

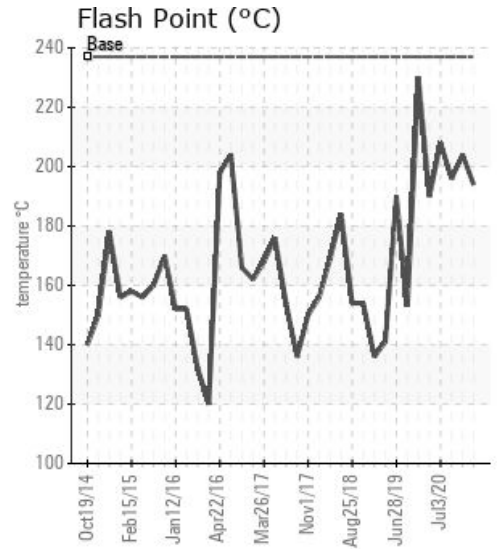
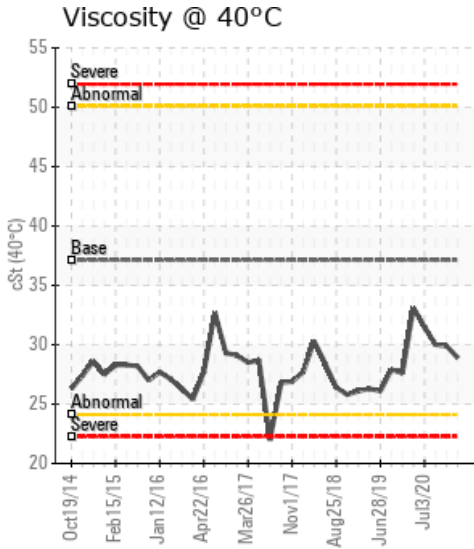
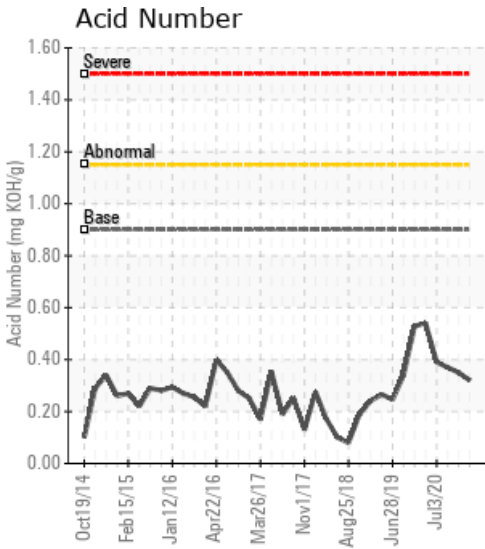
[THAILAND] CARGILL SUPPLY AND RETURN

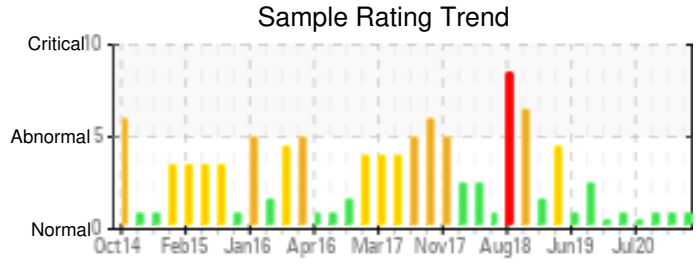
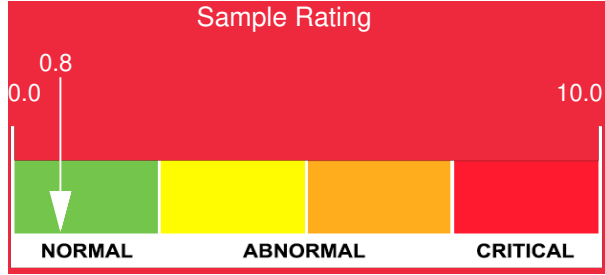
Customer: PTRHTF60010	System Information	Sample Information
SYNLUBE INTERNATIONAL CO LTD 76/1 MOO.7 THACHIN MUANG SAMUTSAKHON, 74000 THAILAND Attn: CHERNPORN CHOBKUI Tel: 034421290 E-Mail: chernporn@synlube.co.th	System Volume: 11275 ltr Bulk Operating Temp: 554F / 290C Heating Source: Blanket: Fluid: PETRO CANADA PURITY FG HEAT TRANSFER FLUID Make: WANSON	Lab No: 02444772 Analyst: Philip Riley Sample Date: 08/21/21 Received Date: 09/17/21 Completed: 10/04/21 Philip Riley philip.riley@hollyfrontier.com

Recommendation: COC Slightly low vs expectation, although no concern. If it can be done safely, please vent system to recover the flash point. Fluid fit for further use, please resample at normal frequency

Comments: COC Flash Point is marginally low.

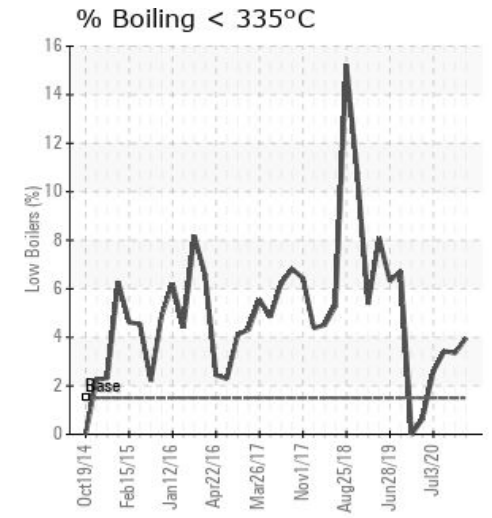
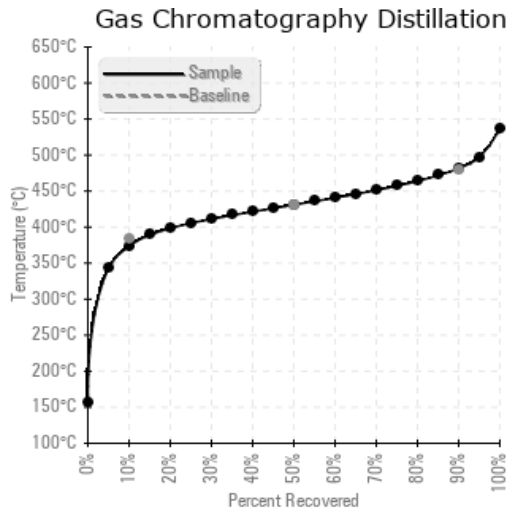
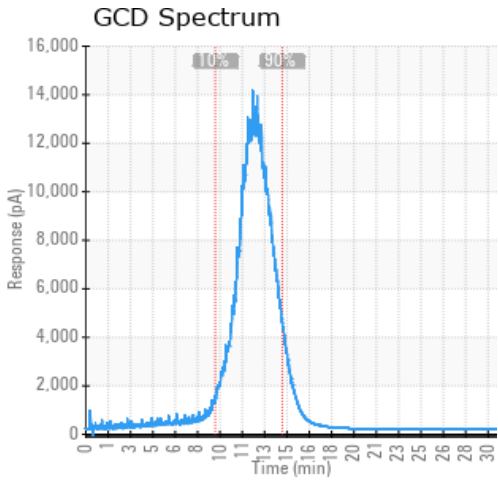
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
08/21/21	09/17/21	20.0m		381 / 194	14.3	28.9	0.32	0.037	705 / 374	808 / 431	899 / 482	3.97
02/12/21	02/26/21	14.0m	Supply and return	399 / 204	13.6	29.9	0.35	0.111	708 / 376	810 / 432	902 / 483	3.35
10/27/20	11/10/20	10.0m		385 / 196	8.0	30.0	0.37	0.084	709 / 376	811 / 433	902 / 483	3.43
07/03/20	07/14/20	6.0m		406 / 208	9.6	31.5	0.39	0.044	717 / 380	813 / 434	904 / 485	2.60
04/06/20	04/14/20	3.0m	SUPPLY AND RETURN	374 / 190	13.0	33.1	0.54	0.181	727 / 386	814 / 434	902 / 484	0.64
Baseline Data				459 / 237		37.12	0.90		721 / 383	807 / 431	892 / 478	1.5





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
08/21/21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	1
02/12/21	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	7	0
10/27/20	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	9	0
07/03/20	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	11	0
04/06/20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	19	1
Baseline Data			0	0						0			0	0				0	0				230	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

02/12/21	COC Flash Point is slightly low but within acceptable range. All parameters within acceptable limits. Fluid fit for further use and please re-sample at normal frequency COC Flash Point is marginally low.
10/27/20	Flash Point marginally low and some evidence of light end fluid cracking that would create low boiling point products to explain that. If the system can be safely vented then please look to do this. All other parameters are as expected and fluid fit for further use. Please re-sample at normal frequency COC Flash Point is marginally low.
07/03/20	Fluid meets all criteria as expected and fit for further use. Please sample again at normal frequency
04/06/20	All parameters test to specification with the exception of the COC Flash Pt which is marginally low. The fluid remains suitable for operation, but recommend safe venting if possible to remove the low boiling point molecules. Please re-sample after normal frequency COC Flash Point is abnormally low.

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