





LOWER TANK FARM

Customer: PTRHTF10125

TRANSMONTAIGNE 700 RIVER ROAD COVINGTON, KY 41017 USA

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System Information

System Volume: 2500 gal

Bulk Operating Temp: 300F / 149C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: AMERICAN HEATING

Sample Information

Lab No: 02545907 Analyst: Joe Goecke Sample Date: 02/21/23 Received Date: 03/16/23 Completed: 03/20/23

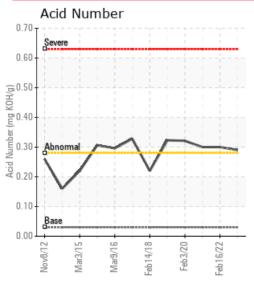
Joe Goecke

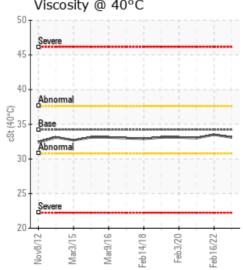
Joe.goecke@HFSinclair.com

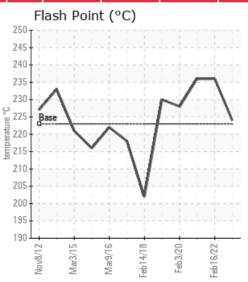
Recommendation: Sample does not show any signs of degradation. Continue to use and resample at next scheduled interval.

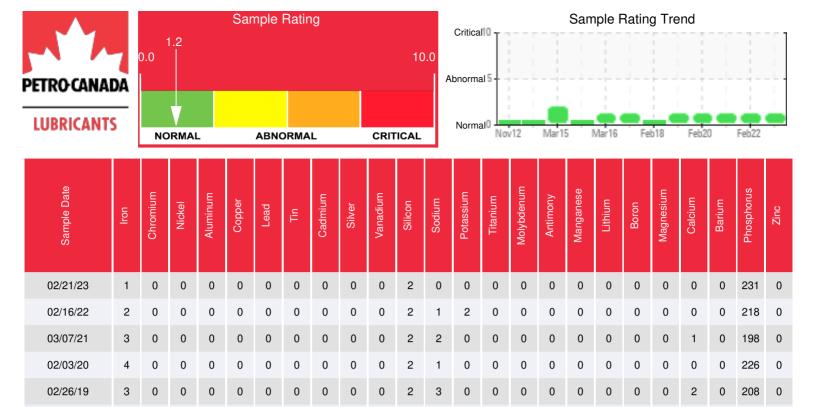
Comments: Acid Number (AN) is abnormally high.

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	3CD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
02/21/23	03/16/23	11.0y		435 / 224	0.00	33.1	0.29	0.069	704 / 373	801 / 427	904 / 484	1.49
02/16/22	03/17/22	9.4y		457 / 236	0.00	33.5	0.30	0.065	704 / 373	800 / 427	902 / 483	1.37
03/07/21	03/17/21	8.4y		457 / 236	1.9	33.0	0.30	0.107	699 / 370	787 / 419	884 / 473	1.23
02/03/20	03/09/20	7.3y	BOOSTEN PUMP	442 / 228	0.00	33.1	0.321	0.077	701 / 372	812 / 433	917 / 492	1.57
02/26/19	02/27/19	6.3y	BOOSTER PUMP	446 / 230	0.5	33.1	0.323	0.059	674 / 357	775 / 413	882 / 472	3.67
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00
A cid N	umbor		Viscosity @ 40°C				Flack Daint (9C)					





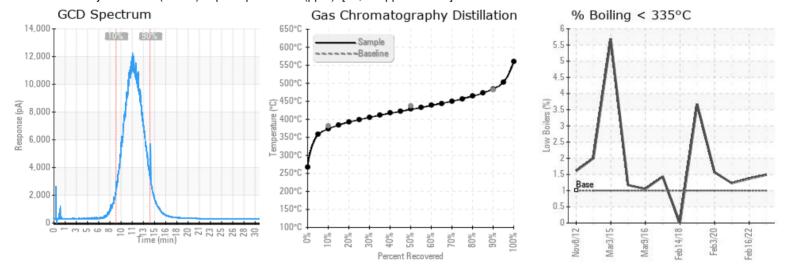




Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]

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Baseline Data



Historical Comments							
02/16/22	All parameters are consistent with last sample. continue to use and resample at next scheduled interval. Acid Number (AN) is abnormally high.						
03/07/21	Acid number is high but in line with where it has been. I would suggest a partial exchange of this oil since it has been high for a while. All other parameters look great and can be continued to be used as planned. Acid Number (AN) is abnormally high.						
02/03/20	Product looks very good. Minimal acid build up with all other numbers in line. Continue to use and resample at next scheduled interval. Acid Number (AN) is abnormally high.						
02/26/19	Flash point, low boilers and viscosity all look great. No issues with oil, continue to use and resample at next scheduled interval. Acid Number (AN) is abnormally high.						

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