

[ATHABASCA OIL CORP / 16-21-078-10W4M] L1 (PAD A) LIESMER

Customer: PTRHTF20133

ATHABASCA OIL CORP.
LEISMER DEMONSTRATION PLANT

LSD2-79-10-W4M

NEAR CONKLIN, AB Canada

Attn: George Ball Tel: (587)233-1312 E-Mail: gball@atha.com

System Information

System Volume: 8000 ltr

Bulk Operating Temp: 212F / 100C

Heating Source:

Blanket:

Fluid: PETRO CANADA CALFLO LT Make: TORNADO TECHNOLOGIES

Sample Information

Lab No: 02437748 Analyst: Terry Veenstra Sample Date: 07/29/21 Received Date: 08/10/21 Completed: 08/16/21

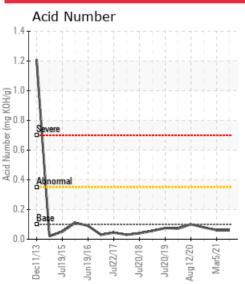
Terry Veenstra

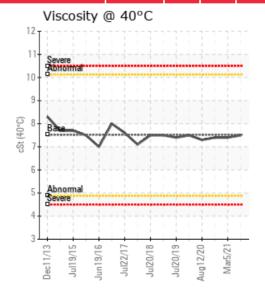
terry.veenstra@hollyfrontier.com

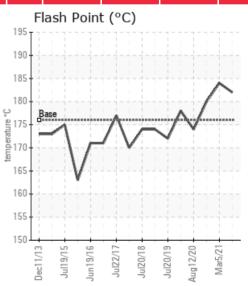
Recommendation: Fluid is in good condition and suitable for continued use. Resample in 6 months.

Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	300 GCD	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
07/29/21	08/10/21	0.0y	pit 0285	360 / 182	6.1	7.5	0.06	0.032	613 / 323	641 / 338	734 / 390	41.64
03/05/21	03/16/21	0.0y		363 / 184	0.00	7.4	0.06	0.055	611 / 322	641 / 338	746 / 397	44.90
02/03/21	02/24/21	0.0y	Bott. of tracer tree	356 / 180	28.9	7.4	0.08	0.120	612 / 322	640 / 338	737 / 392	43.83
08/12/20	08/31/20	0.0y	PIT0285	345 / 174	50.5	7.3	0.10	0.048	612 / 322	640 / 338	737 / 392	44.26
01/16/20	02/10/20	0.0y	HORM-12A-0008-001	352 / 178	4.3	7.5	0.072	0.067	582 / 306	613 / 323	702 / 372	60.06
Baseline Data				349 / 176		7.52	0.1		604 / 318	640 / 338	734 / 390	47.0

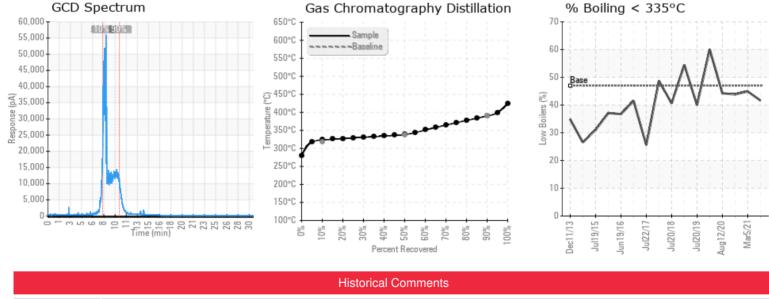








Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



	Historical Comments
03/05	GCD tests look good and within specifications although there is quite a spike . between 8.5 and 9.5 minutes indicating the presence of light ends in sample likely from thermal cracking, however this appears to be improving from sample to sample. Flash point is at 184°C which is above new oil specification of 176°C . Pentane Insoluble is 0.055 which is low. Fluid appears to be in good condition.
02/03	Fluid is in good condition and good for continued use. Resample in 6 months 21
08/12	Results Normal. No action needed at this time. Resample at next scheduled date. 20
01/16	Consider venting of expansion tank to reduce low boilers. Resample after venting of expansion tank. Wear metals are low. Water contamination is low. (GCD) 90% Distillation Point is abnormally low. (GCD) % < 335°C is marginally high.

Petro-Canada makes no representation or warranty of any kind, either express or implied, as to the accuracy or completeness of the analysis and assumes no responsibility and shall have no liability whatsoever with respect to such analysis, or a party's use of it. Petro-Canada is a division of HollyFrontier Corporation.