

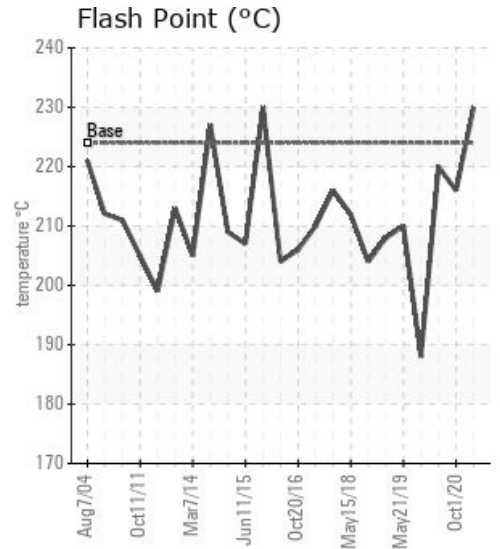
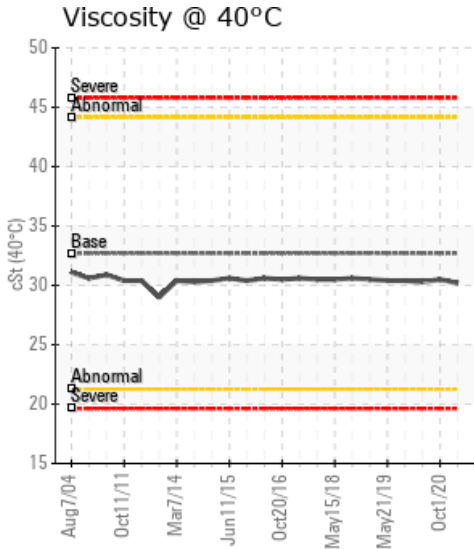
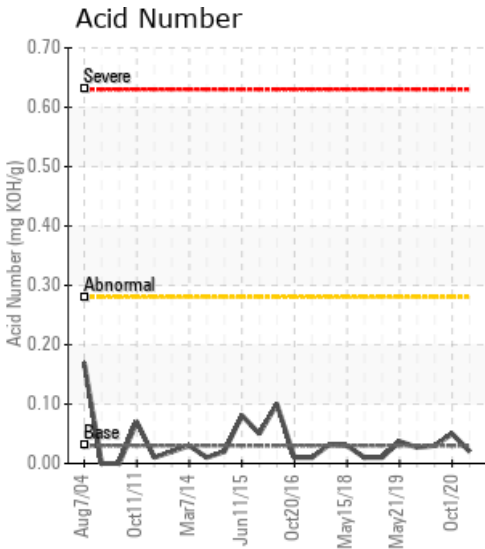
PHASE 1

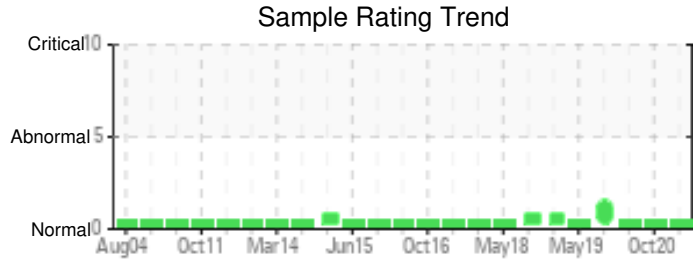
Customer: PTRHTF10092	System Information	Sample Information
REC GROUP 119410 RICK JONES WAY BUTTE (SILVER BOW), MT 59750 USA Attn: ZACK KELLY Tel: (406)496-9717 E-Mail: zack.kelly@recgroup.com	System Volume: 41640 gal Bulk Operating Temp: 425F / 218C Heating Source: Blanket: Fluid: PETRO CANADA CALFLO AF Make: EXOTHERM	Lab No: 02413747 Analyst: Ron LeBlanc Sample Date: 03/25/21 Received Date: 04/07/21 Completed: 04/12/21 Ron LeBlanc Ronald.LeBlancSr@hollyfrontier.com

Recommendation: Sample appears normal. Sample in 6 months.

Comments:

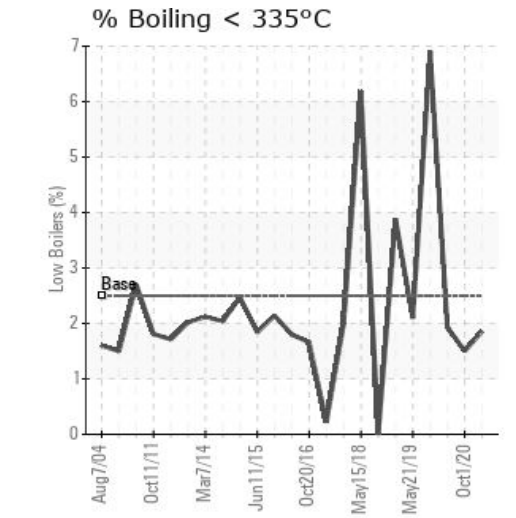
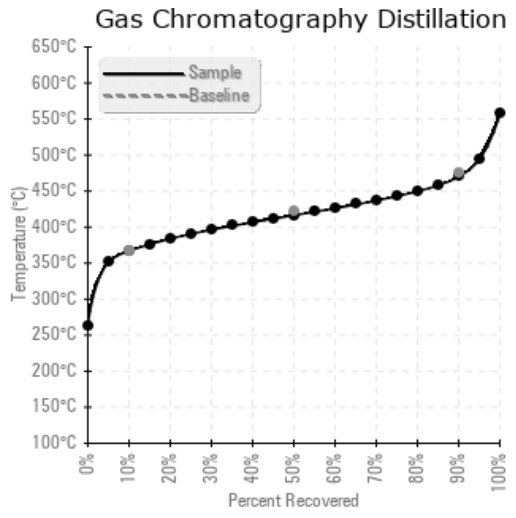
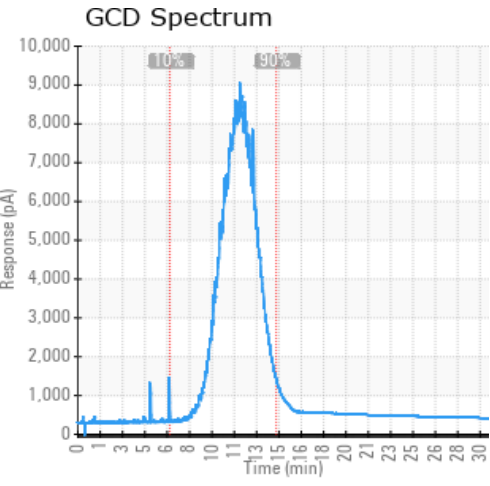
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
03/25/21	04/07/21	16.0y		446 / 230	8.1	30.2	0.02	0.149	692 / 367	782 / 416	878 / 470	1.86
10/01/20	10/07/20	15.0y		421 / 216	12.6	30.5	0.05	0.051	698 / 370	793 / 423	887 / 475	1.50
05/13/20	05/29/20	0.0y	p-1712a	428 / 220	27.9	30.3	0.03	0.146	694 / 368	790 / 421	882 / 472	1.93
10/11/19	11/04/19	0.0y	PL 1 HOT OIL	370 / 188	1.7	30.4	0.027	0.115	648 / 342	743 / 395	856 / 458	6.90
05/21/19	06/05/19	0.0y		410 / 210	12.6	30.4	0.037	0.056	687 / 364	788 / 420	884 / 473	2.10
Baseline Data				435 / 224		32.7	0.03		693 / 367	790 / 421	887 / 475	2.5





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
03/25/21	9	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	0	12	0
10/01/20	4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
05/13/20	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
10/11/19	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
05/21/19	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
Baseline Data			0	0						0			0	0					0				270	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	
10/01/20	Sample appears normal. All product typicals are within acceptable parameters. Re-sample in 6 months.
05/13/20	Sample appears normal. Resample in 3 months.
10/11/19	COC Flash Point is low. GCD 90% Point is slightly low. Add some new oil to bring the results up. Check to make sure oil was purged before sample was taken. Take another sample in 30 days to check results. (GCD) 90% Distillation Point is abnormally low. COC Flash Point is marginally low.
05/21/19	Sample appears normal. Re-sample at normal interval.

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