

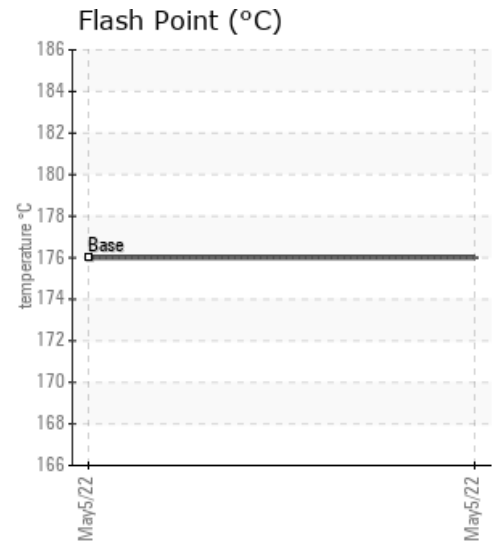
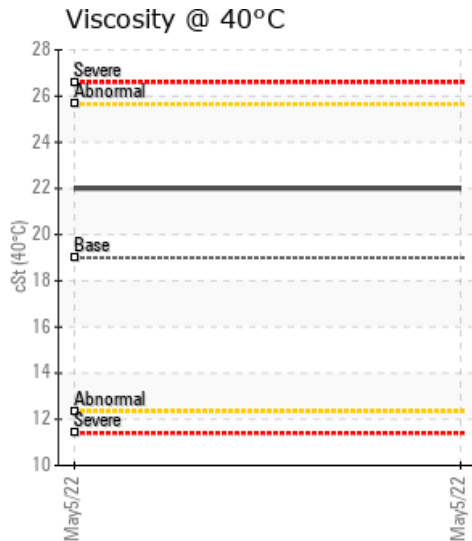
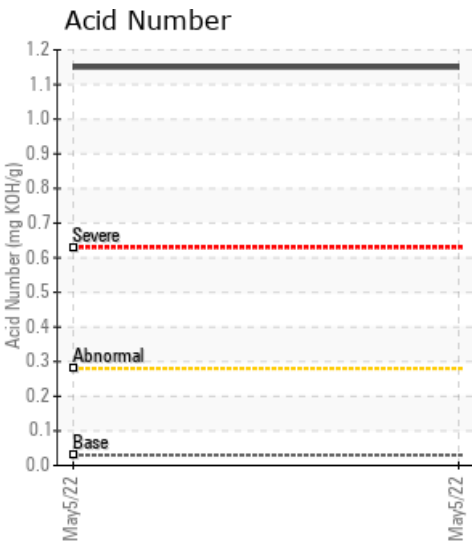
[PRACHIN] METRO M.D.F. CO., LTD

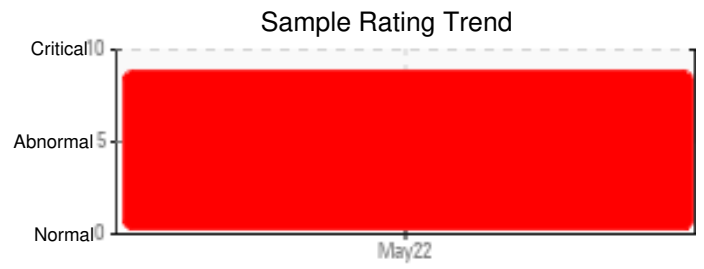
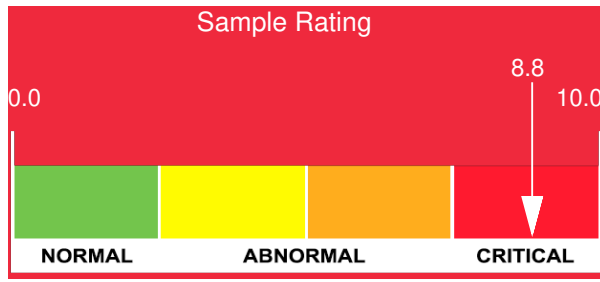
Customer: PTRHTF60010	System Information	Sample Information
SYNLUBE INTERNATIONAL CO LTD 76/1 MOO.7 THACHIN MUANG SAMUTSAKHON, 74000 THAILAND Attn: CHERNPORN CHOBKUI Tel: 034421290 E-Mail: chernporn@synlube.co.th	System Volume: 60000 ltr Bulk Operating Temp: 536F / 280C Heating Source: Blanket: Fluid: EASTMAN THERMINOL 55 Make:	Lab No: 02490271 Analyst: Bill Quesnel CLS,OMA II,MLA-III,LLA-I Sample Date: 05/05/22 Received Date: 05/24/22 Completed: 05/30/22 Bill Quesnel CLS,OMA II,MLA-III,LLA-I

Recommendation: The fluid contains high levels of insoluble and is both thermally cracked and oxidized. Suspect that the viscosity will begin to increase dramatically over the next few months, which will lower the overall heating efficiency. Suggest start planning a complete oil change out for this system.

Comments: Pentane Insolubles levels are severely high. Acid Number (AN) is severely high. (GCD) 90% Distillation Point is severely high. (GCD) % < 335°C is abnormally high.

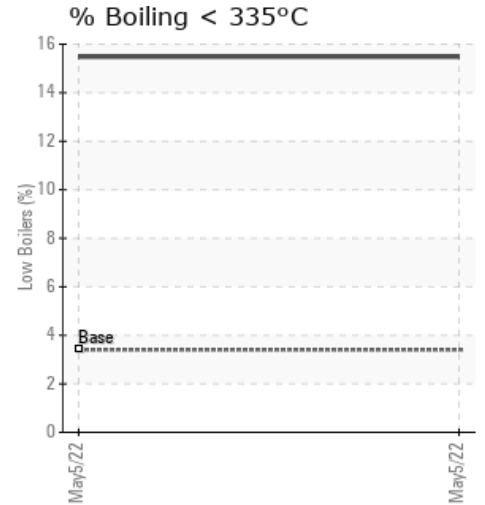
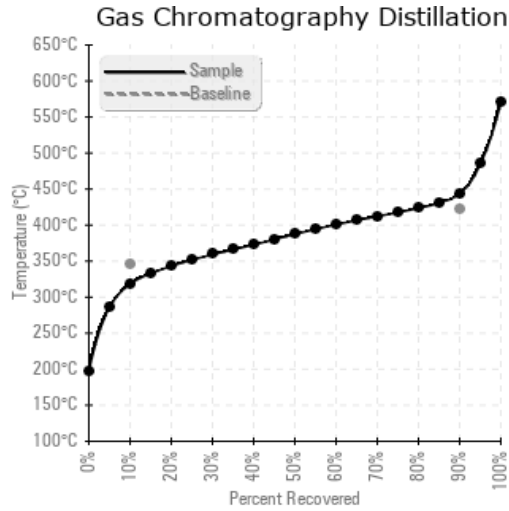
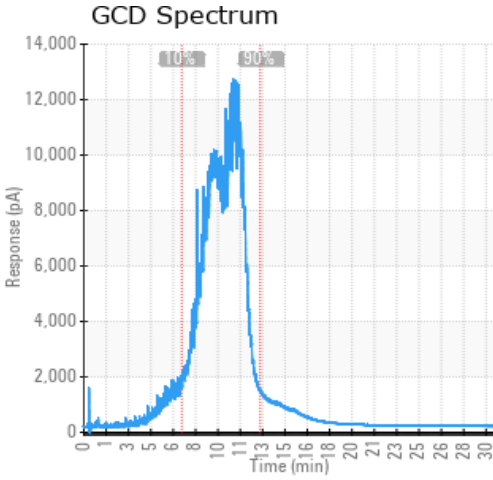
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
05/05/22	05/24/22	6.0y		349 / 176	180.3	22.0	1.15	2.76	606 / 319	729 / 387	830 / 443	15.48
Baseline Data				349 / 176		19.0	0.03		655 / 346		790 / 421	3.40





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
05/05/22	13	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

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