

KUIPER (MAXXTEC)

Customer: PTRHTF40048

PIET DE WIT SNACKS ALUMINIUMSTRAAT 84 ZOETERMEER 2718RA ZOETERMEER, 2718RA NL Attn: WILBERT SNIJERS

Tel:

E-Mail: w.snijers@klt.nl

System Information

System Volume: 0 ltr Bulk Operating Temp: 300F / 149C

Heating Source:

Blanket:

Fluid: PETRO CANADA PURITY FG HEAT TRANSFER FLUID

Make: KUIPER

Sample Information

Lab No: 02589434

Analyst: Bill Quesnel CLS, OMA II, MLA-

III,LLA-I

Sample Date: 10/10/23 Received Date: 10/16/23 Completed: 11/06/23

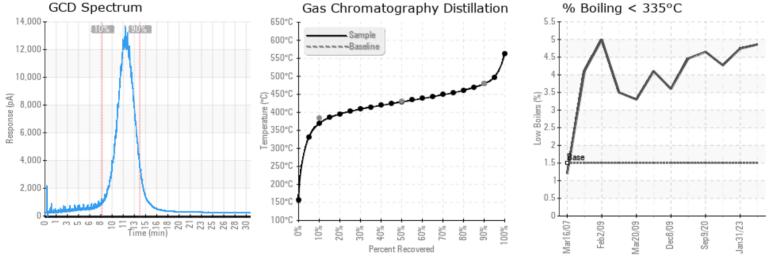
Bill Quesnel CLS, OMA II, MLA-III, LLA-I

Recommendation: The fluid is suitable for further service. Resample at the next service interval to monitor.

Comments:

| | Sample Date | Received Date | Fluid Age | Someto Lordon | | Flash Point (COC) | Water (KF) | Viscosity (40°C) | Acid Number | Solids | GCD 10% | GCD 50% | %06 GCD | GCD % < 335°C | |
|---|-------------|---------------|-----------|---------------|---------------------------|-------------------|------------|------------------|--|------------------|--------------|-----------|-----------|---------------|--|
| | | mm/dd/yy | | | | °F/°C | ppm | cSt | mg/KOH/ | %wt | °F/°C | °F/°C | °F/°C | % | |
| 10 |)/10/23 | 10/16/23 | 17.0y | | | 410 / 210 | 17.7 | 30.7 | 0.63 | 0.043 | 696 / 369 | 803 / 429 | 894 / 479 | 4.86 | |
| 01 | /31/23 | 02/06/23 | 16.5y | | | 356 / 180 | 25.4 | 30.7 | 0.62 | 0.055 | 699 / 370 | 804 / 429 | 894 / 479 | 4.74 | |
| 01 | /15/21 | 01/22/21 | 14.5y | | | 403 / 206 | 25.9 | 31.1 | 0.67 | 0.219 | 702 / 372 | 805 / 429 | 893 / 478 | 4.27 | |
| 09 | 9/09/20 | 09/15/20 | 13.5y | | | 367 / 186 | 20.8 | 31.4 | 0.56 | 0.124 | 699 / 371 | 804 / 429 | 891 / 477 | 4.65 | |
| 03 | 3/05/15 | 03/12/15 | 8.0y | | | 351 / 177 | 20.3 | 32.8 | 0.36 | 0.080 | 697 / 370 | 803 / 429 | 889 / 476 | 4.46 | |
| | | | | | | | | | | | | | | | |
| | | | Baseline | Data | | 459 / 237 | | 37.12 | 0.90 | | 721 / 383 | 807 / 431 | 892 / 478 | 1.5 | |
| 1.0 | Acid Number | | | | Viscosity @ 40°C | | | | | Flash Point (°C) | | | | | |
| 1.6- | Severe | | | | 55 | | TT | | | | | | | | |
| 1.4 | | | | | 50 Severe | | | | | 240 - 2 | ase | | | | |
| | | | | | | | | | | | | | | | |
| 1.2 | Abnormal | | | | | | | | | 230 | | | | | |
| 1.2· (B/H0 | Abnormal | | | | 45 | | | | | 220 | | | | | |
| 1.2 · 1.0 · 1.0 · | Abnormal | | | | Abnormal | | | | | 220 - | \\\ | | | | |
| 1.2 · 0.1 · | III. | | | (2) (3) | Abnormal | | | | 0 | 220 - | 5 | \wedge | ٨ | / | |
| Number (mg KOH/g) 90 0.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1.0 1. | III. | ^~ | | 0.04 | Abnormal 40 | | | | O Santana | 220 - | \bigvee | Λ | Λ | / | |
| Acid Number (mg KOH/g) | III. | | \/ | (3.0) | Abnormal Base | | | | 0 0000 | 220 - | \backslash | \bigvee | \wedge | | |
| Acid Number (mg KOH/g) 9.0 0.0 0.1 | III. | ^~ | V | 0.04 | Abnormal Base 35 Abnormal | | \ | | O sorter and a sor | 220 - | \bigvee | $\sqrt{}$ | \wedge | / | |





| | Historical Comments |
|----------|--|
| 01/31/23 | We recommend that you vent the expansion tank to remove low boilers which assists in restoring the flash point of the fluid. Resample at the next service interval to monitor. COC Flash Point is abnormally low. |
| 01/15/21 | Fluid fit for further use. Send in new sample at next service interval. |
| 09/09/20 | Fluid fit for further use. GCD %<335 °C and GCD 10% still in proper state. Send in new sample on next routine. COC Flash Point is abnormally low. |
| 03/05/15 | A small amount of low boilers detected resulting in a lowering of the Flash Point.Suggest trying to remove low boilers if possible.Oil is still in very good condition. Recommend sampling at the next scheduled maitenance interval. COC Flash Point is marginally low. (GCD) 90% Distillation Point is marginally low. |
| | |

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