[STEEL REEF ALAMEDA PLANT / 16-08-4-3W2] HEAT MEDIUM

Customer: PTRHTF20185

STEEL REEF 16-08-04-03 W2

ALAMEDA, SK Canada Attn: Carter Zander Tel: (306)577-5237

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System Information

System Volume: 35000 ltr

Bulk Operating Temp: 414F / 212C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: RUSHTON

Sample Information

Lab No: 02467895 Analyst: Lyle Dach Sample Date: 01/17/22 Received Date: 01/24/22 Completed: 01/28/22

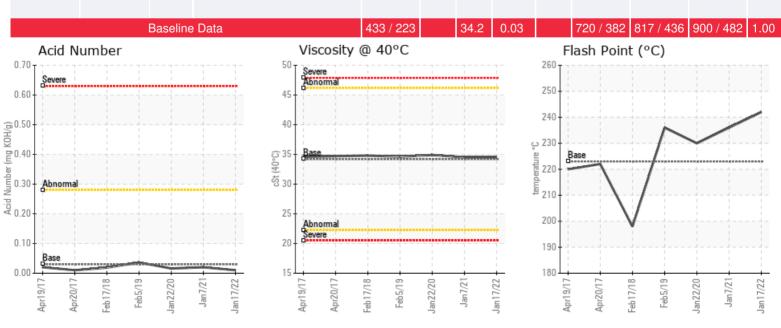
Lyle Dach

lyle.dach@hollyfrontier.com

Recommendation: Sample results indicate that the fluid is in very good condition and is suitable for continued service. Resample in 12 months.

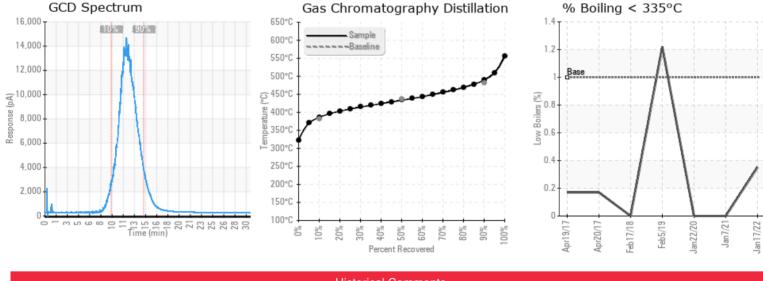
Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	%06 QOD	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
01/17/22	01/24/22	5.0y	Return	468 / 242	0.4	34.5	0.01	0.051	727 / 386	812 / 433	913 / 489	0.35
01/07/21	01/19/21	2.0y	Tubing line of fltr	457 / 236	5.0	34.5	0.02	0.074	729 / 387	813 / 434	915 / 490	0.00
01/22/20	01/30/20	3.3y	RETURN	446 / 230	0.00	34.9	0.016	0.051	732 / 389	801 / 427	897 / 480	0.00
02/05/19	02/12/19	2.5y		457 / 236	3.1	34.6	0.036	0.010	695 / 369	785 / 419	889 / 476	1.22
02/17/18	01/23/18	17.0y		388 / 198	0.00	34.8	0.019	0.036	725 / 385	790 / 421	886 / 474	0.00
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments								
01/07/21	Fluid condition is excellent. Suggest to continue to submit fluid samples annually.							
01/22/20	Fluid condition remains excellent, with almost no change from the previous sample a year ago. Continue to submit annual samples to proactively monitor fluid condition.							
02/05/19	Fluid continues to be in very good condition, essentially no change since the previous sample Feb 2018. Suggest continue to submit annual samples to monitor fluid condition.							
02/17/18	Fluid condition remains excellent. Suggest submitting samples of used fluid annually to proactively monitor fluid condition. Sooner if fluid gets exposed to severe conditions.							

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