

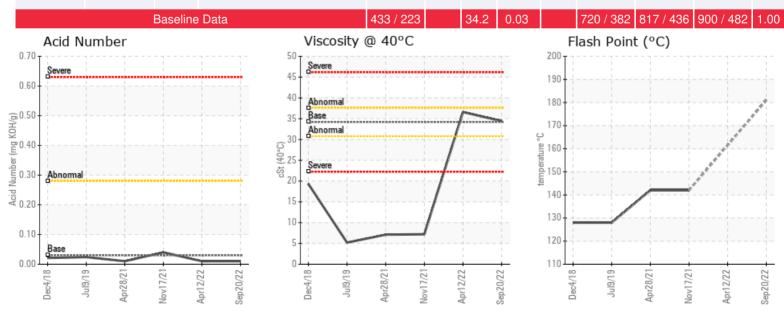
H-30

Customer: PTRHTF20208	System Information	Sample Information
Plains Midstream Canada	System Volume: 1000 ml	Lab No: 02513071
PO Box 3210	Bulk Operating Temp: 482F / 250C	Analyst: Terry Veenstra
Range Road 221	Heating Source:	Sample Date: 09/20/22
Fort Saskatchewan, AB T8L 2T2 Canada	Blanket:	Received Date: 09/26/22
Attn: Marlon Gonzalez	Fluid: PETRO CANADA PETRO-THERM	Completed: 09/29/22
Tel: (780)992-2724	Make:	Terry Veenstra
E-Mail:		terry.veenstra@HFSinclair.com

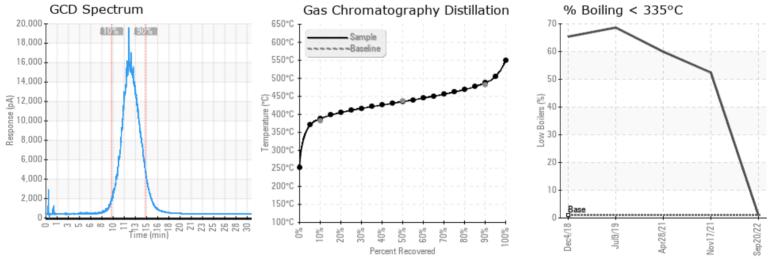
Recommendation: This samples indicates that the oil is in good condition and suitable for continued use. Resample in 6 months.

Comments: COC Flash Point is marginally low.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
09/20/22	09/26/22	0.0y	AFTER FILTERING	358 / 181	119.9	34.4	0.01	0.070	729 / 387	815 / 435	908 / 487	1.01
04/12/22	04/18/22	0.0y	after filtering syst		333.5	36.6	0.01	0.035				
11/17/21	11/22/21	0.0y	Surge drum	288 / 142	19.5	7.2	0.04	0.026	458 / 237	616 / 324	858 / 459	52.42
04/28/21	05/05/21	22.0y	After filtering syst	288 / 142	24.2	7.1	0.01	0.018	456 / 235	581 / 305	838 / 448	59.94
07/09/19	07/12/19	20.0y		262 / 128	40.9	5.2	0.024	0.014	445 / 230	549 / 287	814 / 435	68.64







Historical Comments

04/12/22	*** GCD analysis and Flash Point could not be performed because of the high water content in the sample ***Excessive amounts of water in sample. Check sample point to ensure the sample is representative of the fluid in the system. Viscosity of fluid indicates this is now new Petro-Therm. Vent system to eliminate and water vapors. Excessive free water present.
11/17/21	This oil viscosity is 7.2 cSt @ 40°C so is still the majority Essotherm Light (1156). The TAN is still quite low at 0.04 mgKOH/g and the flash point is still good @ 142°C indicating the fluid is in pretty good shape. The Pentane Insolubles are at0.026% which is high then past samples but still in a good range. The GCD results are all over the map because this is a blend of different products. Resample in 6 months (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. (GCD) 50% Distillation Point is severely low. Visc @ 40°C is severely low. COC Flash Point is marginally low.
04/28/21	This oil viscosity is 7.1 cSt @ 40°C so is still the majority Essotherm Light (1156). The TAN is still quite low at 0.01 mgKOH/g and the flash point is still good @ 142°C indicating the fluid is in pretty good shape. The Pentane Insolubles are at 0.018% which is normal. (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. Visc @ 40°C is severely low. COC Flash Point is marginally low. (GCD) 90% Distillation Point is marginally low.
07/09/19	Sample has dropped in Viscosity @ 40°C from 19.3 cSt to 5.2 cSt yet Flashpoint remains unchanged from precious sample. The laboratory states that the sample has a smell of solvent and GC shows light ends. This could be from from a process leak. Please contact Terry Veenstra from Petro-Canada Lubricants at (780) 713-9686 to discuss this sample further.

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