

[KEYERA PARTNERSHIP / 3-12-46-14W5] PLANT 2

Customer: PTRHTF30084

Keyera Partnership Brazeau River Ga...

Box 7318

Drayton Valley, AB T7A 1S5 CA

Attn: Gareth Buchanan Tel: (780)913-1176

E-Mail: gareth_buchanan@keyera.com

System Information

System Volume: 14000 ltr

Bulk Operating Temp: 455F / 235C

Heating Source:

Blanket:

Fluid: PETRO CANADA CALFLO AF

Make: PETROTHERM ENG.

Sample Information

Lab No: 02588447 Analyst: Lyle Dach Sample Date: 10/01/23 Received Date: 10/11/23 Completed: 10/20/23

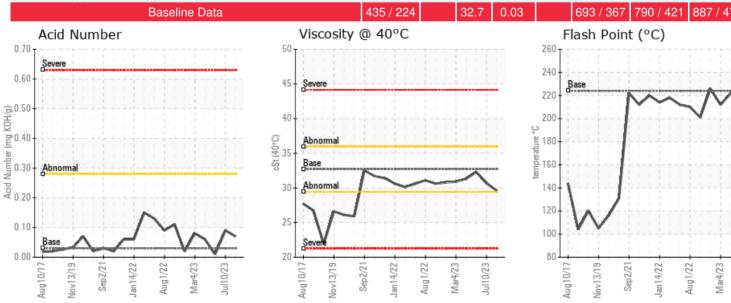
Lyle Dach

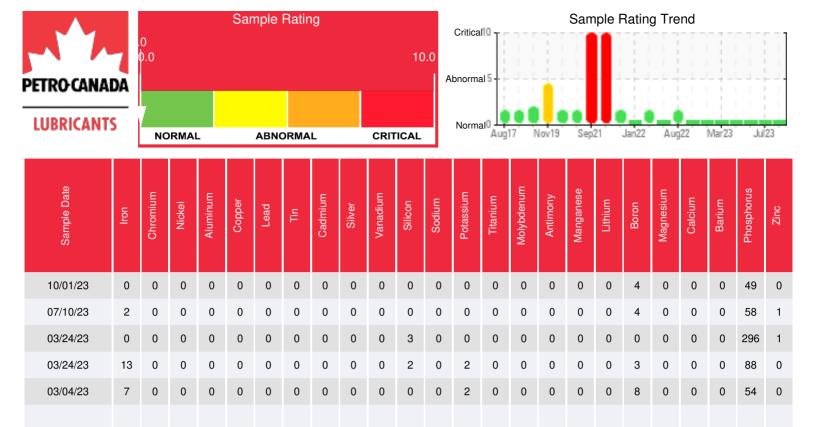
lyle.dach@HFSinclair.com

Recommendation: Sample results indicate that the fluid is in suitable condition for continued service. Resample in 12 months.

Comments:

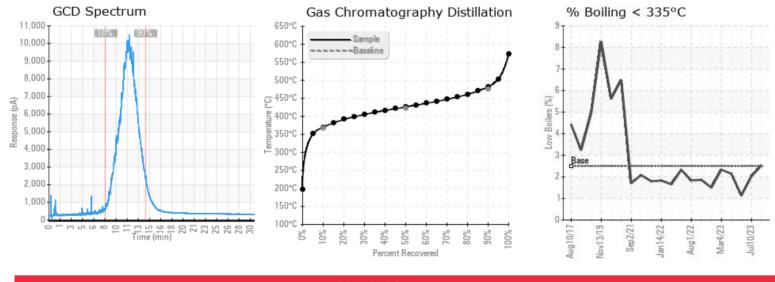
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	%06 GCD	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
10/01/23	10/11/23	40.0m	AFTER PUMP	457 / 236	27.7	29.6	0.07	0.061	697 / 370	799 / 426	899 / 482	2.52
07/10/23	07/19/23	24.0m	after main pump	435 / 224	28.9	30.7	0.09	0.044	704 / 373	804 / 429	899 / 482	2.03
03/24/23	04/05/23	24.0m	hoh2 18-60	446 / 230	5.4	32.3	0.01	0.080	701 / 372	798 / 425	901 / 483	1.13
03/24/23	04/05/23	24.0m	hoh2 18-59	432 / 222	19.0	31.3	0.06	0.103	703 / 373	803 / 429	900 / 482	2.14
03/04/23	03/13/23	20.0m		414 / 212	37.7	30.9	0.08	0.049	702 / 372	804 / 429	900 / 482	2.33
Baseline Data				435 / 224		32.7	0.03		693 / 367	790 / 421	887 / 475	2.5





Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]

Baseline Data



Historical Comments							
07/10/23	Sample results indicate that the fluid is in suitable condition for continued service. Resample in 12 months.						
03/24/23	Sample results indicate the fluid is in good condition, the color on this sample is brighter and clear it almost appears to be new fluid vs the other recent samples. This sample was collected from the seal pot tank. Water content is very low.						
03/24/23	From the sample results fluid condition is very good, the sample color looks similar to the last sample collected on March 4 2023. This sample was collected from the seal pot. Water content is very low.						
03/04/23	Fluid looks to be in very good condition and is suitable for continued use. Water content is very low, venting program appears to be working well. Resample in 6 months.						

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