

# [16-28-71-9 W6M] PIPESTONE NORTH

### Customer: PTRHTF20245

**NUVISTA ENERGY LTD** 

**RR 93** 

WEMBLY, AB T8W 0H6 CA

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## System Information

System Volume: 65000 ltr

Bulk Operating Temp: 392F / 200C

Heating Source:

Blanket:

Fluid: PETRO CANADA PETRO-THERM

Make: HEATECH

### Sample Information

Lab No: 02614845 Analyst: Clinton Buhler Sample Date: 01/18/24 Received Date: 02/09/24 Completed: 02/20/24

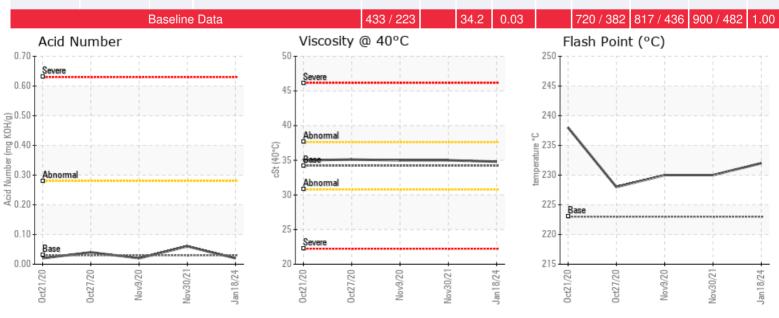
Clinton Buhler

Clinton.Buhler@HFSinclair.com

Recommendation: Sample results indicate that the fluid is in suitable condition for continued service. Please re-sample in 12 months.

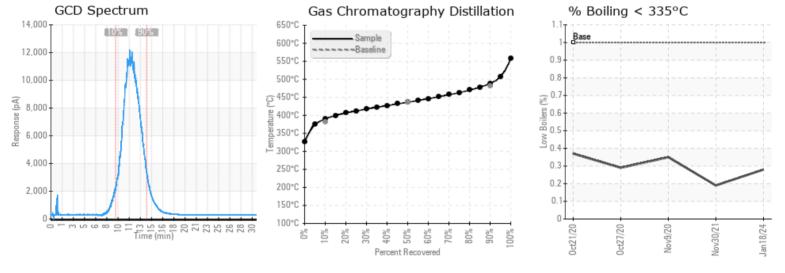
#### Comments:

Sample Date	Received Date	Fluid Age	Sample Location	Flash Point (COC)	Water (KF)	Viscosity (40°C)	Acid Number	Solids	GCD 10%	GCD 50%	GCD 90%	GCD % < 335°C
	mm/dd/yy			°F/°C	ppm	cSt	mg/KOH/ g	%wt	°F/°C	°F/°C	°F/°C	%
01/18/24	02/09/24	3.0y		450 / 232	6	34.8	0.02	0.038	734 / 390	817 / 436	911 / 489	0.28
11/30/21	01/06/22	0.0y	pump inlet	446 / 230	60.3	35.0	0.06	0.038	734 / 390	816 / 435	908 / 486	0.19
11/09/20	11/16/20	20.0y	PUMP DISCHARGE	446 / 230	13.0	35.0	0.02	0.046	736 / 391	818 / 437	910 / 488	0.35
10/27/20	11/04/20	7.0y	Piping from heater	442 / 228	22.0	35.1	0.04	0.069	735 / 391	818 / 436	909 / 487	0.29
10/21/20	10/28/20	0.0y		460 / 238	39.0	35.0	0.02	0.104	735 / 390	814 / 435	901 / 483	0.37
	Baseline Data					34.2	0.03		720 / 382	817 / 436	900 / 482	1.00





Elemental analysis results (above) in parts per million (ppm). [10,000 ppm = 1.0%]



Historical Comments							
11/30/21	Sample results indicate the fluid is in suitable condition for continued service. Please re-sample in 12 months						
11/09/20	Final sample of the fluid after filtering has been completed. ISO particle count remains at 23/21/14 yet solids has gone from 0.069% to 0.046% which is also an indication of efficient filtering. Please re-sample once system is operational at normal operating temperatures.						
10/27/20	Sample is after filtering of the fluid has began. Filtering is improving cleanliness as ISO particle count has gone from 24/22/17 to 23/21/14; solids has gone from 0.104% to 0.069%. Please re-sample once system is operational at normal operating temperatures.						
10/21/20	This sample is of new Petro-Therm in the Pipestone facility heater circulating without full system temperature. ISO particle count (Fluid Cleanliness) is at 24/22/17. All other parameters indicate fresh and healthy Petro-Therm.Please re-sample fluid after filtering is complete and after it has ran at operating temperature for at least 24 hours.For future samples, please indicate blanket gas pressure and time on oil.						

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