

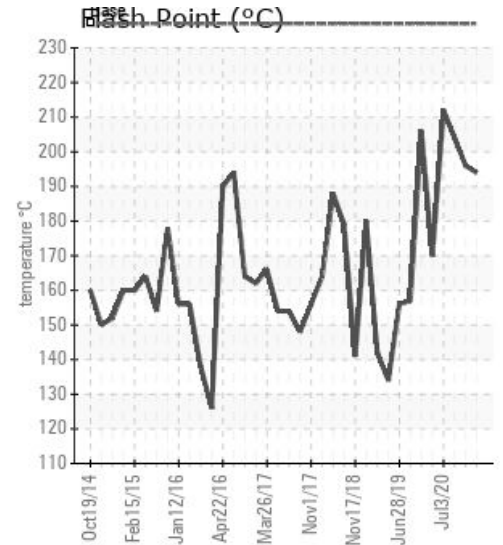
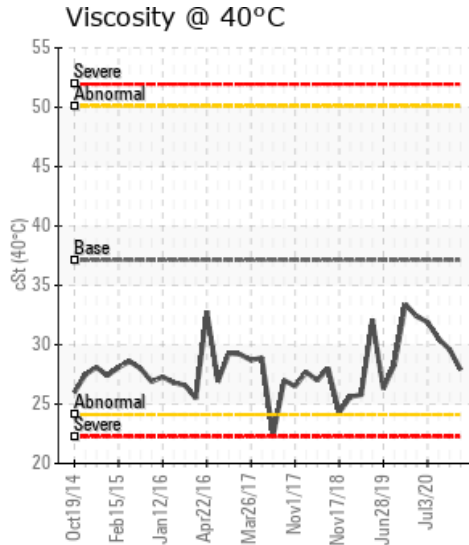
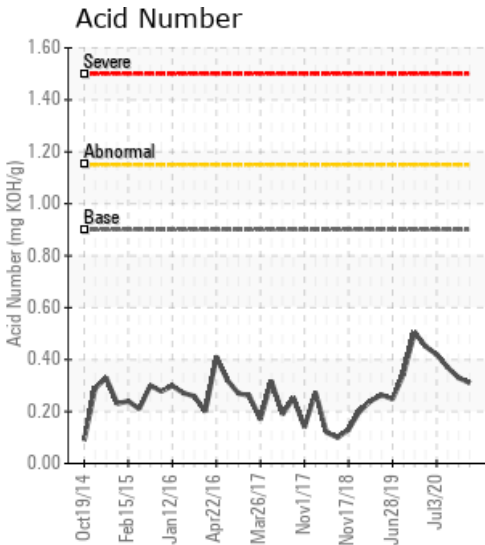
## [THAILAND] CARGILL RETURN

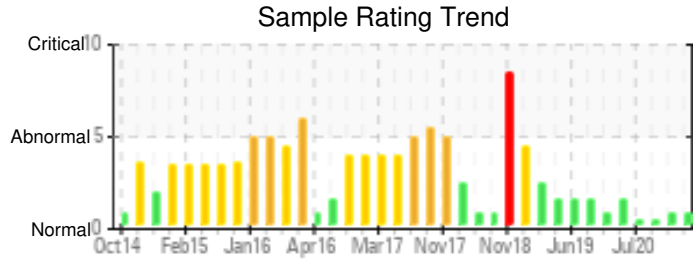
Customer: PTRHTF60010	System Information	Sample Information
SYNLUBE INTERNATIONAL CO LTD 76/1 MOO.7 THACHIN MUANG SAMUTSAKHON, 74000 THAILAND Attn: CHERNPORN CHOBKUI Tel: 034421290 E-Mail: chernporn@synlube.co.th	System Volume: 11275 ltr Bulk Operating Temp: 554F / 290C Heating Source: Blanket: Fluid: PETRO CANADA PURITY FG HEAT TRANSFER FLUID Make: WANSON	Lab No: 02444771 Analyst: Philip Riley Sample Date: 08/21/21 Received Date: 09/17/21 Completed: 10/04/21 Philip Riley philip.riley@hollyfrontier.com

Recommendation: COC is slightly low but of no great concern. If there is potential to safely vent the fluid please use this technique and attempt to recover flash point. Fluid fit for further use, please resample at normal frequency

Comments: COC Flash Point is marginally low.

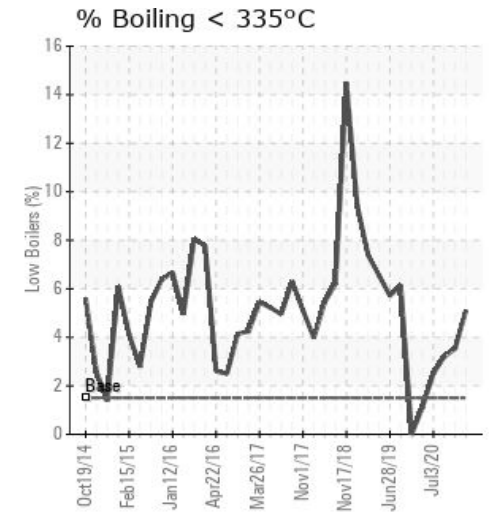
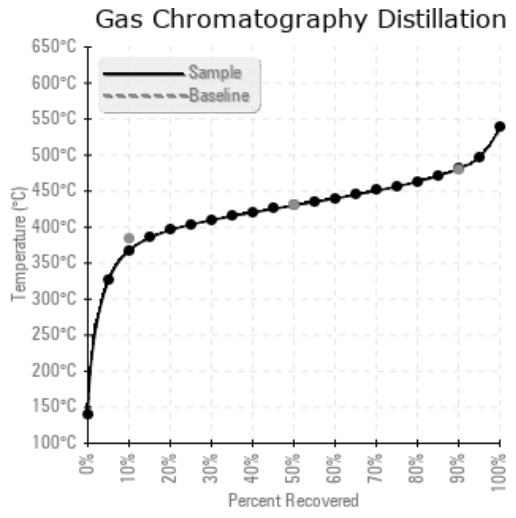
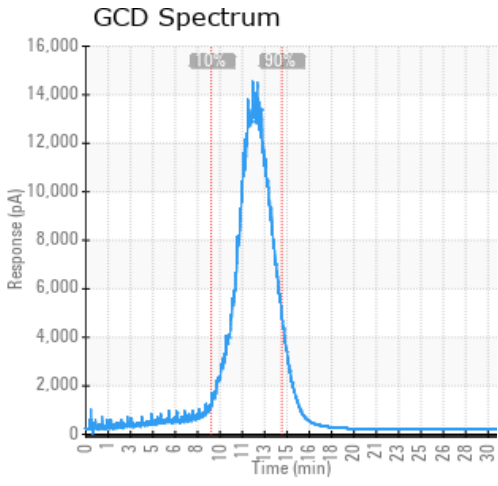
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
08/21/21	09/17/21	0.0m		381 / 194	16.1	27.9	0.31	0.013	694 / 368	806 / 430	898 / 481	5.11
02/12/21	02/26/21	14.0m	Supply and return	385 / 196	14.9	29.6	0.33	0.081	706 / 375	810 / 432	902 / 483	3.54
10/27/20	11/10/20	10.0m		399 / 204	5.9	30.5	0.37	0.117	712 / 378	811 / 433	902 / 484	3.20
07/03/20	07/14/20	6.0m		414 / 212	11.8	31.9	0.42	0.034	717 / 380	812 / 434	903 / 484	2.51
04/06/20	04/14/20	3.0m	SUPPLY AND RETURN	338 / 170	15.6	32.4	0.45	0.090	725 / 385	814 / 434	902 / 484	1.12
Baseline Data				459 / 237		37.12	0.90		721 / 383	807 / 431	892 / 478	1.5





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
08/21/21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	0
02/12/21	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
10/27/20	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
07/03/20	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	12	0
04/06/20	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	14	0
<b>Baseline Data</b>			0	0						0			0	0				0	0				230	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



### Historical Comments

02/12/21	COC Flash Point slightly low, reduced from last analysis. Early evidence of some thermal cracking but still within acceptable limits. Fluid fit for further use, please sample at normal frequency COC Flash Point is marginally low.
10/27/20	All parameters within normal and expected limits, no concern regarding fluid condition. Fluid fit for further use, please re-sample at normal frequency COC Flash Point is marginally low.
07/03/20	All parameters within acceptable limits. Fluid fit for further use. Please re-sample at normal frequency
04/06/20	All parameters remain in specification except for the low COC Flash Pt. This has seen lower values in the past but it is important to safely vent the system to remove the low boiling point molecules. Recommend to re-sample in 3 months to check the system after venting. COC Flash Point is severely low.

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