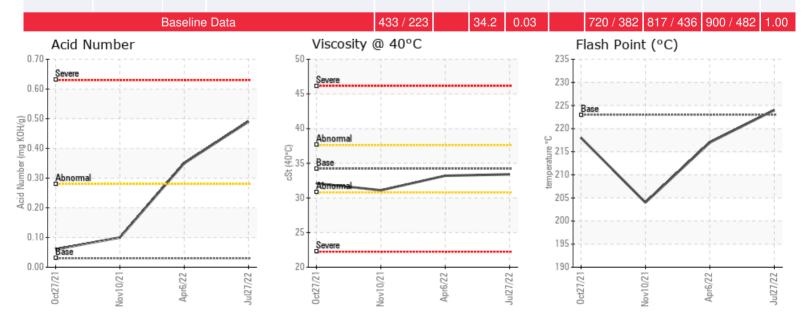


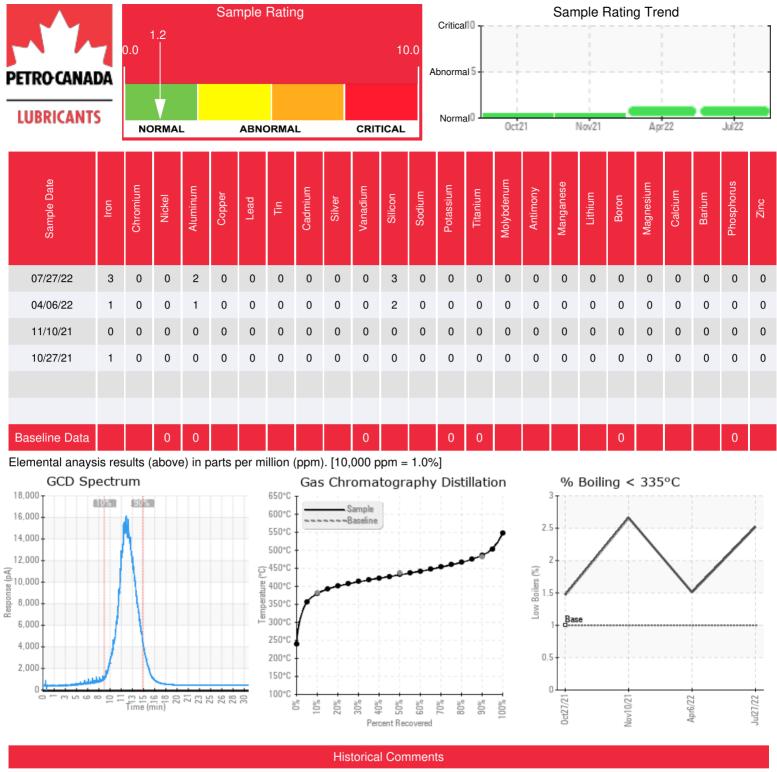
Recommendation: Fluid acid number is up slightly higher but the fluid PH is 7.24, fluid PH is neutral and would not be a concern to the system. Ensure the blanket gas is working but overall the fluid is in good condition for continued service. Resample in 6 months.

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Comments: Acid Number (AN) is abnormally high.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
07/27/22	07/29/22	0.0m	bottom drain	435 / 224	100.6	33.4	0.49	0.248	714 / 379	809 / 432	907 / 486	2.52
04/06/22	04/07/22	0.0m	deeth reboiler	423 / 217	9.6	33.2	0.35	0.126	722 / 383	812 / 433	911 / 488	1.51
11/10/21	11/15/21	3.0m	pump disch piping	399 / 204	0.00	31.1	0.10	0.059	715 / 380	807 / 431	905 / 485	2.66
10/27/21	10/28/21	2.5m		424 / 218	44.4	32.1	0.06	0.035	724 / 384	811 / 433	909 / 487	1.47





04/06/22	Acid number increased, check blanket gas system is functioning properly. Fluid oxidation will increase the acidity. All other sample results look to be good for continued service. Resample in 6 months. Acid Number (AN) is abnormally high.
11/10/21	Sample results indicate that the fluid is in suitable condition for continued service. Resample in 12 months.
10/27/21	Sample results indicate that the fluid is in good condition and acceptable for continued service. Metals, contamination, and water are all very low. Viscosity and flash point are in spec and acid number is low. GCD is good and pentane insolubles are low. Resample in 6 months.

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