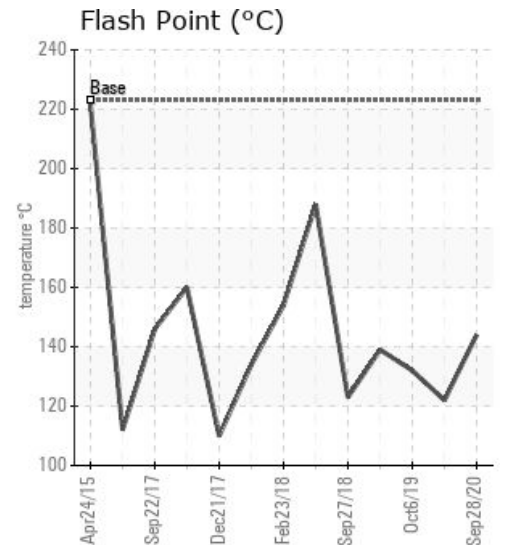
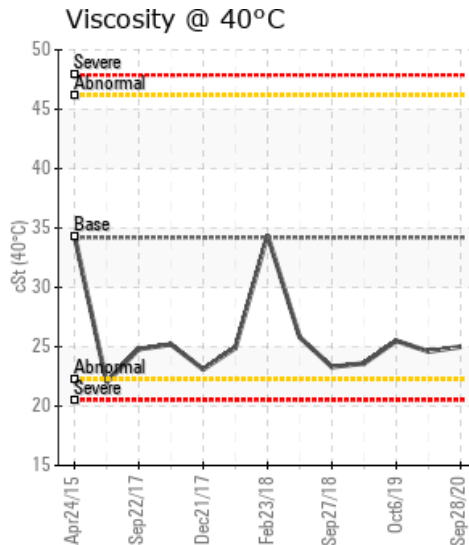
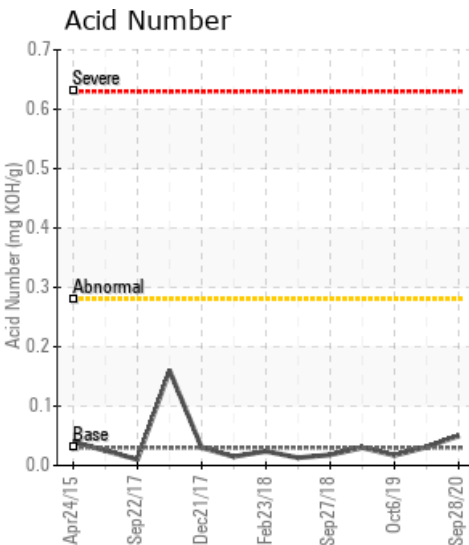
System Information
 System Volume: 14000 ltr
 Bulk Operating Temp: 392F / 200C
 Heating Source:
 Blanket:
 Fluid: PETRO CANADA PETRO-THERM
 Make:

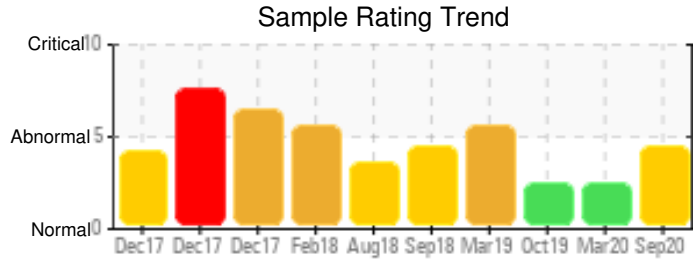
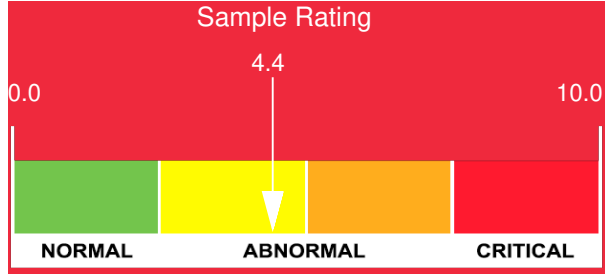
Sample Information
 Lab No: 02380380
 Analyst: Terry Veenstra
 Sample Date: 09/28/20
 Received Date: 10/08/20
 Completed: 10/13/20
 Terry Veenstra
 terry.veenstra@petrocanadalsp.com

Recommendation: The condition of the fluid has improved compared with the previous analysis. This indicates proper operation of the venting system. Flash Point is still too low however has improved since last sample. Viscosity is low. These are signs of thermal degradation of the fluid. This degradation is however not excessive judging from the Pentane Insoluble (solids) content which is low and has been stable over the past two years. The fluid is suitable for further use. Please re-sample in 6 months.

Comments: COC Flash Point is severely low. (GCD) % < 335°C is marginally high. (GCD) 10% Distillation Point is marginally low.

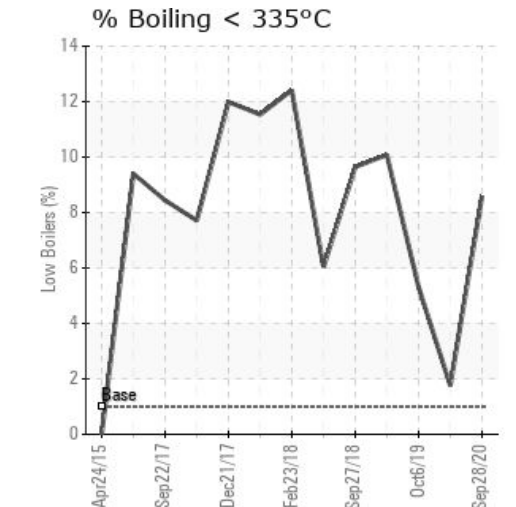
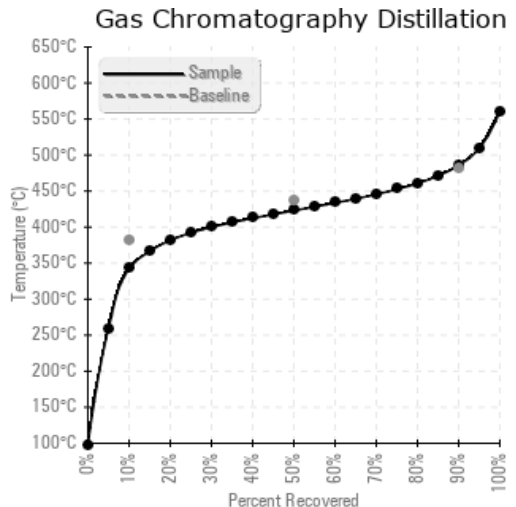
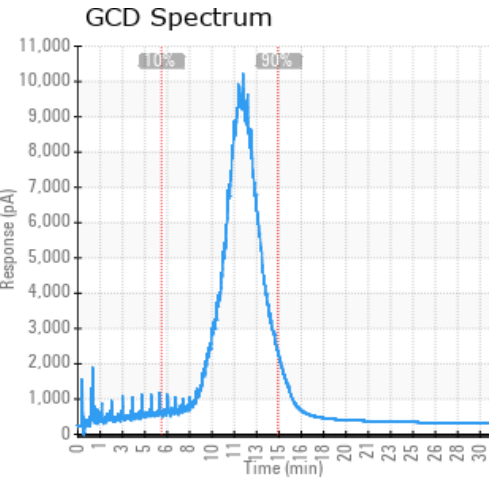
| Sample Date | Received Date | Fluid Age | Sample Location | Flash Point (COC) | Water (KF) | Viscosity (40°C) | Acid Number | Solids | GCD 10% | GCD 50% | GCD 90% | GCD % < 335°C |
|----------------------|---------------|-----------|-----------------|-------------------|------------|------------------|-------------|--------|-----------|-----------|-----------|---------------|
| | mm/dd/yy | | | °F/°C | ppm | cSt | mg/KOH/g | %wt | °F/°C | °F/°C | °F/°C | % |
| 09/28/20 | 10/08/20 | 6y | Filter | 291 / 144 | 17.1 | 25.0 | 0.05 | 0.032 | 649 / 343 | 793 / 423 | 906 / 486 | 8.59 |
| 03/14/20 | 03/23/20 | 6y | FILTER DRAIN | 252 / 122 | 23.4 | 24.6 | 0.031 | 0.055 | 715 / 380 | 811 / 433 | 919 / 493 | 1.76 |
| 10/06/19 | 10/23/19 | 0y | | 270 / 132 | 3.4 | 25.5 | 0.017 | 0.088 | 689 / 365 | 810 / 432 | 919 / 493 | 5.31 |
| 03/13/19 | 03/26/19 | 6y | FILTERS | 282 / 139 | 52.5 | 23.6 | 0.030 | 0.032 | 627 / 330 | 788 / 420 | 902 / 483 | 10.08 |
| 09/27/18 | 10/02/18 | 5y | | 253 / 123 | 39.0 | 23.3 | 0.018 | 0.033 | 633 / 334 | 785 / 418 | 892 / 478 | 9.64 |
| Baseline Data | | | | 433 / 223 | | 34.2 | 0.03 | | 720 / 382 | 817 / 436 | 900 / 482 | 1.00 |





| Sample Date | Iron | Chromium | Nickel | Aluminum | Copper | Lead | Tin | Cadmium | Silver | Vanadium | Silicon | Sodium | Potassium | Titanium | Molybdenum | Antimony | Manganese | Lithium | Boron | Magnesium | Calcium | Barium | Phosphorus | Zinc |
|---------------|------|----------|--------|----------|--------|------|-----|---------|--------|----------|---------|--------|-----------|----------|------------|----------|-----------|---------|-------|-----------|---------|--------|------------|------|
| 09/28/20 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 03/14/20 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 10/06/19 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 03/13/19 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 09/27/18 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Baseline Data | | | 0 | 0 | | | | | | 0 | | | 0 | 0 | | | | 0 | | | | | 0 | |

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



| Historical Comments | |
|---------------------|--|
| 03/14/20 | The condition of the fluid has improved compared with the previous analysis. The low boiler vapor content (%<335C) is close to that of the fresh fluid. This indicates proper operation of the venting system. Flash Point is still too low. Viscosity is low. These are signs of thermal degradation of the fluid. This degradation is however not excessive judging from the Pentane Insoluble (solids) content which is low and has been stable over the past two years. The fluid is suitable for further use. Please re-sample in 6 months. COC Flash Point is severely low. (GCD) 90% Distillation Point is marginally high. |
| 10/06/19 | The fluid is in a good condition and suitable for further use. There are still indications of thermal degradation. These are: Low viscosity, Flash Point, 10% GCD temperature and elevated low boiler vapor content (GCD <335C = 5.31%) Although the condition of the fluid has improved compared with the March 2019 sample, it is important to keep venting off the low boiler vapors. Flash Point should be at a minimum of 150C. Service life of the fluid is listed as 0 years. Has the fluid fill been changed since March or is this a mistake? Please make sure to list fluid service life when taking the next sample which is recommended to do 6 months from now. COC Flash Point is severely low. (GCD) 90% Distillation Point is marginally high. |
| 03/13/19 | The condition of the fluid is similar to what it was in September of 2018. Low boiler vapor content is high, Flash Point low, 10% GCD temperature is low. All of these indicate the fluid is not degassing properly. The fluid is suitable for further use but to prevent pump cavitation or flow stagnation problems from happening it would be good to do a thorough venting of vapor. Perhaps this can take place prior to a facility maintenance turnaround. Please re-sample after venting. (GCD) 10% Distillation Point is severely low. COC Flash Point is severely low. (GCD) % < 335°C is marginally high. |
| 09/27/18 | The fluid is in a reasonable condition and suitable for further use but the analysis results reflect either increased thermal degradation of the fluid or ineffective degassing via system modification. The Flash Point is low and a safety concern in case an external leak occurs. The low boiler vapor content has increased and 10% GCD temperature has decreased. A vapor content of 9.6% may cause cavitation problems at the suction side of the heat medium pumps. The vapor has to be vented off. Also check if this condition can be caused by an internal leak of process fluid into the Petro-Therm. COC Flash Point is severely low. (GCD) 10% Distillation Point is abnormally low. (GCD) % < 335°C is marginally high. |

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