

H-30

Customer: PTRHTF20208

Plains Midstream Canada PO Box 3210

Range Road 221 Fort Saskatchewan, AB T8L 2T2 CA

Attn: David Eastman

Tel: E-Mail:

System Information

System Volume: 1000 ml

Bulk Operating Temp: 482F / 250C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make:

Sample Information

Sep20/22

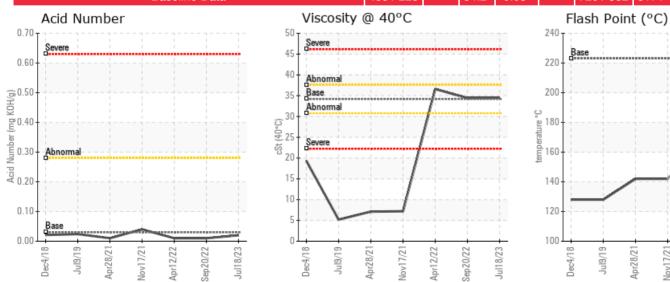
Lab No: 02572800 Analyst: Terry Veenstra Sample Date: 07/18/23 Received Date: 07/27/23 Completed: 07/31/23

Terry Veenstra terry.veenstra@HFSinclair.com

Recommendation: Sample indicates that oil is in good condition and suitable for further use. Resample in 6 months.

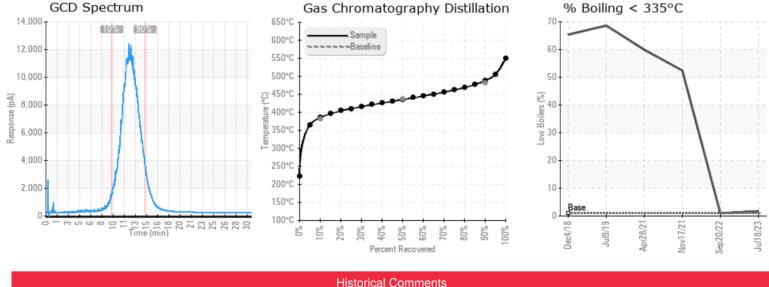
Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	%06 QOD	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
07/18/23	07/27/23	0.0y	after filtering syst	446 / 230	69.2	34.5	0.02	0.031	725 / 385	815 / 435	909 / 487	1.66
09/20/22	09/26/22	0.0y	AFTER FILTERING	358 / 181	119.9	34.4	0.01	0.070	729 / 387	815 / 435	908 / 487	1.01
04/12/22	04/18/22	0.0y	after filtering syst		333.5	36.6	0.01	0.035				
11/17/21	11/22/21	0.0y	Surge drum	288 / 142	19.5	7.2	0.04	0.026	458 / 237	616 / 324	858 / 459	52.42
04/28/21	05/05/21	22.0y	After filtering syst	288 / 142	24.2	7.1	0.01	0.018	456 / 235	581 / 305	838 / 448	59.94
Baseline Data				433 / 223		34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments							
09/20/22	This samples indicates that the oil is in good condition and suitable for continued use. Resample in 6 months. COC Flash Point is marginally low.						
04/12/22	*** GCD analysis and Flash Point could not be performed because of the high water content in the sample ***Excessive amounts of water in sample. Check sample point to ensure the sample is representative of the fluid in the system. Viscosity of fluid indicates this is now new Petro-Therm. Vent system to eliminate and water vapors. Excessive free water present.						
11/17/21	This oil viscosity is 7.2 cSt @ 40°C so is still the majority Essotherm Light (1156). The TAN is still quite low at 0.04 mgKOH/g and the flash point is still good @ 142°C indicating the fluid is in pretty good shape. The Pentane Insolubles are at0.026% which is high then past samples but still in a good range. The GCD results are all over the map because this is a blend of different products. Resample in 6 months (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. (GCD) 50% Distillation Point is severely low. Visc @ 40°C is severely low. COC Flash Point is marginally low.						
04/28/21	This oil viscosity is 7.1 cSt @ 40°C so is still the majority Essotherm Light (1156). The TAN is still quite low at 0.01 mgKOH/g and the flash point is still good @ 142°C indicating the fluid is in pretty good shape. The Pentane Insolubles are at 0.018% which is normal. (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. Visc @ 40°C is severely low. COC Flash Point is marginally low. (GCD) 90% Distillation Point is marginally low.						

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