

[LSD / 6-25-45-10W5] H-704

Customer: PTRHTF20190
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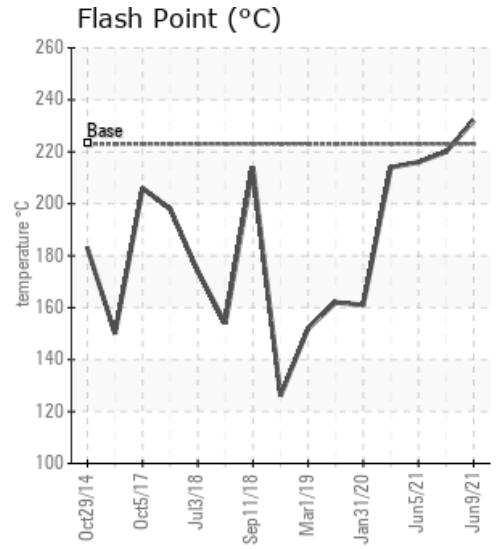
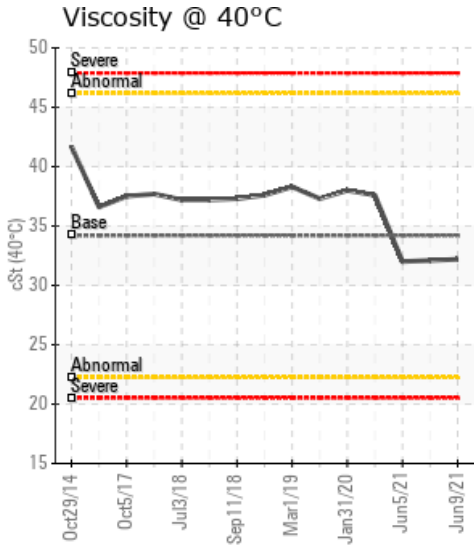
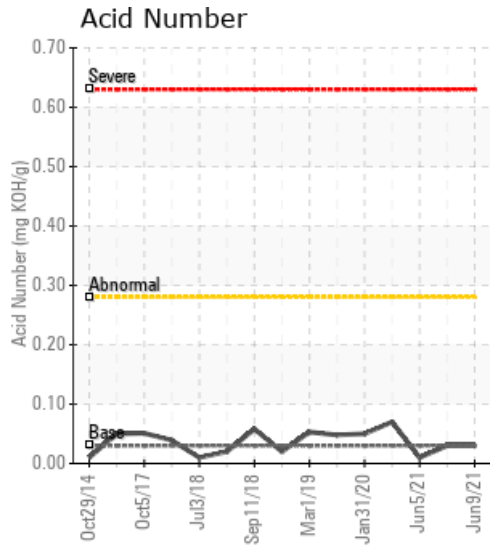
System Information
 System Volume: 43000 ltr
 Bulk Operating Temp: 455F / 235C
 Heating Source:
 Blanket:
 Fluid: PETRO CANADA PETRO-THERM
 Make: BORN

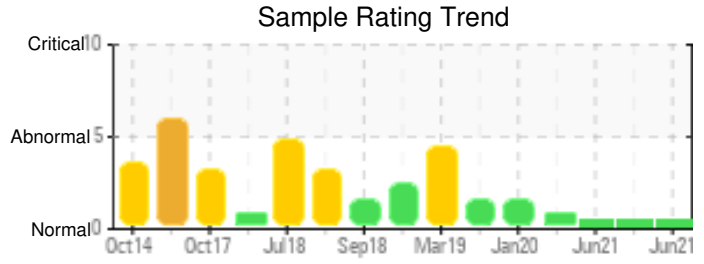
Sample Information
 Lab No: 02426842
 Analyst: Kevin McDermott
 Sample Date: 06/09/21
 Received Date: 06/14/21
 Completed: 06/16/21
 Kevin McDermott
 kevin.mcdermott@hollyfrontier.com

Recommendation: Fluid is in excellent condition.

Comments:

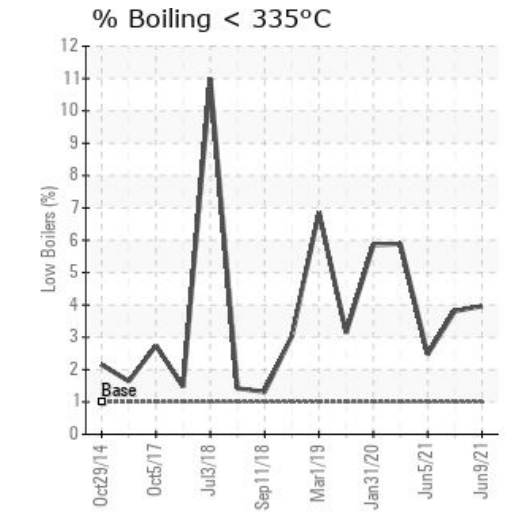
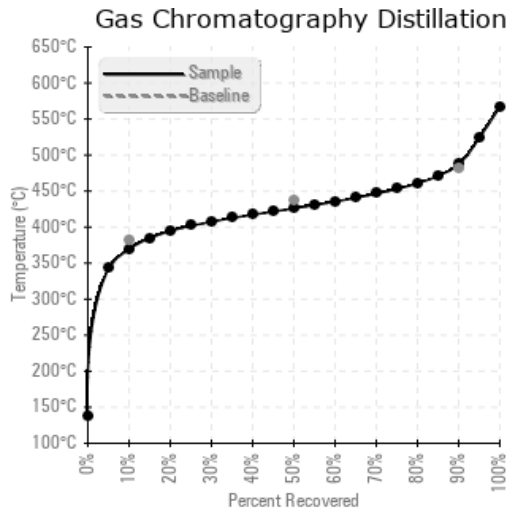
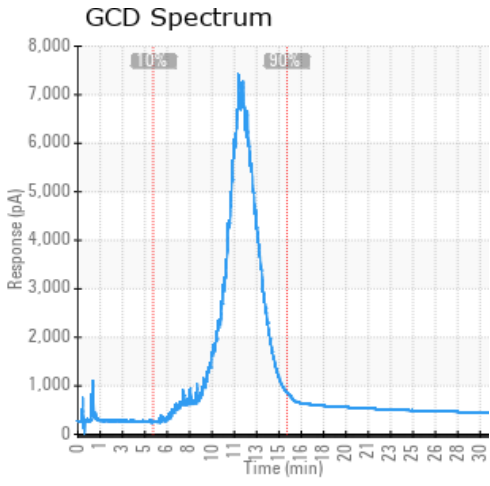
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
06/09/21	06/14/21	4.0d	PUMP DISCHARGE	428 / 220	17.7	32.1	0.03	0.033	697 / 370	799 / 426	908 / 487	3.81
06/09/21	06/14/21	4.0d	PUMP DISCHARGE	450 / 232	21.2	32.2	0.03	0.039	695 / 369	799 / 426	916 / 491	3.96
06/05/21	06/14/21	4.0d	PUMP SAMPLE PUMP	421 / 216	29.1	32.0	0.01	0.030	719 / 382	818 / 437	911 / 488	2.47
04/14/21	04/23/21	25.0d	Pump discharge	417 / 214	182.5	37.6	0.07	0.042	710 / 377	831 / 444	929 / 499	5.89
01/31/20	02/04/20	23.0d	DISCHARGE P832	322 / 161	122.4	38.0	0.050	0.077	726 / 386	842 / 450	895 / 480	5.85
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
06/09/21	7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3	0	3	2
06/09/21	7	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3	0	3	2
06/05/21	4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	4	0	4	3
04/14/21	16	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
01/31/20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments	
06/09/21	Fluid is in excellent condition.
06/05/21	Fluid is in excellent condition.
04/14/21	The fluid is in a reasonable condition. Low boiler vapor content (GCD% <335C.) is slightly high at 5.89% (fresh = 1%). This can be lowered by venting the vapors to atmosphere. The 90% GCD temperature is high which indicates degradation of the fluid by oxidation. The sample was taken mainly to look at Pentane Insolubles (solids) content of the fluid to determine whether one cleaning run is sufficient for cleaning of the system which will take place during the week of May 31st. The solids content hasn't changed significantly since January 2020 and therefore one cleaning run is still recommended. (GCD) 90% Distillation Point is abnormally high.
01/31/20	The fluid is in a similar condition as it was in March of 2019. The Flash Point is low and low boiler vapor content (GCD% <335C.) has increased. These are indications of thermal degradation. The Pentane Insoluble (solids) content of the fluid has increased but is still sufficiently low to clean the system with one cleaning run followed by a flush. COC Flash Point is severely low.

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