

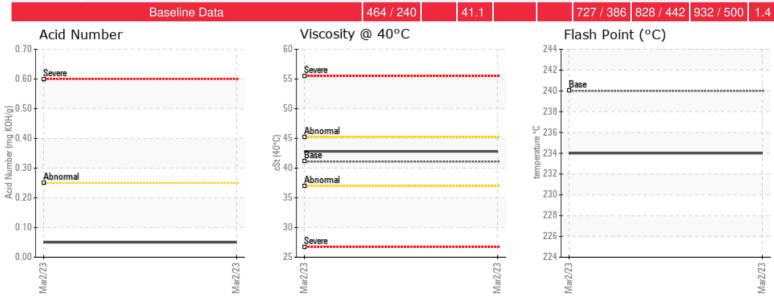
[14-36-57-23W5] H7006

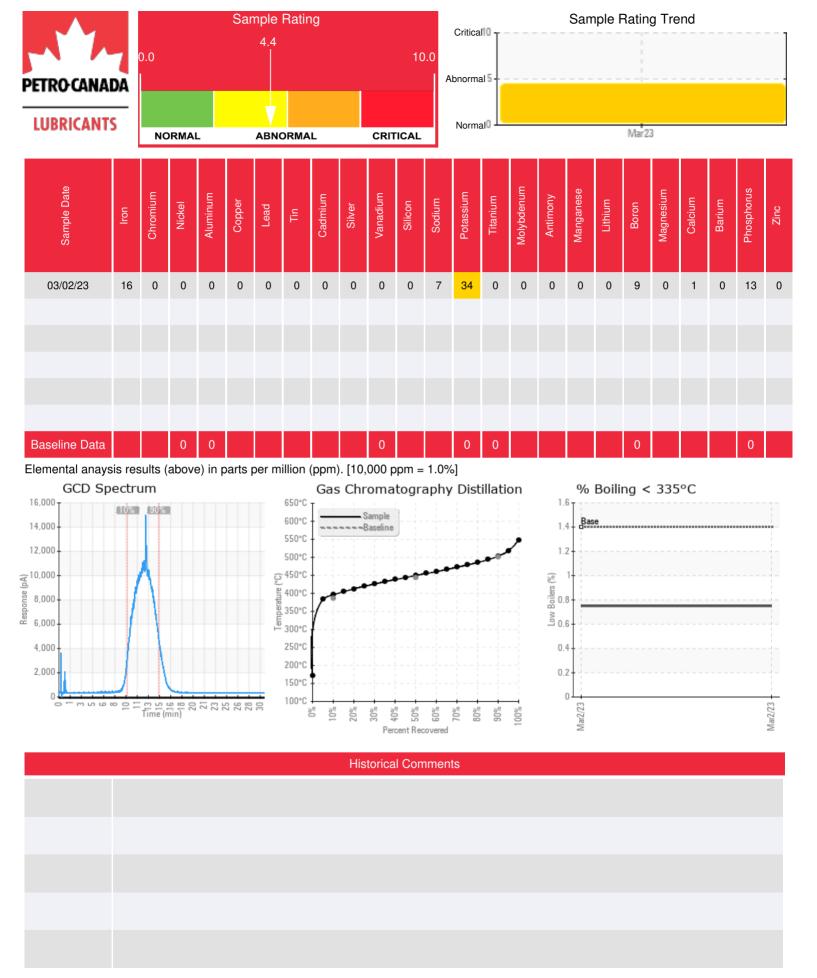
Customer: PTRHTF20276	System Information	Sample Information			
CANADIAN NATURAL RESOURCES	System Volume: 9000 ltr	Lab No: 02543253			
(CNRL)	Bulk Operating Temp: 437F / 225C	Analyst: Clinton Buhler			
5510 - 1st Avenue	Heating Source:	Sample Date: 03/02/23			
Edson, AB T7V 2E2 Canada	Blanket:	Received Date: 03/06/23			
Attn: John Holuk	Fluid: CHEVRON HEAT TRANSFER OIL 46	Completed: 03/09/23			
Tel: (780)223-4700	Make: TDE THERMODESIGN	Clinton Buhler			
E-Mail: john.holuk@cnrl.com		Clinton.Buhler@HFSinclair.com			

Recommendation: Sample results show small amounts of Na, P and B which may represent cross contamination with a glycol based fluid. Excessive amounts of water are present (2301 ppm). Low points need to be drained of any potential water and it is advised to vent water vapor through the expansion IF safe to do so.Fluid properties are otherwise in reasonable condition. Ensure water is prevented from entering the system.

Comments: Water contamination levels are severely high. Water contamination levels are severely high.. ppm Water contamination levels are severely high. Potassium ppm levels are abnormally high.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
03/02/23	03/06/23	8.0y	downstream of pump	453 / 234	2301.1	42.8	0.05	0.291	744 / 396	841 / 449	937 / 503	0.75





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