

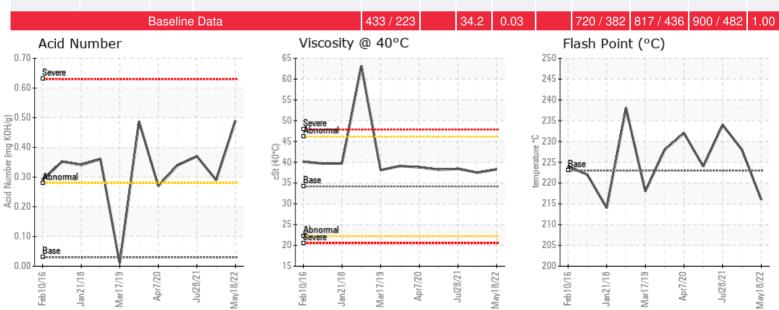
[11-21-55-20W5M] H-1210

Customer: PTRHTF20228	System Information	Sample Information
PEYTO EXPLORATION	System Volume: 27000 ltr	Lab No: 02490267
Box 7198	Bulk Operating Temp: 320F / 160C	Analyst: Clinton Buhler
EDSON, AB T7E 1V4 Canada	Heating Source:	Sample Date: 05/18/22
Attn: Logan Pillage	Blanket:	Received Date: 05/24/22
Tel: (780)712-9444	Fluid: PETRO CANADA PETRO-THERM	Completed: 05/25/22
E-Mail: Lpillage@Peyto.com	Make: ALCO	Clinton Buhler
		Clinton.Buhler@hollyfrontier.com

Recommendation: Sample results indicate the fluid is in comparable condition to the results from 6 months ago. Solids and fluid acidity remain elevated but not yet at condemnable levels. Fluid sweetening can help bring down the fluid acid number to prolong the life of the fluid and filtering is beneficial in controlling solids; perhaps a finer filter medium would better remove the particulate. Over the long term, system cleaning and fluid replacement should be considered during a planned outage. Please re-sample in 6 months

Comments:

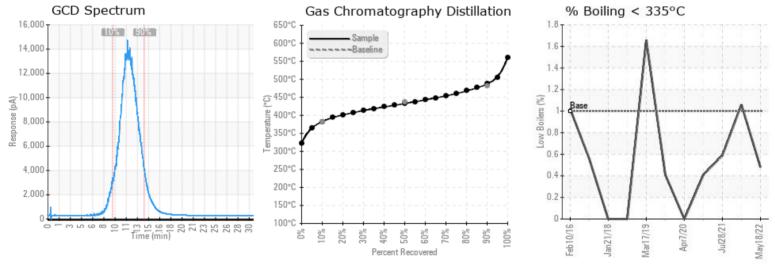
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
05/18/22	05/24/22	0.0y		421 / 216	0.9	38.3	0.49	0.432	720 / 382	811 / 433	909 / 487	0.48
11/09/21	11/12/21	0.0y	Discharge of pump	442 / 228	11.9	37.5	0.29	0.536	719 / 382	812 / 433	908 / 487	1.06
07/28/21	08/04/21	0.0y	DISCHARGE OF PUMP	453 / 234	21.6	38.4	0.37	0.489	720 / 382	810 / 432	903 / 484	0.59
12/08/20	12/11/20	0.0y	Discharge of pump	435 / 224	9.7	38.2	0.34	0.490	722 / 383	812 / 434	909 / 487	0.41
04/07/20	04/14/20	0.0y		450 / 232	10.6	38.8	0.27	0.934	724 / 384	813 / 434	908 / 487	0.00



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Elemental anaysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

11/09/21	Sample results indicate the fluid is in suitable condition for continued service. Acid Number and Solids remain fairly flat. It would be good to investigate a finer micron kidney loop filter to help reduce the fluid's solid content further. Please ensure blanket gas is operational in the expansion tank for continued protection from oxidation. Please re-sample in 6 months and include time on oil with the next sample.
07/28/21	TAN and Pentane Insolubles are marginally high. Ensure Gas blanket is functioning to prevent oxidation of fluid. Resample in 6 months. Pentane Insolubles levels are abnormally high. Acid Number (AN) is abnormally high.
12/08/20	The Pentane insolubles is higher then normal however has improved since last sample. They TAN is higher then it was since last sample. Ensure gas blanket is in in good operating condition. Continue to operate and resample in 6 months. Pentane Insolubles levels are abnormally high. Acid Number (AN) is abnormally high.
04/07/20	The fluid is in a good condition and suitable for further use. Despite the kidney loop filtration the solids content of the fluid has increased slightly. There is no indication in the analysis to explain this. It means it's either related to the repeatability/reproducebility of the test method or filtration is not efficient. Please ensure that filter elements are replaced before they reach high delta p to avoid rupture and/or solids carry-over. Please re-sample in 6 months. Pentane Insolubles levels are severely high.

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