

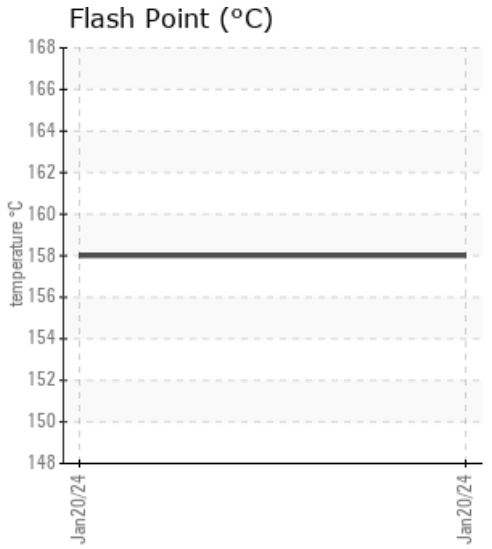
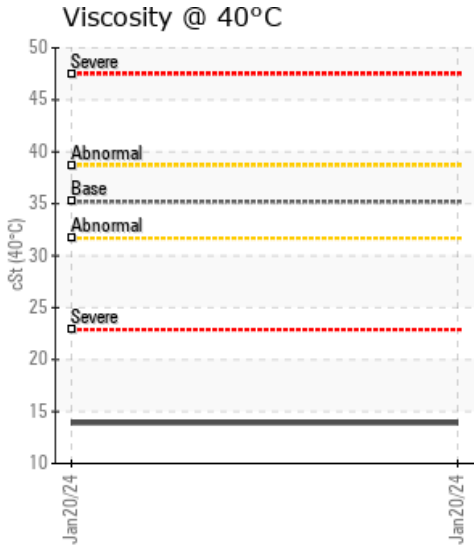
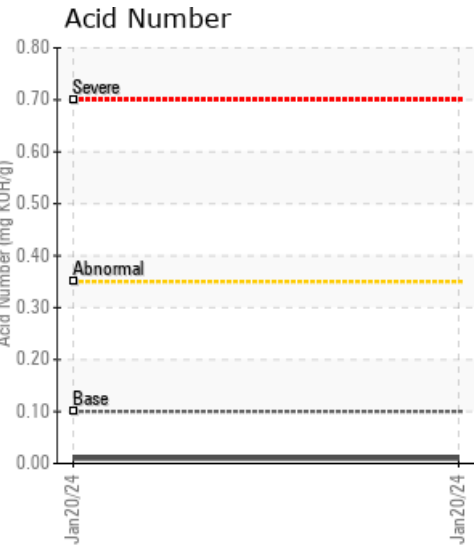
[1-01-49-16W5] H330

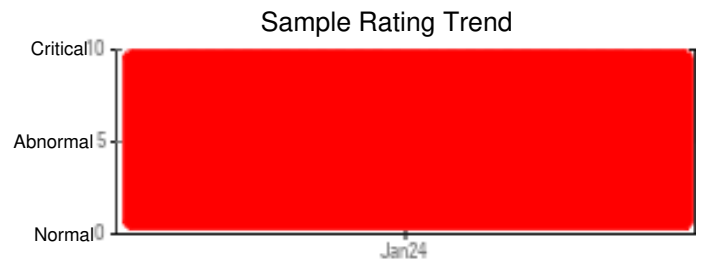
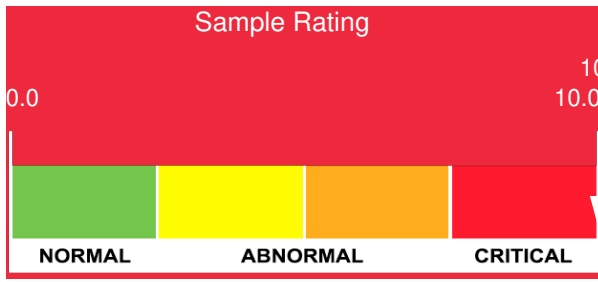
Customer: PTRHTF20024	System Information	Sample Information
CENOVUS PECO PLANT PECO GAS PLANT12-1-49-16w5 EDSON, AB CA Attn: Alex Deschenes Tel: (780)517-3740 E-Mail: Alexandre.Deschenes@cenovus.com	System Volume: 0 ltr Bulk Operating Temp: 572F / 300C Heating Source: Blanket: Fluid: PETRO CANADA CALFLO HTF Make: ECLIPSE RM70	Lab No: 02614324 Analyst: Lyle Dach Sample Date: 01/20/24 Received Date: 02/08/24 Completed: 03/07/24 Lyle Dach lyle.dach@HFSinclair.com

Recommendation: Viscosity, flash point, GCD % <335°C and 10% distillation are at severe levels. Was the fluid contaminated with a different product? The low flash point is very concerning as a leak could lead to the fluid igniting at a much lower temperature than new fluid. Resample the fluid ensuring that the sample is representative of the entire system. The ideal sample location is at the pump discharge if equipped, if there are no pumps on the system ensure the sample point is purged well. If this sample is accurate to what the entire system condition is a fluid change out would be needed.

Comments: (GCD) % < 335°C is severely high. (GCD) 10% Distillation Point is severely low. COC Flash Point is severely low. Visc @ 40°C is severely low. (GCD) 90% Distillation Point is marginally low.

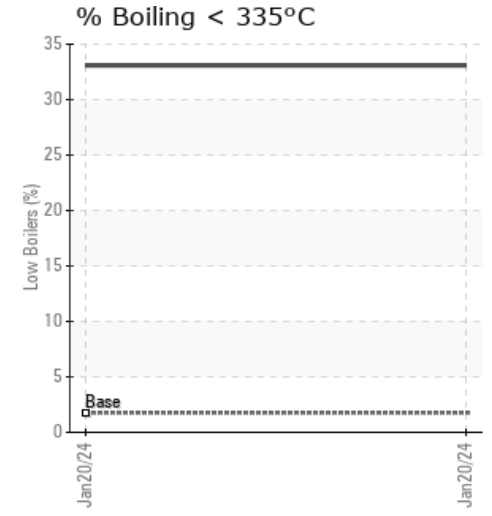
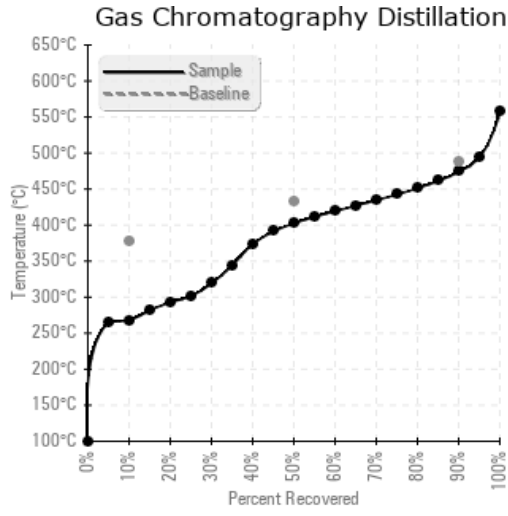
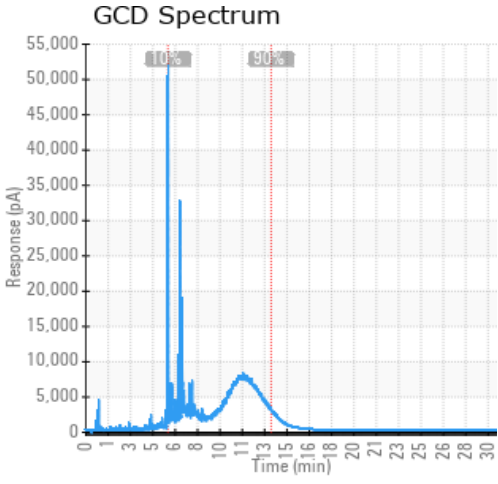
Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/g	%wt	°F/°C	°F/°C	°F/°C	%
01/20/24	02/08/24	0.0y		316 / 158	31	13.9	0.01	0.037	513 / 267	756 / 402	885 / 474	33.08
Baseline Data				448 / 231		35.20	.1		712 / 378	810 / 432	910 / 488	1.75





Sample Date	Iron	Chromium	Nickel	Aluminum	Copper	Lead	Tin	Cadmium	Silver	Vanadium	Silicon	Sodium	Potassium	Titanium	Molybdenum	Antimony	Manganese	Lithium	Boron	Magnesium	Calcium	Barium	Phosphorus	Zinc	
01/20/24	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	19	0	
Baseline Data			0	0						0			0	0				0	0					280	

Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



### Historical Comments


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