

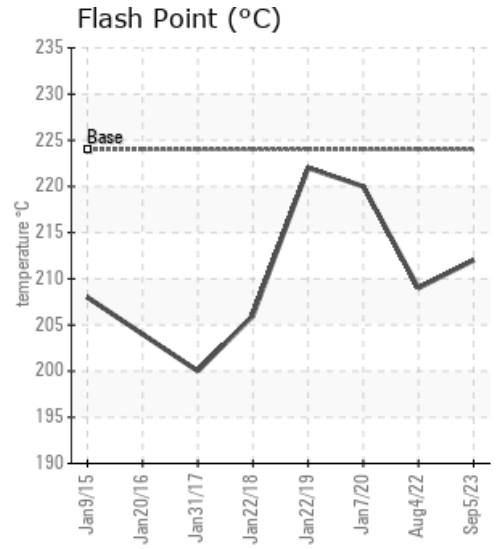
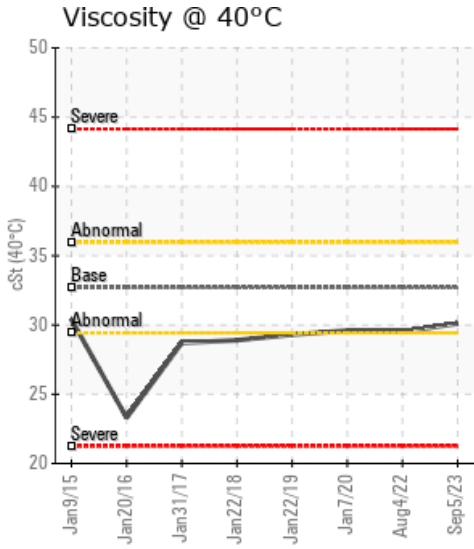
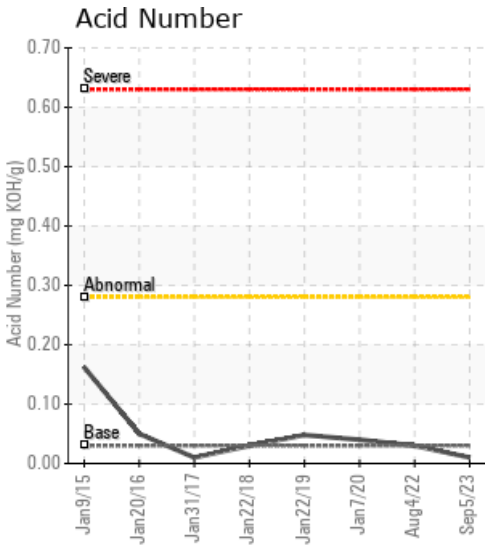
[Pembina Kakwa 8-13-63-5W6] Phase 2 Heat Medium

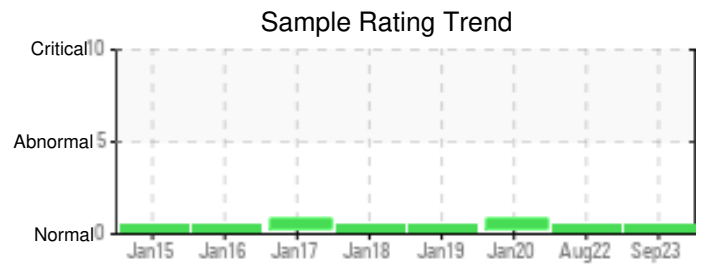
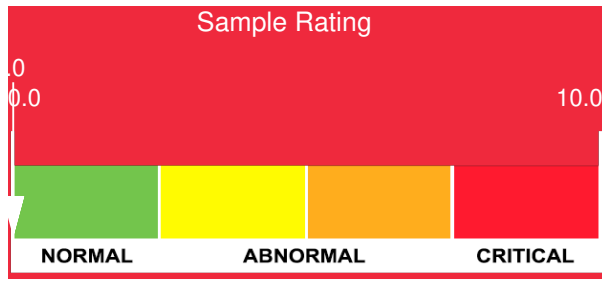
Customer: PTRHTF20062	System Information	Sample Information
Pembina Gas Services	System Volume: 84000 ltr	Lab No: 02582628
GRANDE PRAIRIE, AB T8V 7K2 CA	Bulk Operating Temp: 482F / 250C	Analyst: Clinton Buhler
Attn: Nicolas Brooks	Heating Source:	Sample Date: 09/05/23
Tel: (403)874-8047	Blanket:	Received Date: 09/14/23
E-Mail: nbrooks@pembina.com	Fluid: PETRO CANADA CALFLO AF	Completed: 09/19/23
	Make: HEATECH	Clinton Buhler
		Clinton.Buhler@HFSinclair.com

Recommendation: Sample results indicate the fluid is in suitable condition for continued service. Please re-sample in 12 months.

Comments:

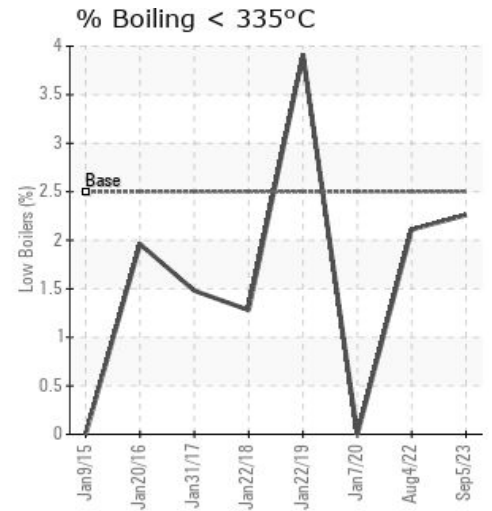
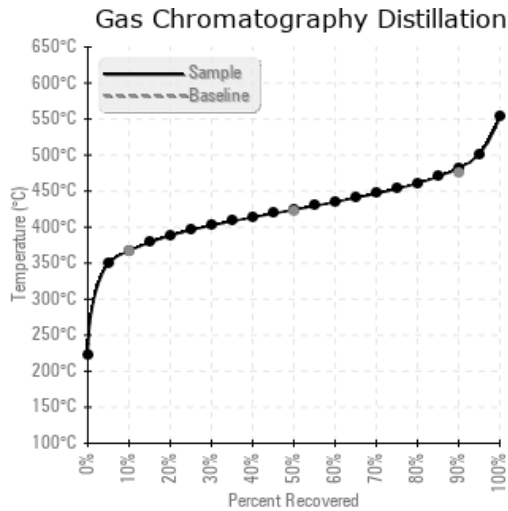
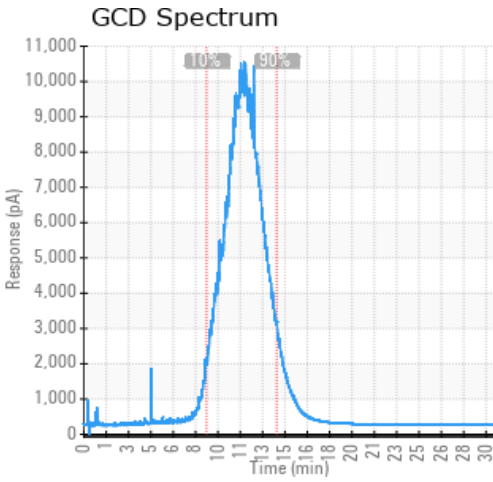
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
09/05/23	09/14/23	8.0y	top of filter pot	414 / 212	20.2	30.1	0.01	0.028	692 / 367	795 / 424	899 / 482	2.26
08/04/22	10/18/22	0.0y	FILTER POT LINE	408 / 209	9.0	29.5	0.03	0.344	695 / 368	796 / 425	899 / 482	2.11
01/07/20	02/03/20	5.0y	SLIPSTREAM	428 / 220	0.00	29.6	0.040	0.043	720 / 382	797 / 425	886 / 474	0.00
01/22/19	02/04/19	5.0y	FILTER POT	432 / 222	21.9	29.3	0.048	0.044	668 / 353	772 / 411	876 / 469	3.91
01/22/18	01/29/18	4.0y		403 / 206	33.2	28.9	0.03	0.067	685 / 363	782 / 417	896 / 480	1.28
Baseline Data				435 / 224		32.7	0.03		693 / 367	790 / 421	887 / 475	2.5





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc
09/05/23	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	1
08/04/22	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5	0
01/07/20	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	0
01/22/19	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	0
01/22/18	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	13	0
Baseline Data			0	0						0			0	0					0				270	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments

08/04/22	Sample results indicate the fluid is in suitable condition for continued service. Please re-sample in 12 months
01/07/20	Sample results indicate that the fluid is suitable for continued service. Please re-sample in 12 months (GCD) 10% Distillation Point is marginally high.
01/22/19	Sample results indicate the fluid is suitable for continued service. Please re-sample in 12 months
01/22/18	Sample results indicate that the fluid is suitable for continued service. Consider sampling again in 12 months.

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