

FREMONT RPG

Customer: PTRHTF10036

CERTAINTEED - SAINT GOBAIN 6400 STEVENSON BLVD FREMONT, CA 94538-2468 US

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System Information

System Volume: 5000 gal

Bulk Operating Temp: 450F / 232C

Heating Source:

Blanket:

Fluid: PETRO CANADA CALFLO HTF

Make: FIRST THERMAL

Sample Information

Lab No: 02547835 Analyst: Ron LeBlanc Sample Date: 03/16/23 Received Date: 03/27/23 Completed: 03/30/23

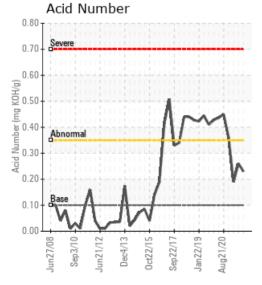
Ron LeBlanc

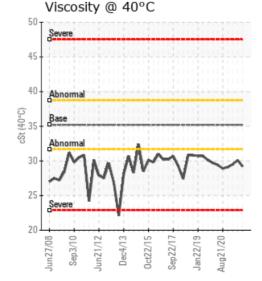
Ronald.LeBlancSr@HFSinclair.com

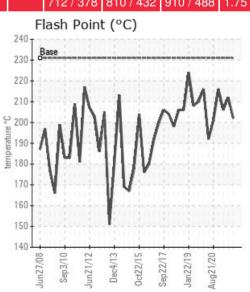
Recommendation: Test results shows that PCA HTF remains in good conditions and for its continues usage. Resample in 6 months or sooner, if significant changes are observed in the heat transfer system (Heat transfer system temperature sets vs process temperature). On next sample, please provide all pertinent information: Unit age, Comp age, time on filter.

Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	%06 QOD	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
03/16/23	03/27/23	4.0m	RETURN LINE	396 / 202	66.7	29.2	0.23	0.151	689 / 365	798 / 426	903 / 484	3.98
02/18/22	03/17/22	0.0m		414 / 212	12.3	30.1	0.26	0.078	699 / 370	800 / 427	904 / 484	2.22
08/19/21	09/07/21	0.0m	SIDE STREAM FILTER	403 / 206	15.8	29.5	0.19	0.120	697 / 369	800 / 427	906 / 486	2.53
05/21/21	06/04/21	0.5m	Main loop valve	421 / 216	9.1	29.1	0.36	0.060	699 / 371	801 / 427	908 / 487	2.44
08/21/20	09/03/20	0.0m	MAIN LOOP VALVE	394 / 201	21.0	28.9	0.45	0.054	681 / 361	785 / 418	904 / 485	4.47
Baseline Data				448 / 231		35.20	.1		712 / 378	810 / 432	910 / 488	1.75

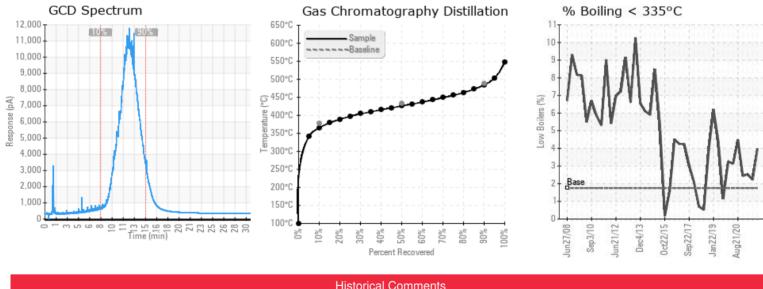








Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments						
02/18/22	Sample is within specifications. Resample in 6 months.					
08/19/21	Sample appears to be normal. Take another sample in 3 months. If the system has a strainer or filter, check at time of taking samples if possible.					
05/21/21	AN is elevated. AN came down from last sample. No action needed. Take sample in 6 months. Be sure to purge oil from port before taking sample in container. Acid Number (AN) is abnormally high.					
08/21/20	While a bit high, the acid number (oxidation) level of the oil has remained stable. The small amount of low boilers can be vented out but the flash point is still strong at ~395F. No actions needed at this time. Keep sampling regularly Acid Number (AN) is abnormally high. COC Flash Point is marginally low.					

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