

ELBURN

Customer: PTRHTF10260

Builders Asphalt
4401 Roosevelt Road
Hillsdale, IL 60162 USA
Attn: Virgil Marksmaker
Tel:
E-Mail: marsmaker@gmail.com

System Information

System Volume: 500 gal
Bulk Operating Temp: 350F / 177C
Heating Source:
Blanket:
Fluid: EASTMAN THERMINOL 55
Make: HYWAY/GENCOR

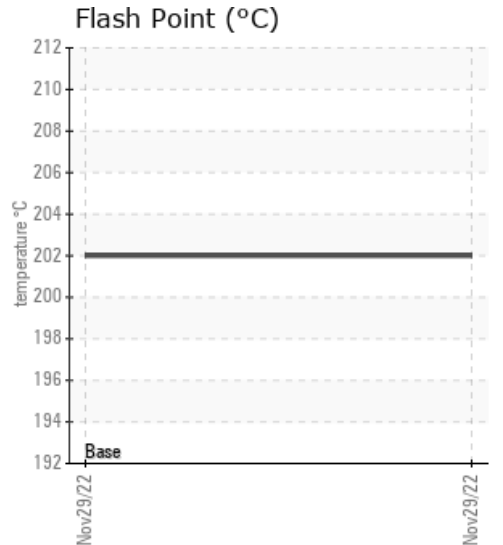
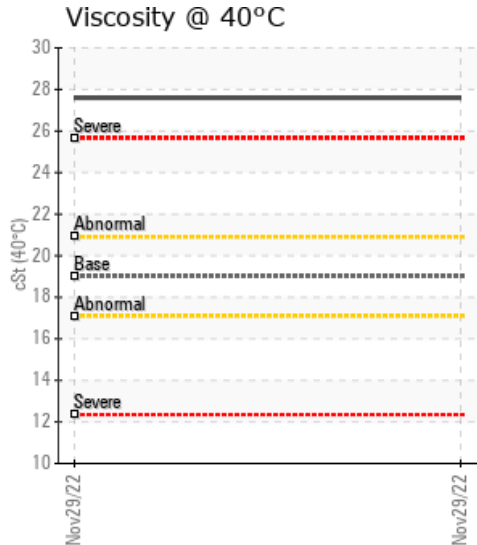
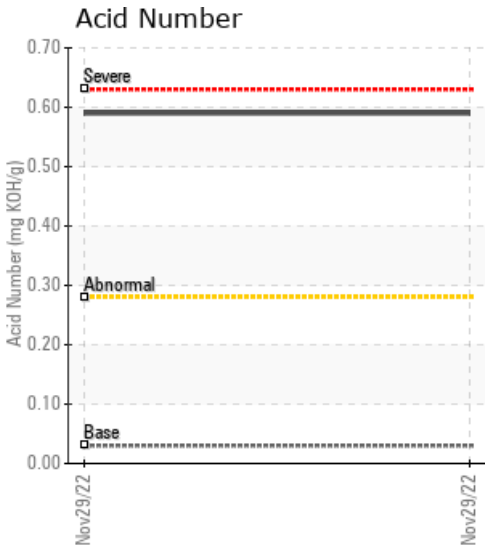
Sample Information

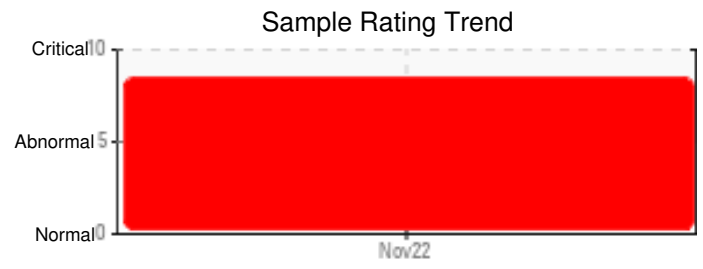
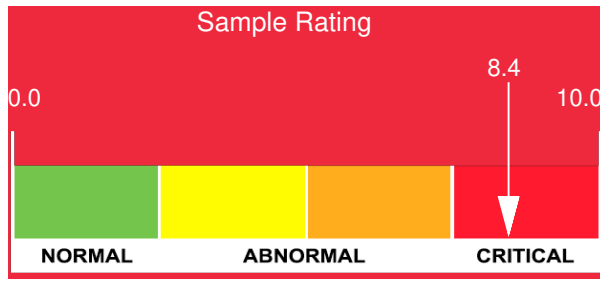
Lab No: 02530449
Analyst: Yvette Trzcinski
Sample Date: 11/29/22
Received Date: 12/22/22
Completed: 01/03/23
Yvette Trzcinski
yvette.trzcinski@HFSinclair.com

Recommendation: Product shows signs of severe degradation due to oxidation. Viscosity increase of 45% direct result of fluid degradation and oxidation the acid number is very high condemning limit is 0.6 the fluid is at 0.59 this can cause sludge and deposit increases in the system as well as corrosion. The Solids warning limit is anything greater than 0.5% this system is greater than 1.% which indicates the extent of the fluid degradation and high potential for solid fouling and deposit in the system. The GCD distillation all show signs of fluid degradation.

Comments: Pentane Insolubles levels are severely high. (GCD) 90% Distillation Point is severely high. Visc @ 40°C is severely high. Acid Number (AN) is abnormally high. (GCD) % < 335°C is marginally high. (GCD) 10% Distillation Point is marginally low.

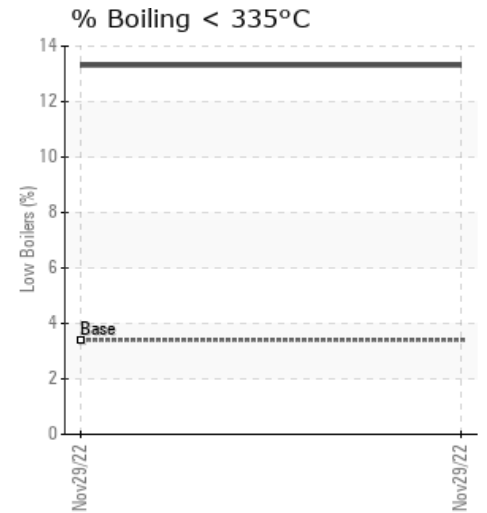
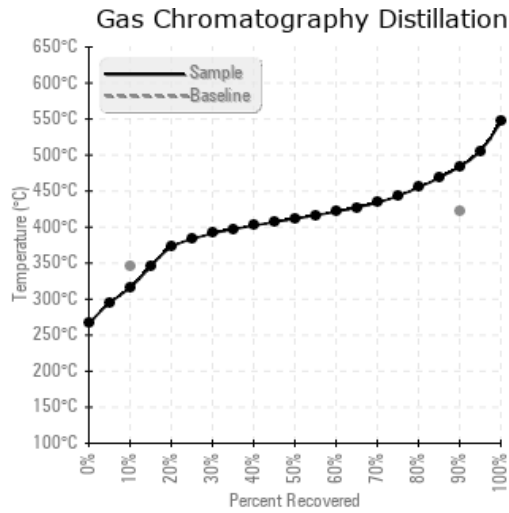
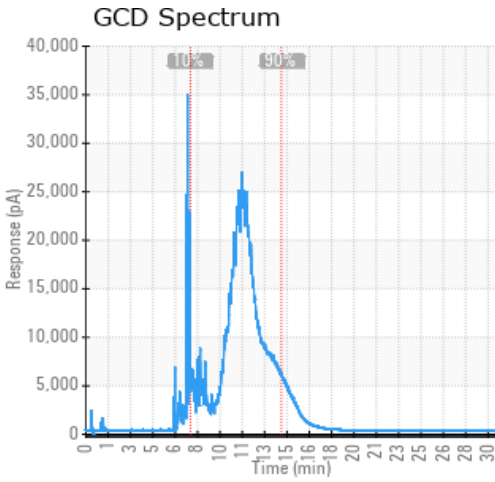
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
11/29/22	12/22/22	0.0h		396 / 202	24.9	27.6	0.59	1.01	600 / 315	773 / 412	903 / 484	13.31
Baseline Data				349 / 176		19.0	0.03		655 / 346		790 / 421	3.40





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
11/29/22	94	0	0	0	2	1	1	0	0	0	5	0	0	0	0	0	1	0	1	0	0	0	0	3
Baseline Data			0	0						0			0	0					0				0	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

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