

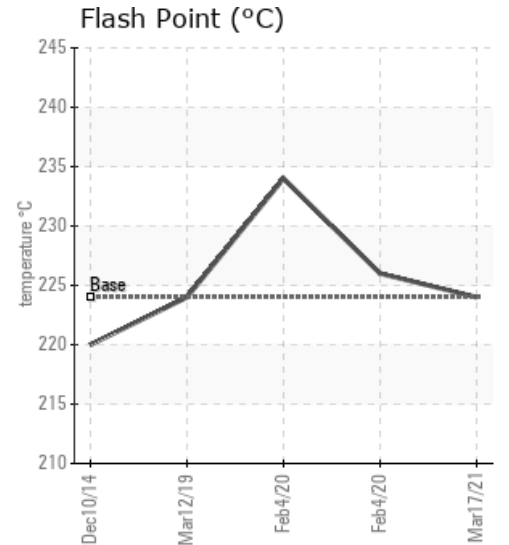
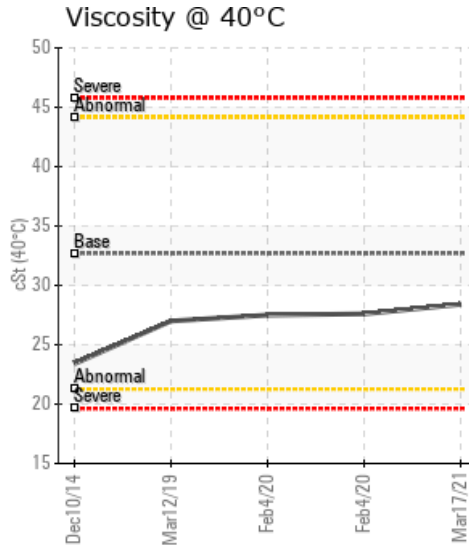
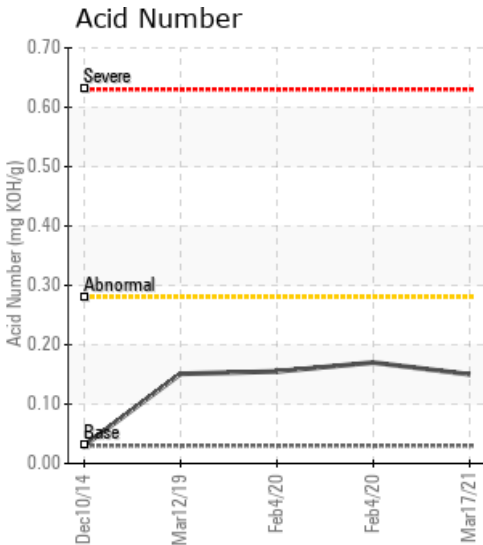
## RF04 GODET 1A&1B OIL BOILER

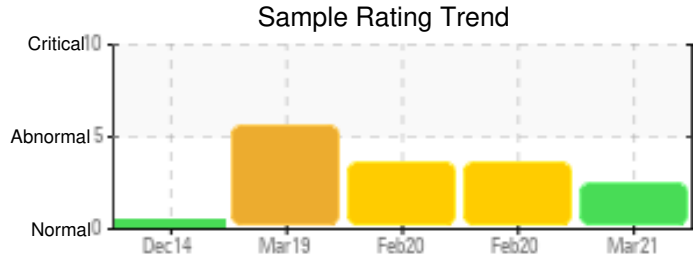
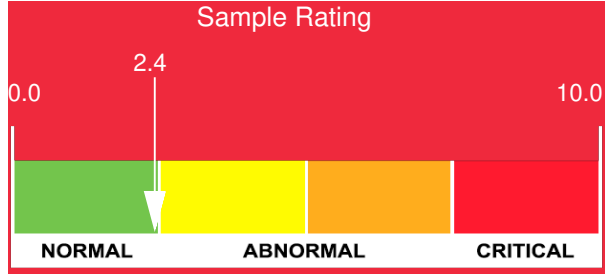
| Customer: PTRHTF10057   | System Information   | Sample Information  |
|---|--|---|
| PROPEX RINGGOLD PLANT<br>428 ROLLINS INDUSTRIAL BLVD<br>RINGGOLD, GA 30736 USA<br>Attn: MITCH HELTON<br>Tel: (423)553-3723<br>E-Mail: MITCH.HELTON@PROPEXGLO<br>BAL.COM | System Volume: 30 gal<br>Bulk Operating Temp: 400F / 204C<br>Heating Source:<br>Blanket:<br>Fluid: PETRO CANADA CALFLO AF<br>Make: | Lab No: 02413410<br>Analyst: Jake Finn<br>Sample Date: 03/17/21<br>Received Date: 04/06/21<br>Completed: 04/19/21<br>Jake Finn<br>jake.finn@hollyfrontier.com |

Recommendation: Silicon levels are reported as abnormally high, but are unchanged compared to the previous sample in 2020. Fluid is otherwise suitable for continued use. Please resubmit for testing in one year.

Comments: Silicon ppm levels are abnormally high. (GCD) 90% Distillation Point is abnormally high.

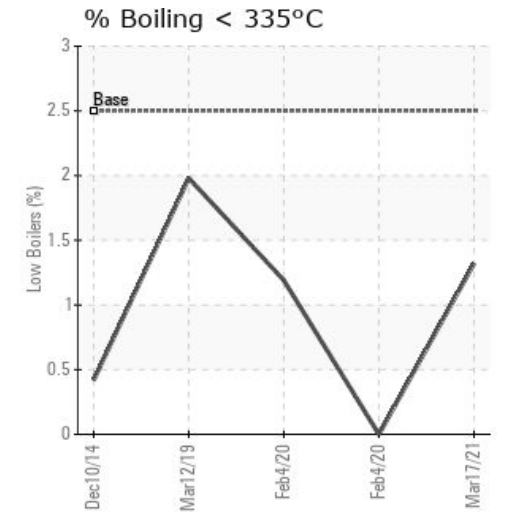
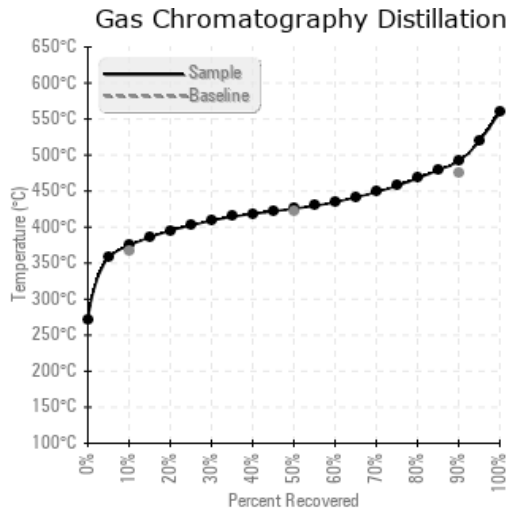
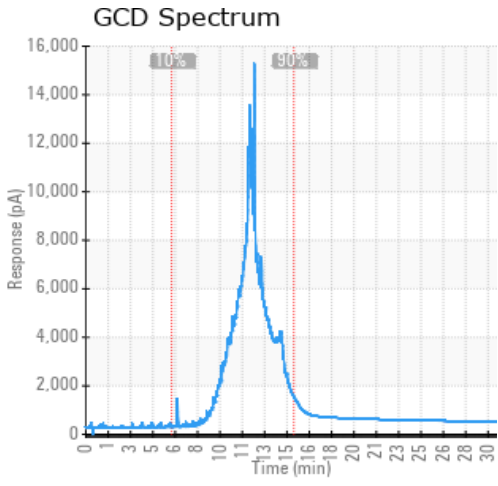
| Sample Date   | Received Date | Fluid Age | Sample Location | Flash Point (COC) | Water (KF) | Viscosity (40°C) | Acid Number | Solids | GCD 10%   | GCD 50%   | GCD 90%   | GCD % < 335°C |
|---------------|---------------|-----------|-----------------|-------------------|------------|------------------|-------------|--------|-----------|-----------|-----------|---------------|
|               | mm/dd/yy      |           |                 | °F/°C             | ppm        | cSt              | mg/KOH/g    | %wt    | °F/°C     | °F/°C     | °F/°C     | %             |
| 03/17/21      | 04/06/21      | 0.0h      |                 | 435 / 224         | 12.4       | 28.4             | 0.15        | 0.053  | 706 / 374 | 798 / 426 | 917 / 491 | 1.32          |
| 02/04/20      | 02/21/20      | 0.0h      |                 | 439 / 226         | 1.8        | 27.6             | 0.170       | 0.181  | 711 / 377 | 795 / 424 | 892 / 478 | 0.00          |
| 02/04/20      | 02/21/20      | 0.0h      |                 | 453 / 234         | 1.0        | 27.5             | 0.155       | 0.055  | 710 / 377 | 816 / 436 | 915 / 490 | 1.19          |
| 03/12/19      | 03/27/19      | 0.0h      |                 | 435 / 224         | 653.9      | 27.0             | 0.151       | 0.022  | 701 / 372 | 795 / 424 | 892 / 478 | 1.98          |
| 12/10/14      | 01/07/15      | 0.0h      |                 | 428 / 220         | 26.9       | 23.4             | 0.03        | 0.047  | 717 / 381 | 806 / 430 | 895 / 480 | 0.42          |
| Baseline Data |               |           |                 | 435 / 224         |            | 32.7             | 0.03        |        | 693 / 367 | 790 / 421 | 887 / 475 | 2.5           |





| Sample Date   | Iron | Chromium | Nickel | Aluminum | Copper | Lead | Tin | Cadmium | Silver | Vanadium | Silicon | Sodium | Potassium | Titanium | Molybdenum | Antimony | Manganese | Lithium | Boron | Magnesium | Calcium | Barium | Phosphorus | Zinc |   |
|---------------|------|----------|--------|----------|--------|------|-----|---------|--------|----------|---------|--------|-----------|----------|------------|----------|-----------|---------|-------|-----------|---------|--------|------------|------|---|
| 03/17/21      | 10   | 0        | 0      | 0        | 3      | 0    | 1   | 0       | 0      | 0        | 28      | 0      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 0          | 138  | 2 |
| 02/04/20      | 80   | 0        | 0      | 0        | 39     | 0    | 3   | 0       | 0      | 0        | 28      | 0      | 1         | 0        | 0          | 0        | 1         | 4       | 0     | 0         | 0       | 0      | 0          | 145  | 4 |
| 02/04/20      | 28   | 0        | 0      | 0        | 8      | 0    | 2   | 0       | 0      | 0        | 28      | 0      | 0         | 0        | 0          | 0        | 0         | 1       | 0     | 0         | 0       | 0      | 0          | 140  | 2 |
| 03/12/19      | 11   | 0        | 0      | 0        | 4      | 0    | 0   | 0       | 0      | 0        | 7       | 0      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 0          | 165  | 1 |
| 12/10/14      | 12   | 0        | 0      | 0        | 5      | 0    | 0   | 0       | 0      | 0        | 4       | 0      | 0         | 0        | 0          | 0        | 0         | 0       | 0     | 0         | 0       | 0      | 0          | 145  | 1 |
| Baseline Data |      |          | 0      | 0        |        |      |     |         |        | 0        |         |        | 0         | 0        |            |          |           |         | 0     |           |         |        |            | 270  |   |

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



| Historical Comments |   |
|---------------------|---|
| 02/04/20            | Copper ppm has increased and silicon levels have not decreased from previous sample. Check to make sure filters are in good working order and replace if needed. Fluid is otherwise suitable for continued use. Please resubmit for testing in one year. Silicon ppm levels are abnormally high. Copper ppm levels are abnormal. Lite white metal and debris noted by lab.  |
| 02/04/20            | Iron and copper levels have improved since last sample. Fluid is suitable for continued use, please resubmit for testing in one year. Light white metal and debris noted by lab.  |
| 03/12/19            | Please maintain 400°F bulk fluid temperature to remove moisture in the system. Changing any system filters or kidney-loop filtering the fluid during any shutdown periods will remove any 'light debris' as seen by the lab. Oil is otherwise suitable for continued use. Please re-submit sample in 1 year. Water contamination levels are abnormally high. Viscosity has improved to 27.0 cSt @ 40°C. Please remember to include hours of use on oil and age of hot oil system when submitting samples for testing. Water contamination levels are abnormally high. ppm Water contamination levels are abnormally high. |
| 12/10/14            |   |

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