

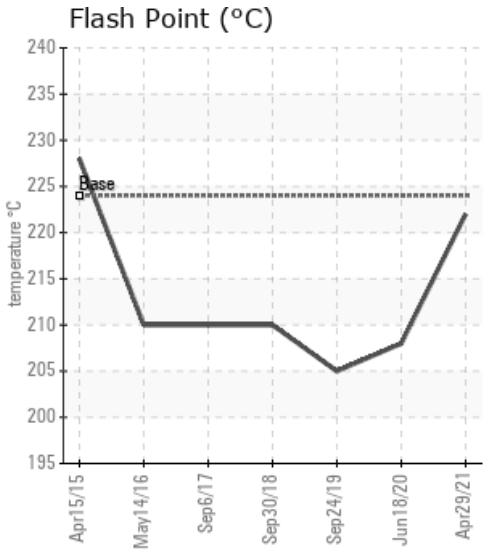
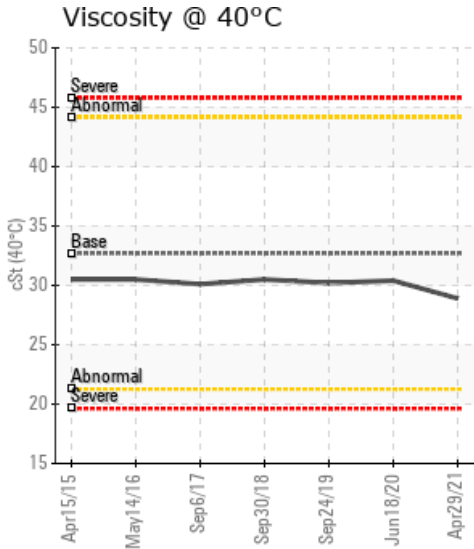
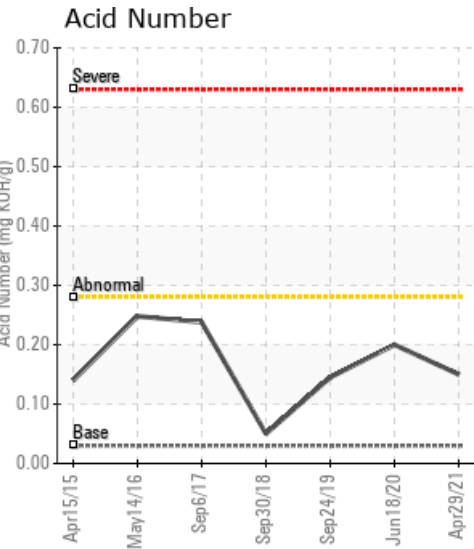
INCINERATOR SYSTEM

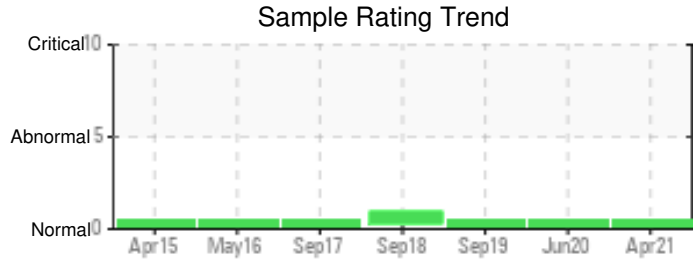
Customer: PTRHTF10069	System Information	Sample Information
CERTAINTEED - SAINT GOBAIN 3303 EAST 4TH AVENUE SHAKOPEE, MN 55379 USA Attn: Patrick Wallace Tel: E-Mail: patrick.wallace@saint-gobain.com	System Volume: 3000 gal Bulk Operating Temp: 550F / 288C Heating Source: Blanket: Fluid: PETRO CANADA CALFLO AF Make: JOHN ZINK	Lab No: 02420350 Analyst: Neil Buchanan Sample Date: 04/29/21 Received Date: 05/11/21 Completed: 05/13/21 Neil Buchanan neil.buchanan@hollyfrontier.com

Recommendation: Iron levels show a noticeable increase but the sample remains very dry and so not from rust. Sample looks good otherwise. Resample next interval to monitor.

Comments:

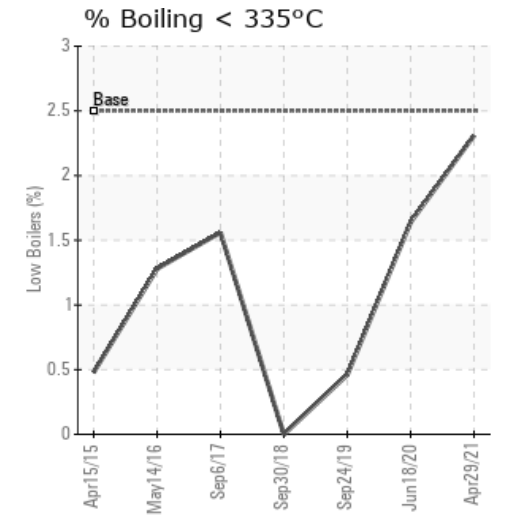
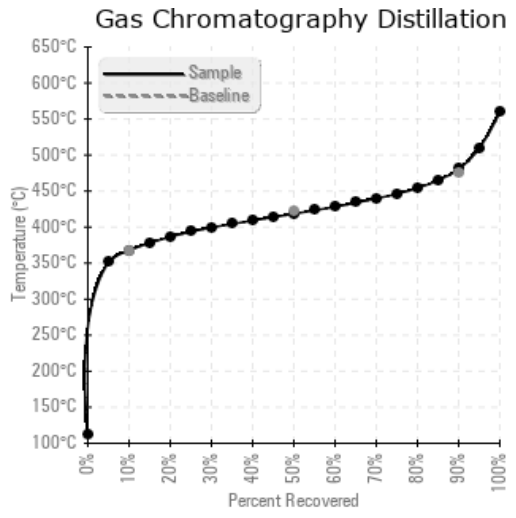
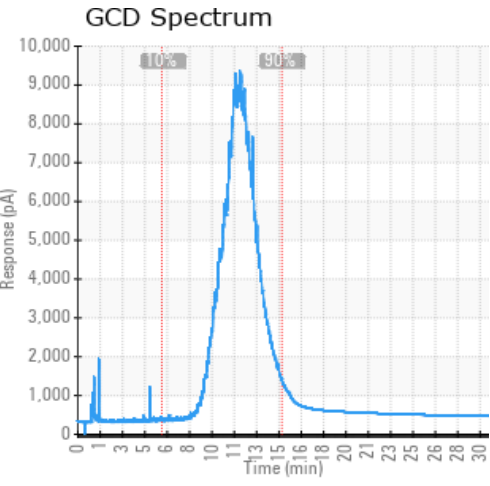
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
04/29/21	05/11/21	6.0y		432 / 222	14.3	28.9	0.15	0.069	694 / 368	785 / 419	897 / 480	2.31
06/18/20	06/29/20	0.0y	main system	406 / 208	14.9	30.4	0.20	0.108	703 / 373	799 / 426	897 / 481	1.64
09/24/19	10/21/19	0.0y	MAIN SYSTEM FLOW	401 / 205	21.0	30.2	0.145	0.242	705 / 374	786 / 419	873 / 467	0.46
09/30/18	10/10/18	0.0y		410 / 210	6.2	30.5	0.05	0.032	703 / 373	795 / 424	892 / 478	0.00
09/06/17	09/12/17	4.0y	MAIN SYSTEM FLOW	410 / 210	14.4	30.1	0.238	0.039	697 / 369	794 / 424	892 / 478	1.56
Baseline Data				435 / 224		32.7	0.03		693 / 367	790 / 421	887 / 475	2.5





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
04/29/21	61	0	0	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0	0	0	0	0	66	0
06/18/20	41	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	78	0
09/24/19	7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	68	0
09/30/18	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	56	0
09/06/17	12	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	58	0
Baseline Data			0	0						0		0	0						0				270	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

06/18/20	Sample properties remain good and constant. An increase in Iron is noted on a dry system which can be from new parts installed. Resample next interval to monitor.
09/24/19	The oil is holding steady with the properties remaining normal. Contamination by asphalt, water or other elements is insignificant or non-detectable. No actions needed at this time. Re-sample at next scheduled interval
09/30/18	Everything looks normal. Re-sample at next scheduled interval. No trace of contamination by asphalt or the elements or fluid degradation.
09/06/17	The oil condition is consistent with previous samples. Nothing is flagged whatsoever. No immediate action is required at this time. Re-sample at next normal interval.

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